



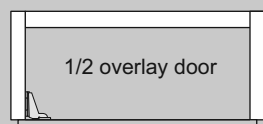
SYSTEM

DR FRAME

SEVROLL



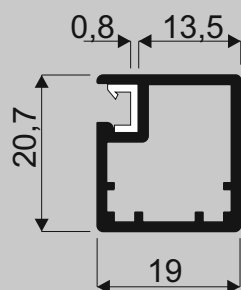
inset door



1/2 overlay door



overlay door



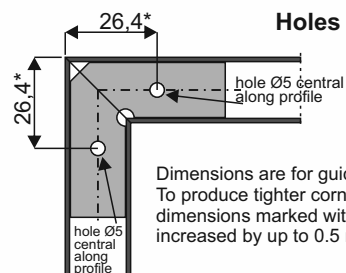
Frame S01 II

joiner for frame profiles 16x45

M5x10

3D hinge
for aluminium framesglass assembly in frames
with gasket 20167

Holes for joiner S01

chamfer the holes
for the M5 screw

Dimensions are for guidance only.
To produce tighter corners,
dimensions marked with * can be
increased by up to 0.5 mm

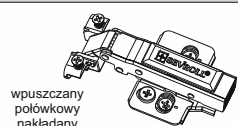
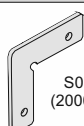
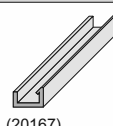
COMPONENTS

Frame profile

L.: 4,00m

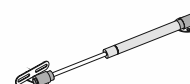


S01 II

3D hinge
for aluminium frameswpuszczany
połówkowy
nakładanyJoiner for frame profiles S01
(16x45)S01
(20008)Gasket for frame profiles
type II S01, S02, S04, S05, S06

(20167)

Lid stay



ATTENTION!

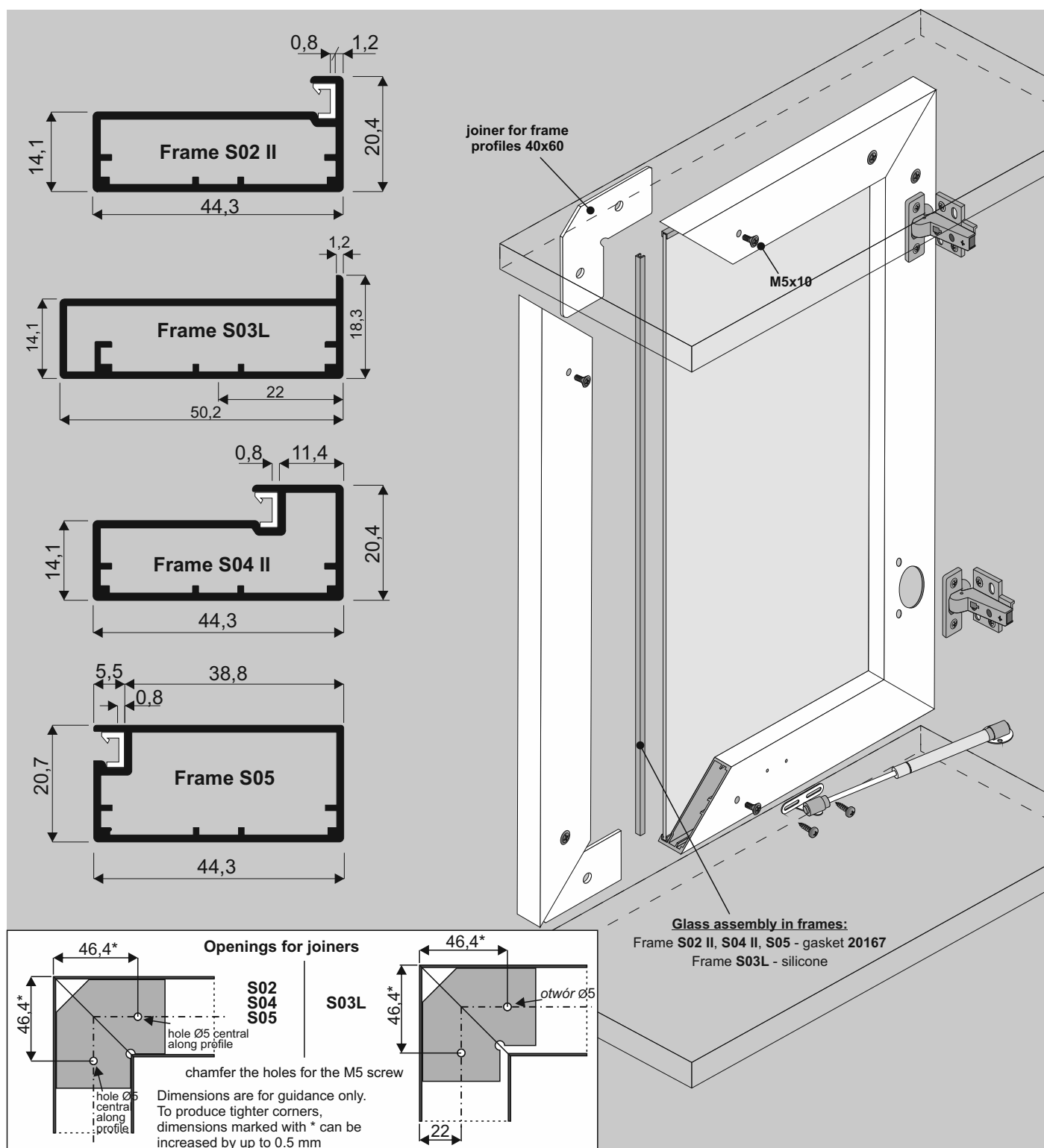
Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size.
Film removal will reveal quality issues (eg. scratches)



SYSTEM

DR FRAME

SEVROLL



COMPONENTS

Frame profile	Hinge Ø 35 clip on with soft close	Joiner for frame profiles S02, S03L, S04, S05 (40x60)	Gasket for frame profiles type II S01, S02, S04, S05, S06	Lid stay
L.: 4,00m S02 II S03L S04 II S05	x2 • inset • half overlay • full overlay	 S02, S03L, S04, S05 (20010)	 (20167)	

ATTENTION!

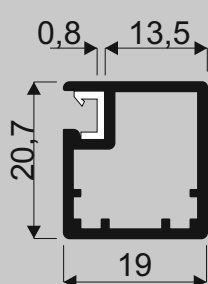
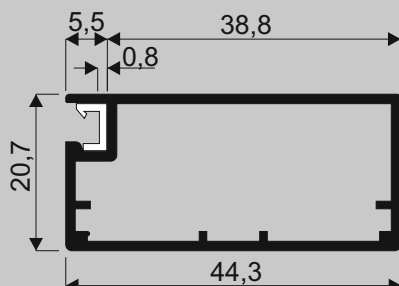
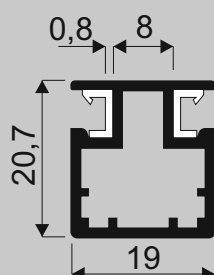
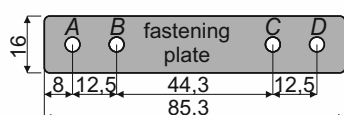
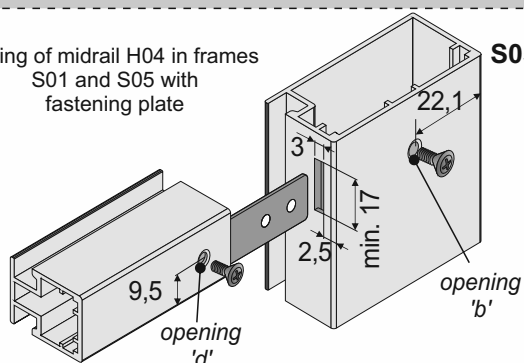
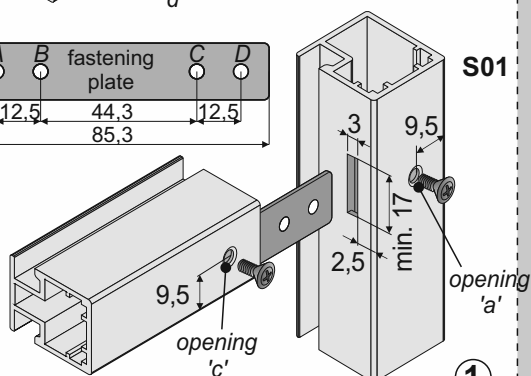
Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)



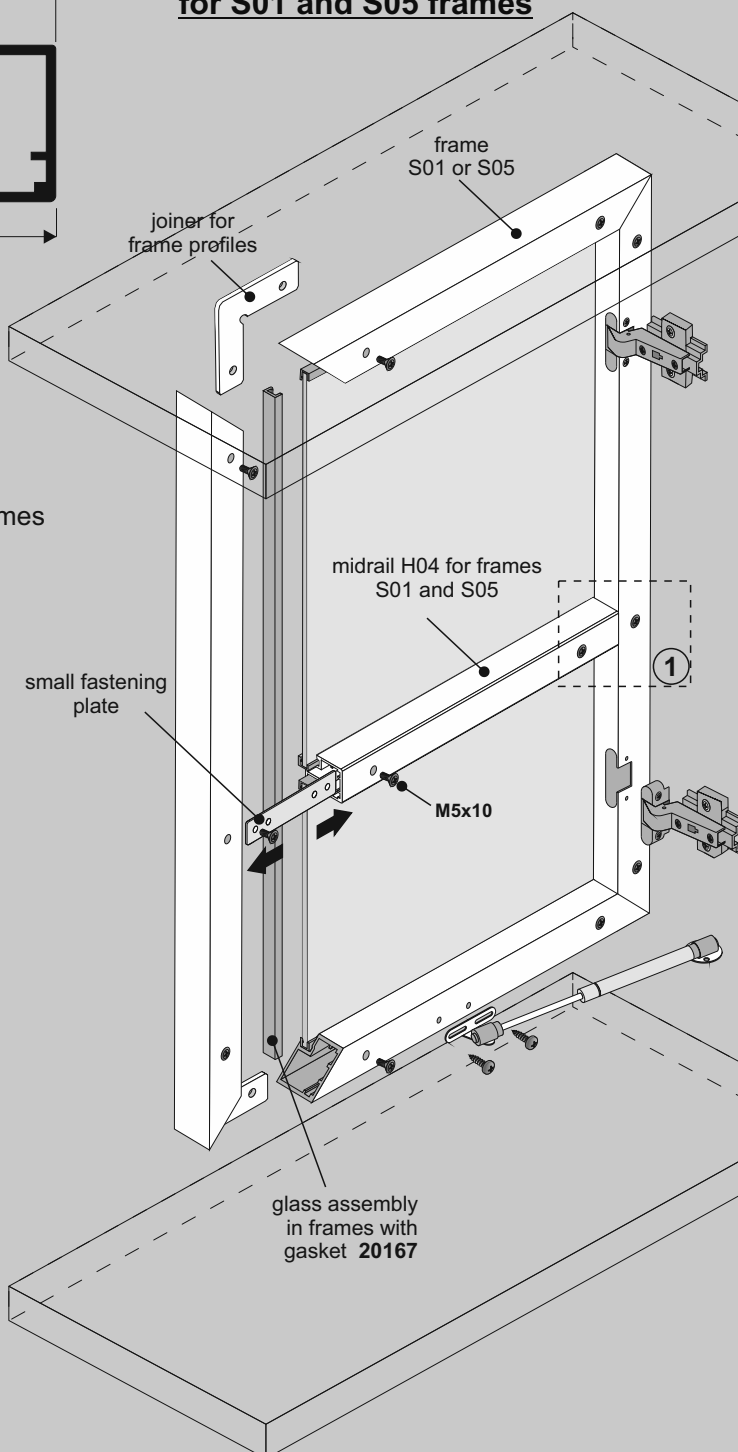
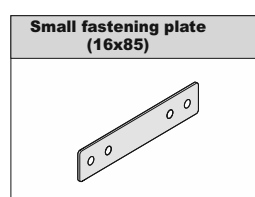
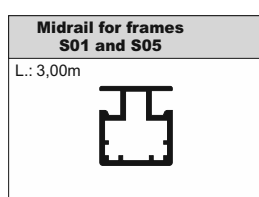
SYSTEM

DR FRAME

SEVROLL

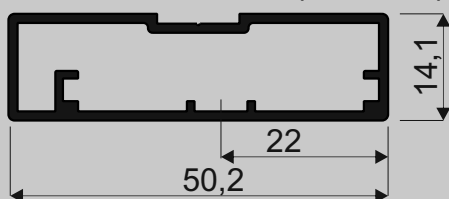
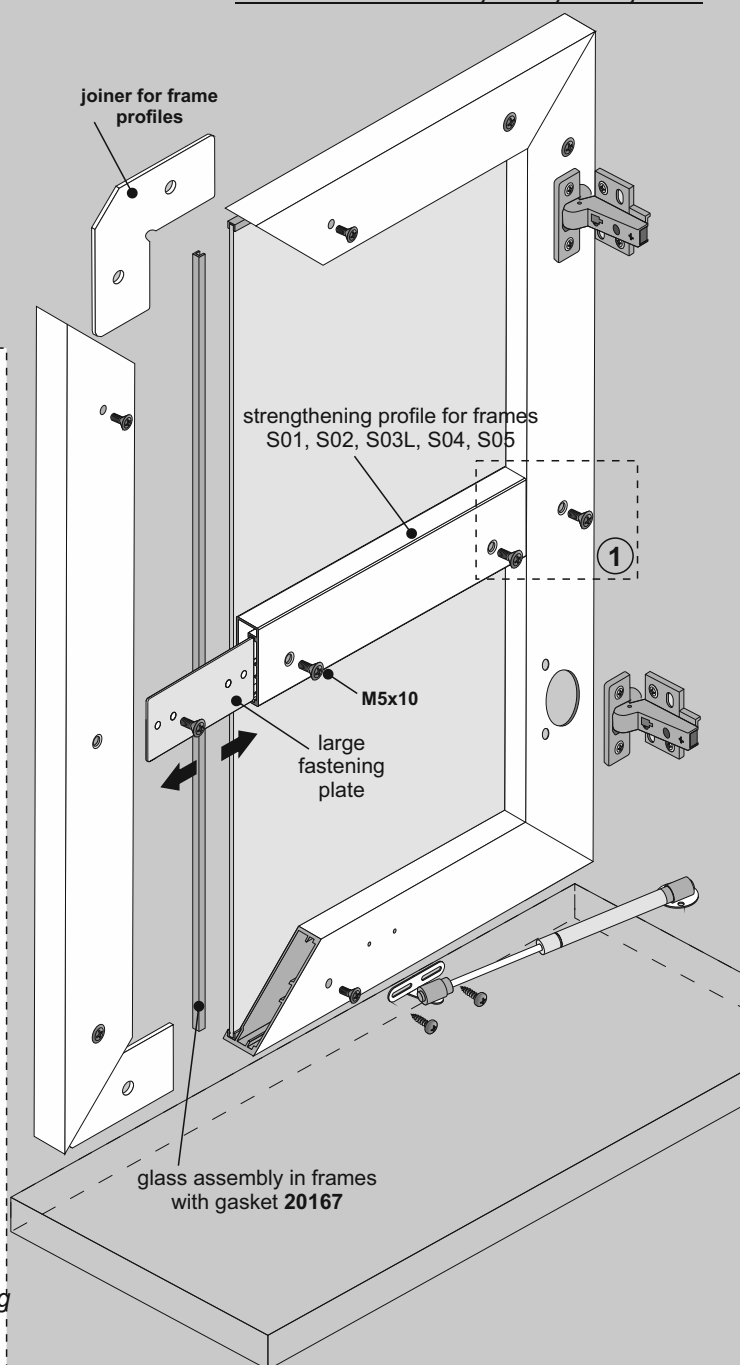
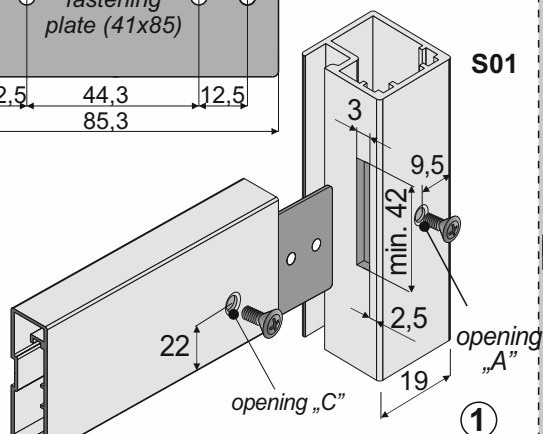
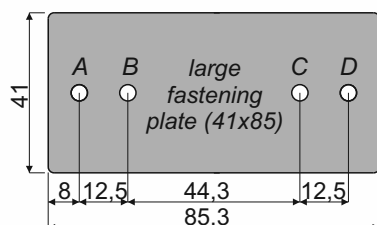
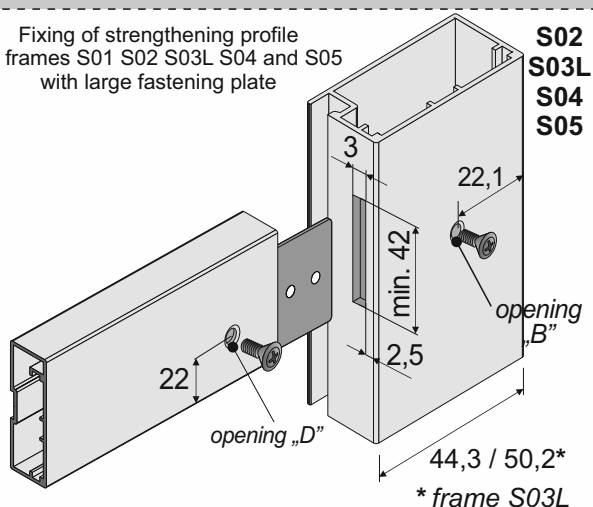
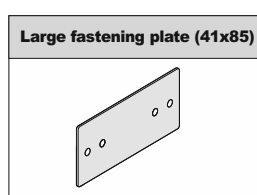
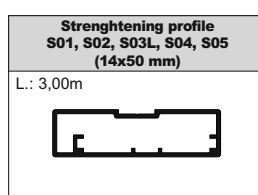
**Assembling the H04 connector
for S01 and S05 frames**Frame **S01 II**Frame **S05**midrail H04 for frames
S01 and S05Fixing of midrail H04 in frames
S01 and S05 with
fastening plate**S05****S01**

①

**ADDITIONAL COMPONENTS****ATTENTION!**Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size.
Film removal will reveal quality issues (eg. scratches)



SYSTEM

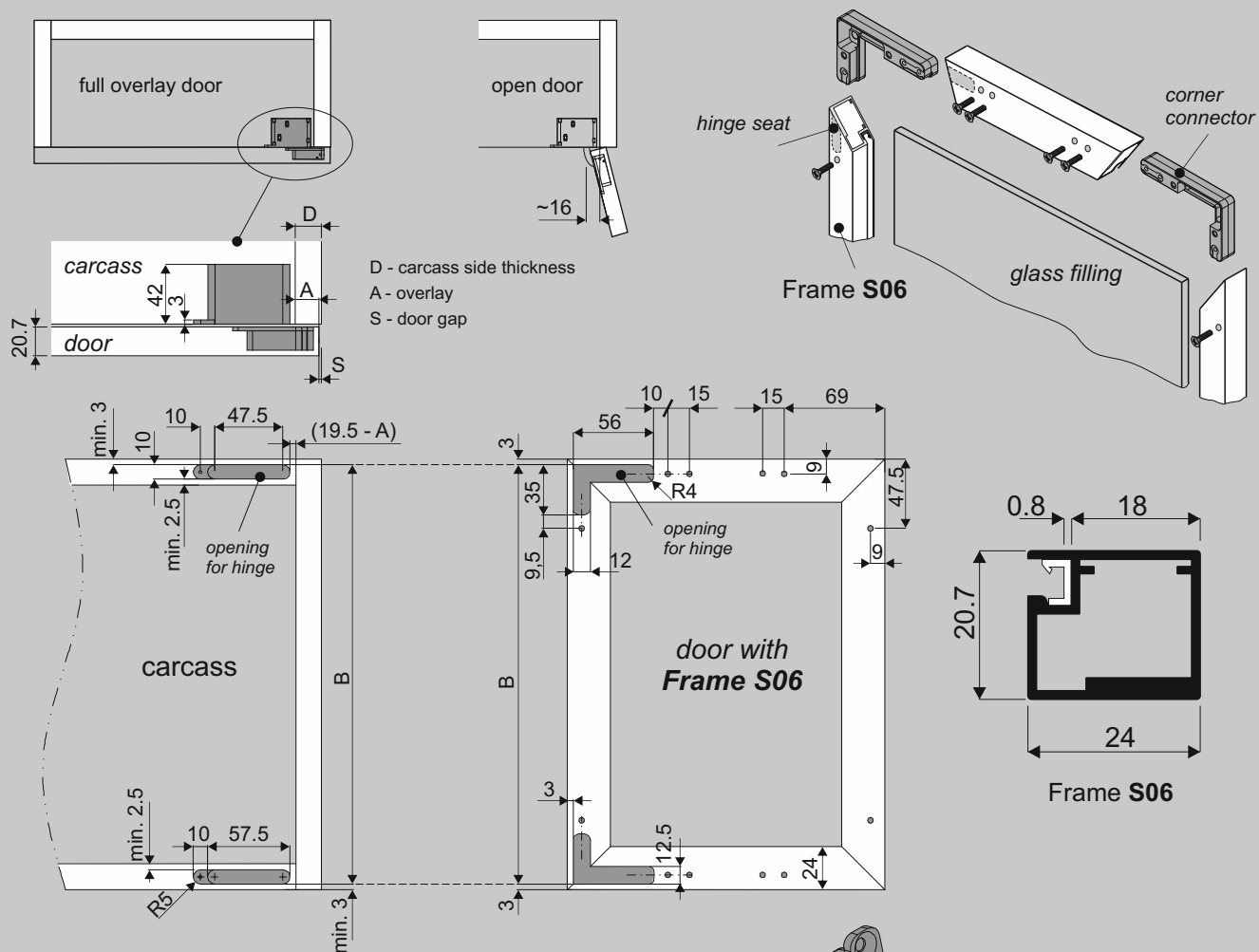
DR FRAME**SEVROLL****Connecting strengthening profile
with frames S01, S02, S04, S05**Strengthening profile
S01, S02, S03L, S04, S05 (14x50 mm)Fixing of strengthening profile
for frames S01 S02 S03L S04 and S05
with large fastening plate**ADDITIONAL COMPONENTS****ATTENTION!**Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size.
Film removal will reveal quality issues (eg. scratches)



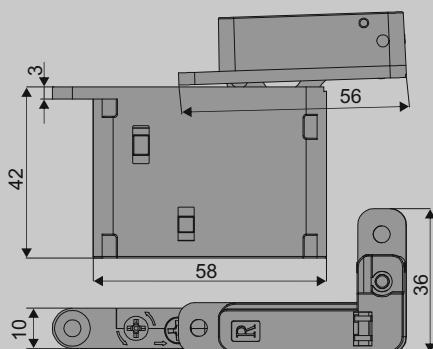
SYSTEM

DR FRAME

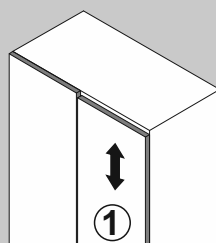
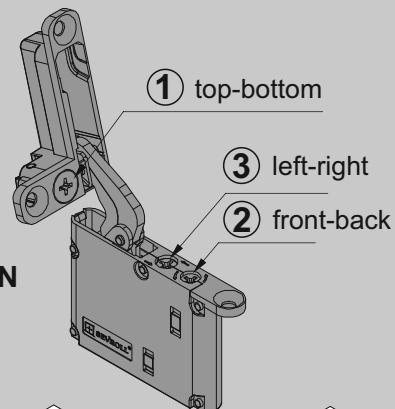
SEVROLL



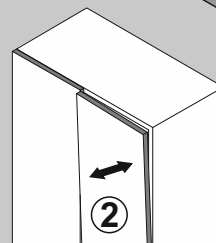
Full overlay hinge with soft-close
Max. weight 25 kg
Opening angle 105°



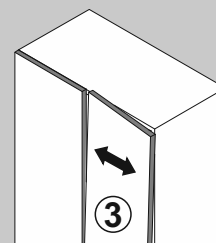
REGULATION



top-bottom
± 1.3 mm

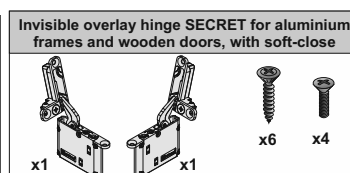
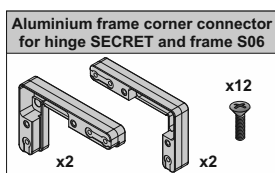
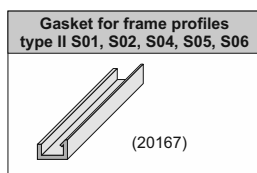
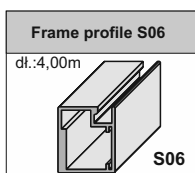


front-back
± 2 mm

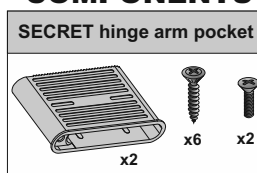


left-right
± 2 mm

COMPONENTS



ADDITIONAL COMPONENTS





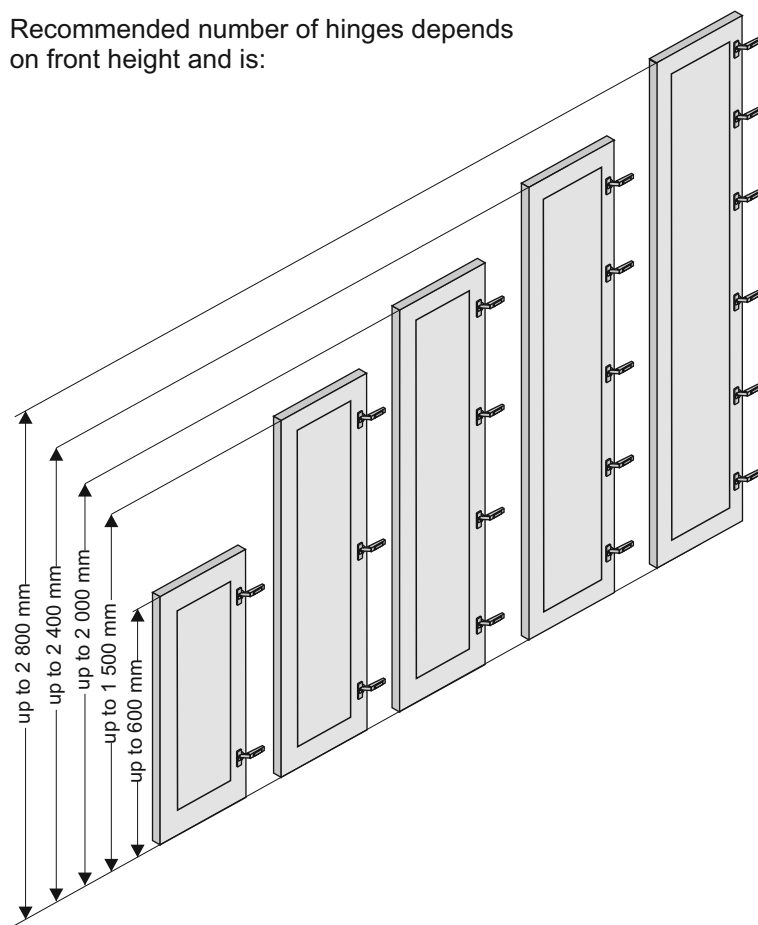
ABC of assembly for frame profiles

Frame profile	Maximum front dimensions h * d (mm)
S01	2400 x 600
S02	2800 x 600
S03L	2800 x 600
S04	2800 x 600
S05	2800 x 600
S06	2000 x 450

Attention!

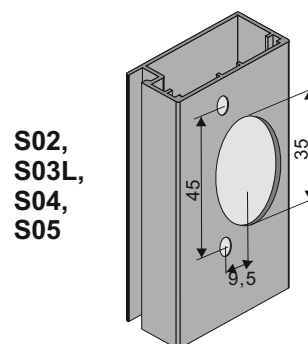
For fronts greater than standard size of 1200 x 600 it is necessary to strengthen the frame with midrail for frames S01 and S05 or strengthening profile for frames S01, S02, S03L, S04 i S05

Recommended number of hinges depends on front height and is:

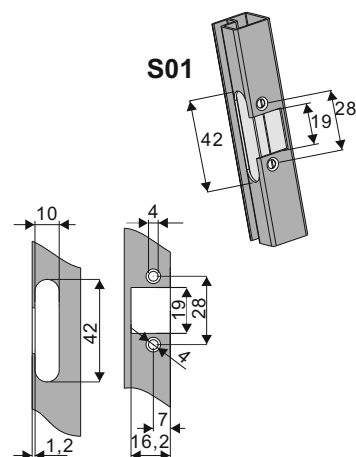


Assembly dimensions for Sevroll hinges

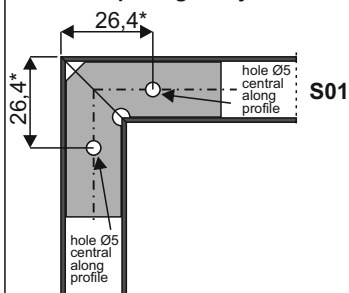
opening for furniture hinge



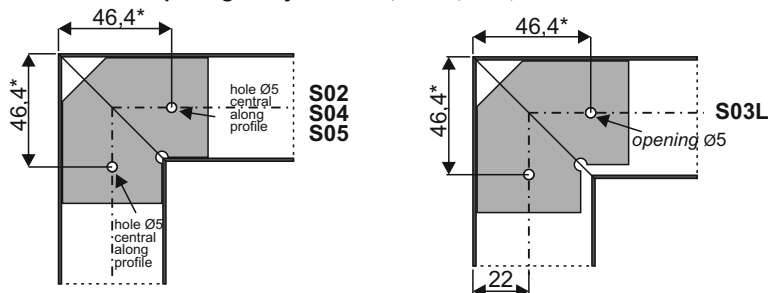
opening for clip on hinge 3D for aluminium frames



Openings for joiner S01



Openings for joiner S02, S03L, S04, S05



Otwory pod wkręt M5 fazować

Dimensions are for guidance only. To produce tighter corners, dimensions marked with * can be increased by up to 0.5 mm