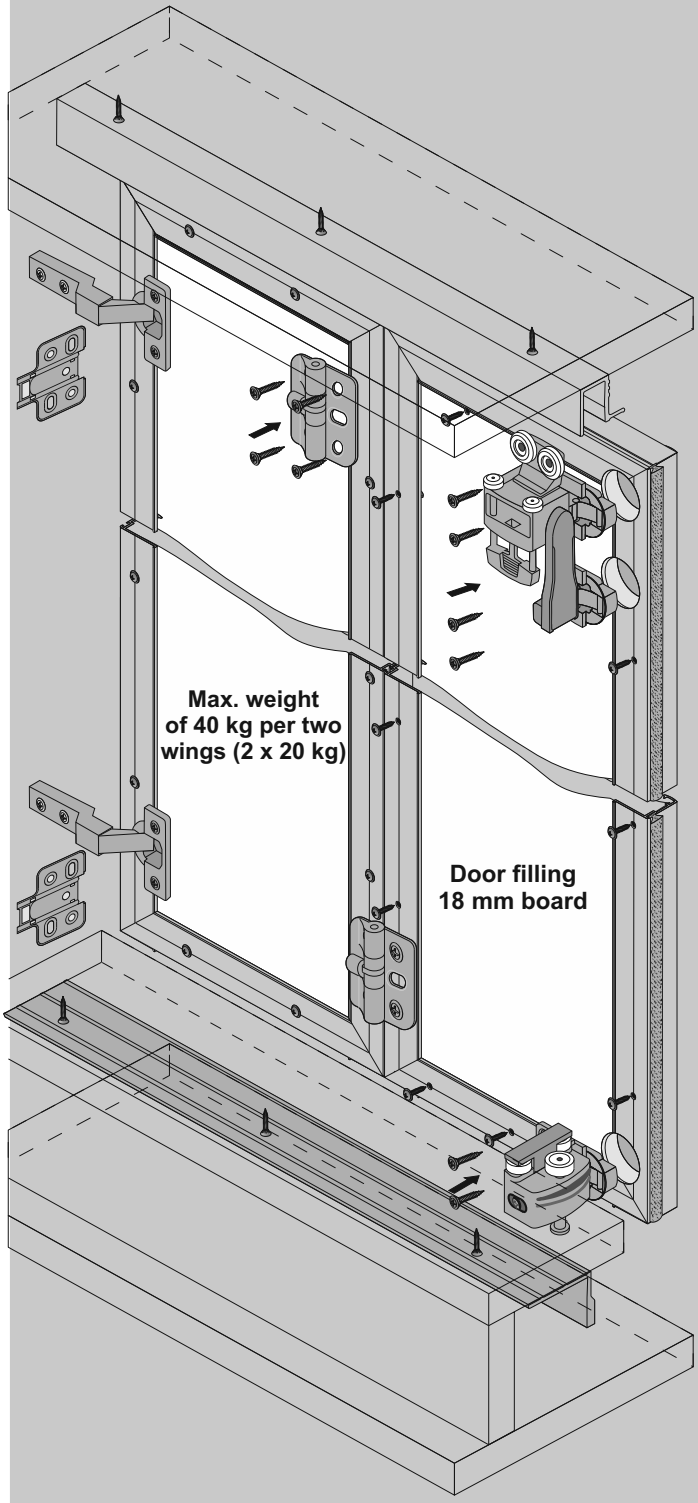
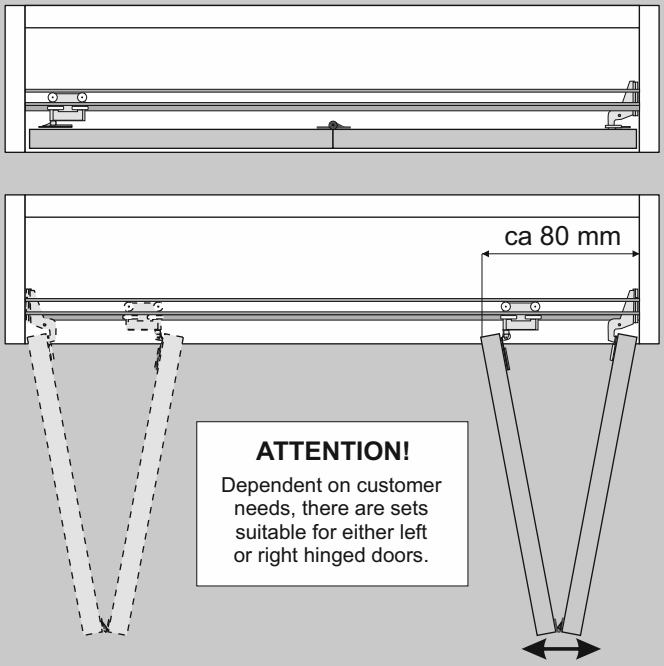
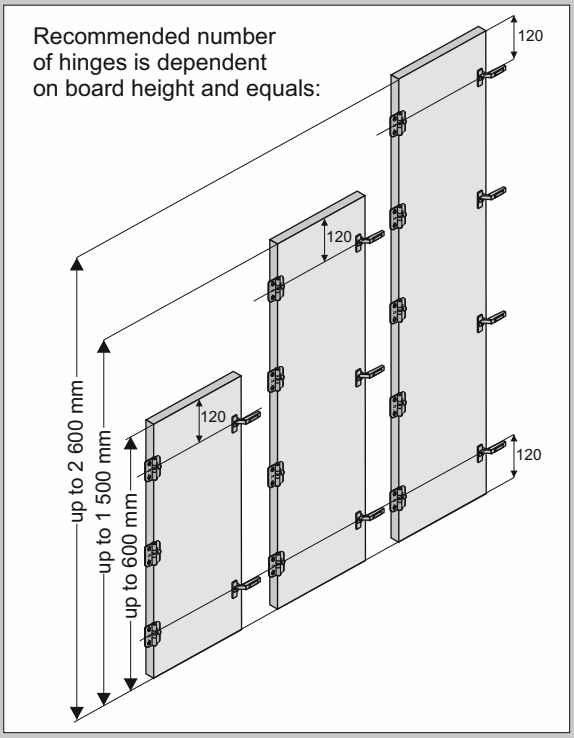




ATTENTION!

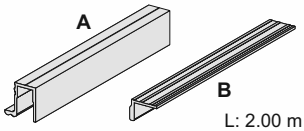
Dependent on customer needs, there are sets suitable for either left or right hinged doors.



Frame Line	
L: 2.70 m	L: 2.70 m
SECRET LINE	SLIM LINE

Top track Line (A)
Bottom track Line (B)

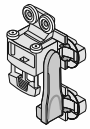
L: 2.00 m



L: 2.00 m

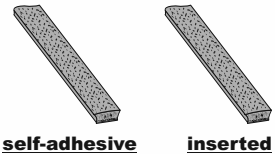
COMPONENTS

Set for folding doors Line – left or right

Top carriage	Bottom carriage	Clip hinge	Inset hinge – hole spacing 45 mm, ø35 mm clip on with soft close
			
		X5	X4

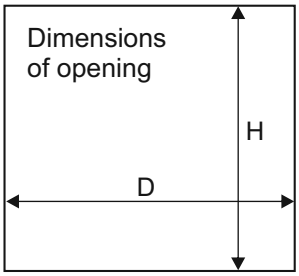
screw 3.5x16 (hinges, carriages)	- 26 pcs	
screw 4x16 (hinges)	- 24 pcs	
screws 3x13 (guiding tracks)	- 12 pcs	
screws 2.5x16 (handle)	- 30 pcs	

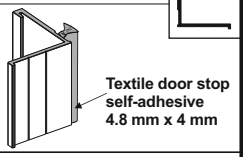
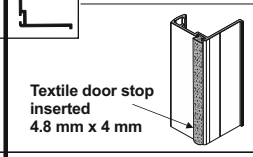
Textile door stop 4.8x4



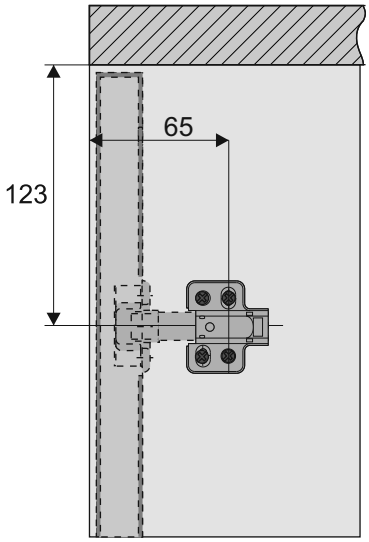
self-adhesive (SECRET LINE)

inserted (SLIM LINE)



		LINIA SECRET LINE	LINIA SLIM LINE
		 Textile door stop self-adhesive 4.8 mm x 4 mm	 Textile door stop inserted 4.8 mm x 4 mm
door height	-hs	hs = H - 6 mm	hs = H - 6 mm
board height	- hp	hp = hs - 3 mm	hp = hs - 6 mm
door wing width	- ww	ds = (D - 6 mm) : 2	ds = (D - 6 mm) : 2
board width	- dp	dp = ds - 3 mm	dp = ds - 6 mm

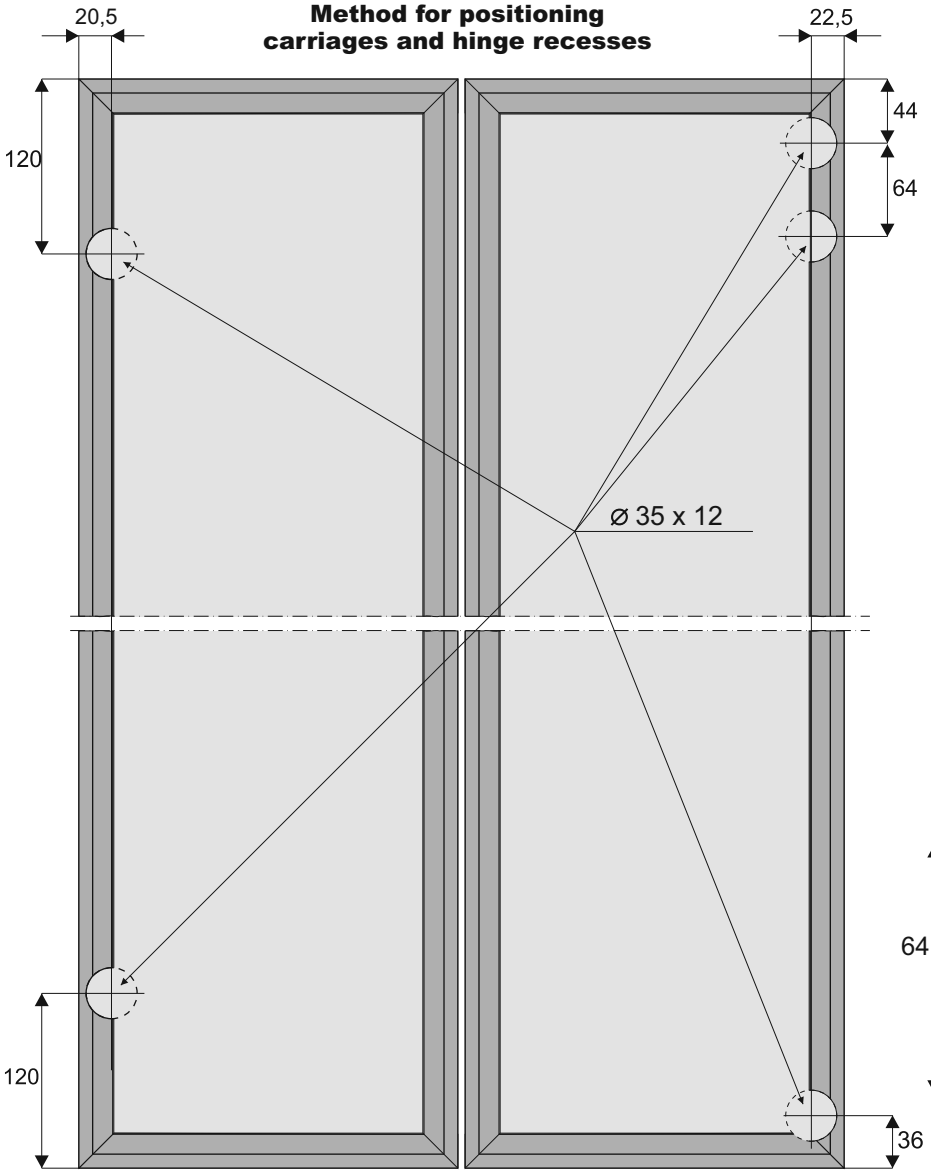
Mounting position of hinge seat

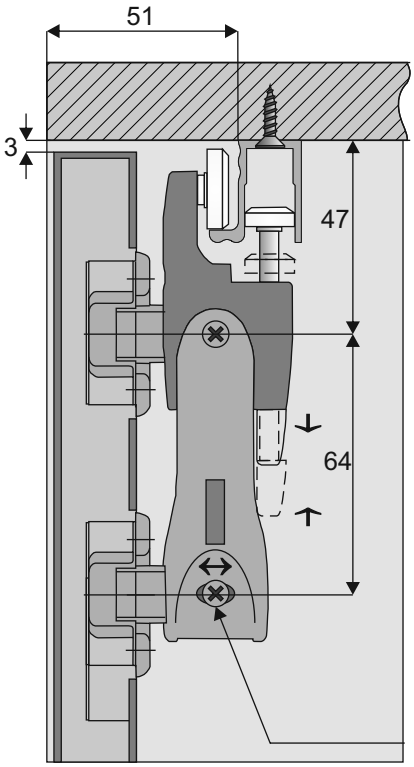


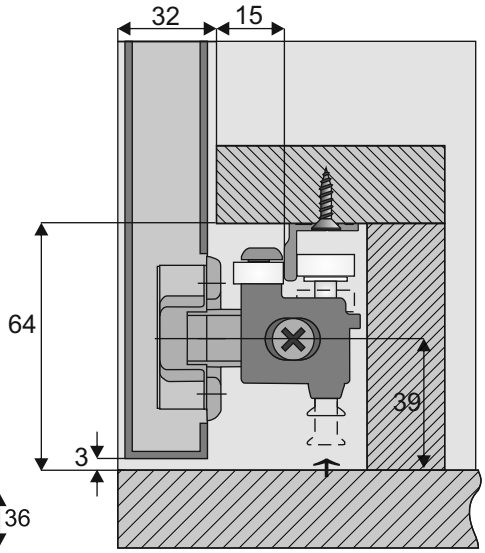
Max. weight for 1 wing - 20 kg

The weight of 1 m² of 18 mm board = 13 kg

Method for positioning carriages and hinge recesses

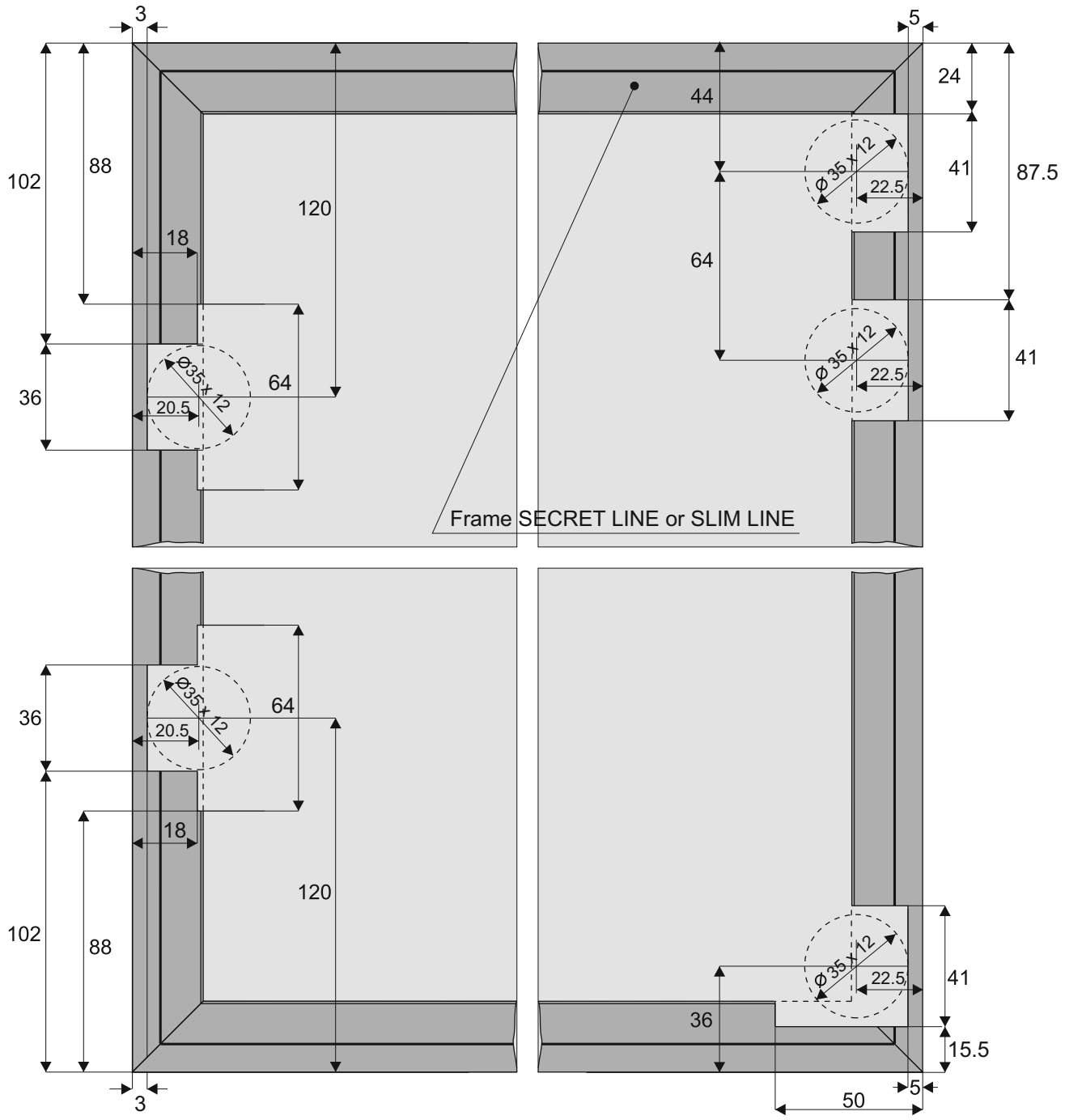




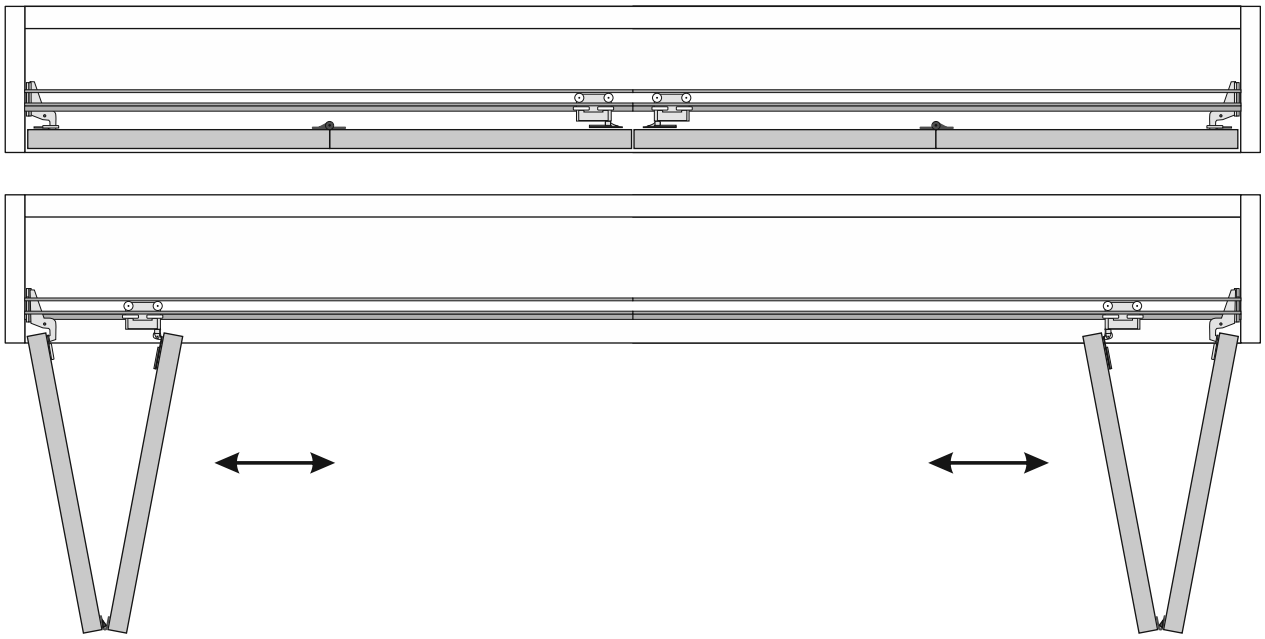


Method for positioning carriages and hinge recesses

The drawing below shows an alternative method
(when it is not possible to cut ⌀35 mm openings in the aluminium profiles)

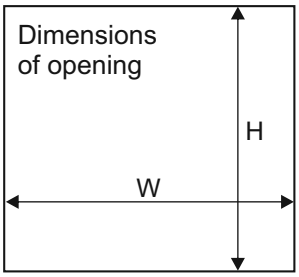


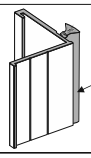
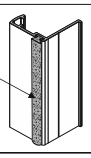
Combining two sets of DS LINE **right + left**



The assembly of folding doors **SECRET LINE** and **SLIM LINE** opened to the right and to the left side requires the use of two sets:
1. Set LINE (right side)
2. Set LINE (left side)

Calculations for the combination of tho sets **right + left:**



		LINE SECRET LINE  Textile door stop self-adhesive 4.8 mm x 4 mm	LINE SLIM LINE  Textile door stop inserted 4.8 mm x 4 mm
door wing height	- hw	hw = H - 6 mm	hw = H - 6 mm
board height	- hb	hb = hw - 3 mm	hb = hw - 6 mm
door wing width	- ww	ww = (W - **7** mm) : **4**	ww = (W - **7** mm) : **4**
board width	- wb	wb = ww - 3 mm	wb = ww - 6 mm

ATTENTION! Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)