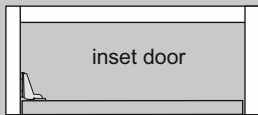




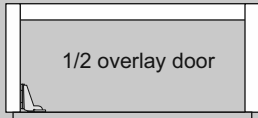
SYSTEM

DR FRAME

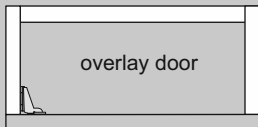
SEVROLL®



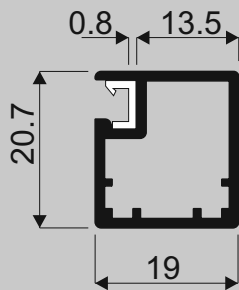
inset door



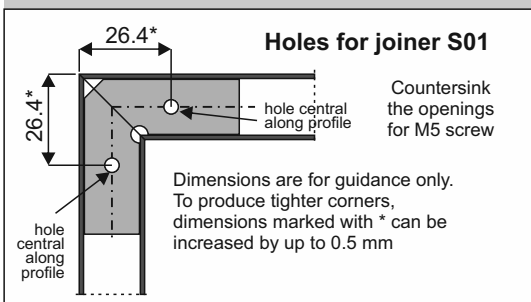
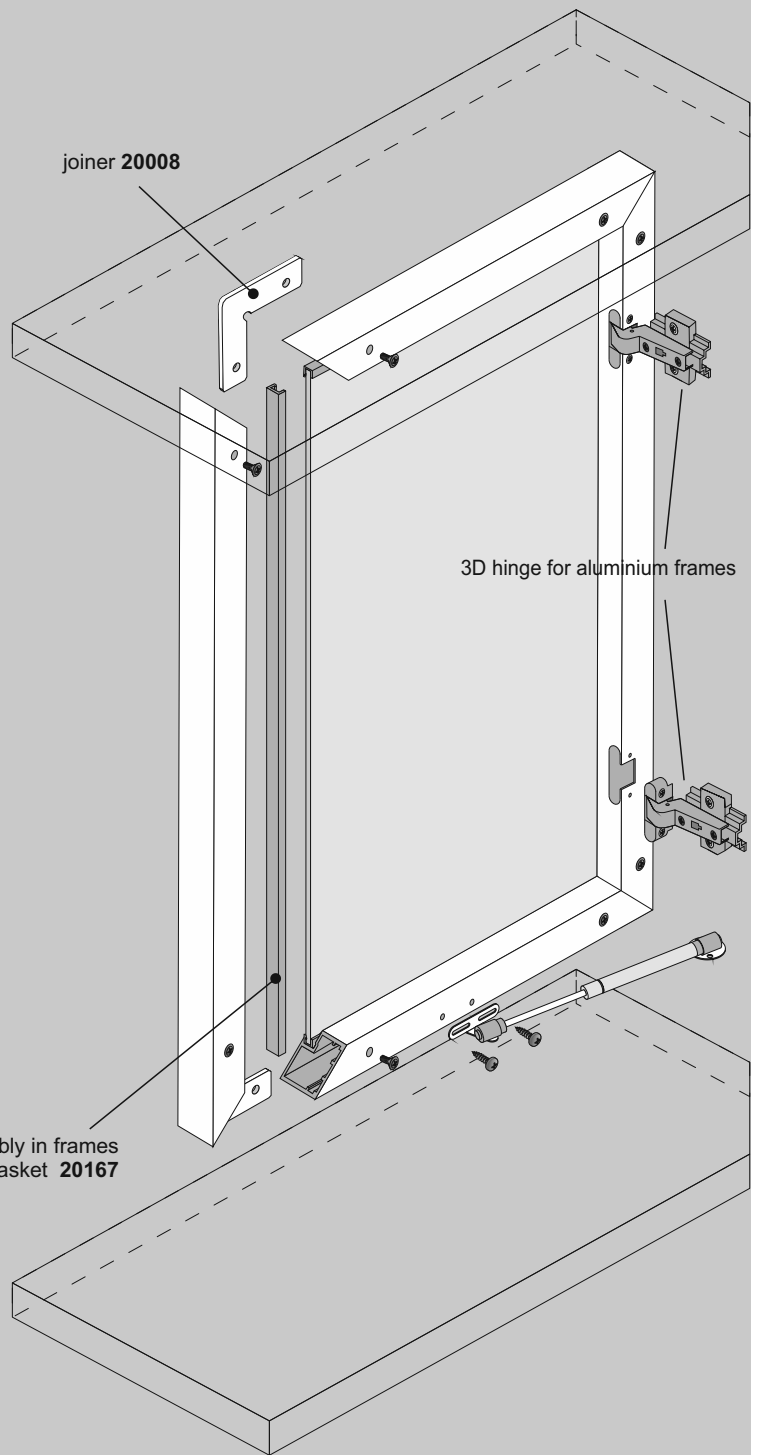
1/2 overlay door



overlay door



Frame S01 II



COMPONENTS

Frame profile

L: 4.00 m

S01 II

3D hinge for aluminium frames

- inset
- half overlay
- full overlay

Joiner for frame profiles S01 (16x45)

S01 (20008)

Gasket for frame profiles type II S01, S02, S04, S05, S06

(20167)

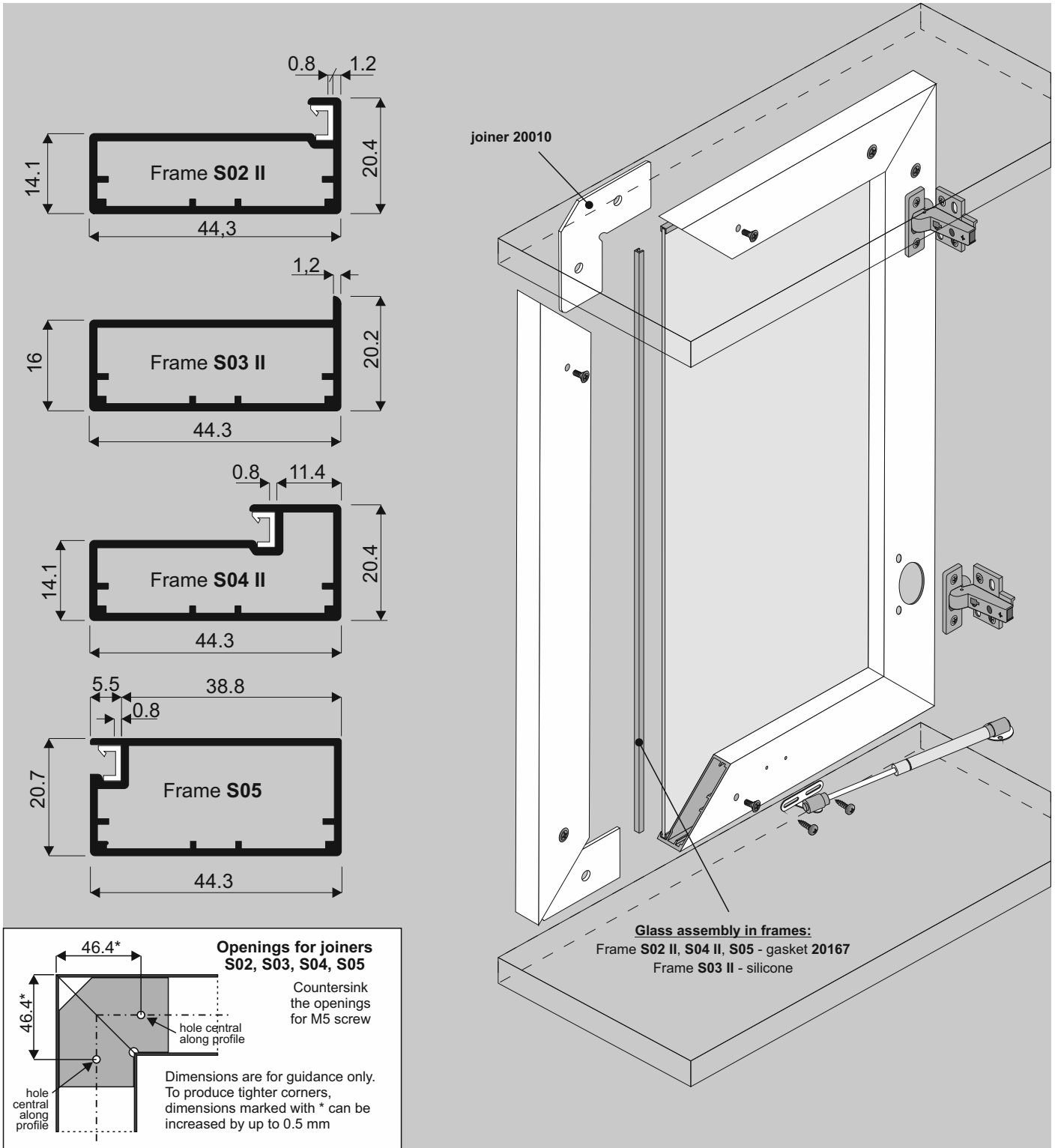
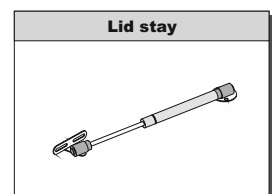
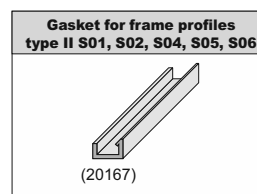
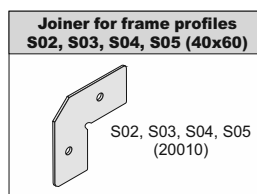
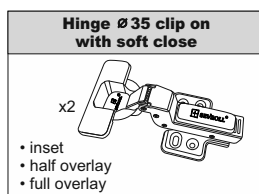
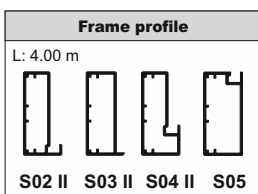
Lid stay

ATTENTION!

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)



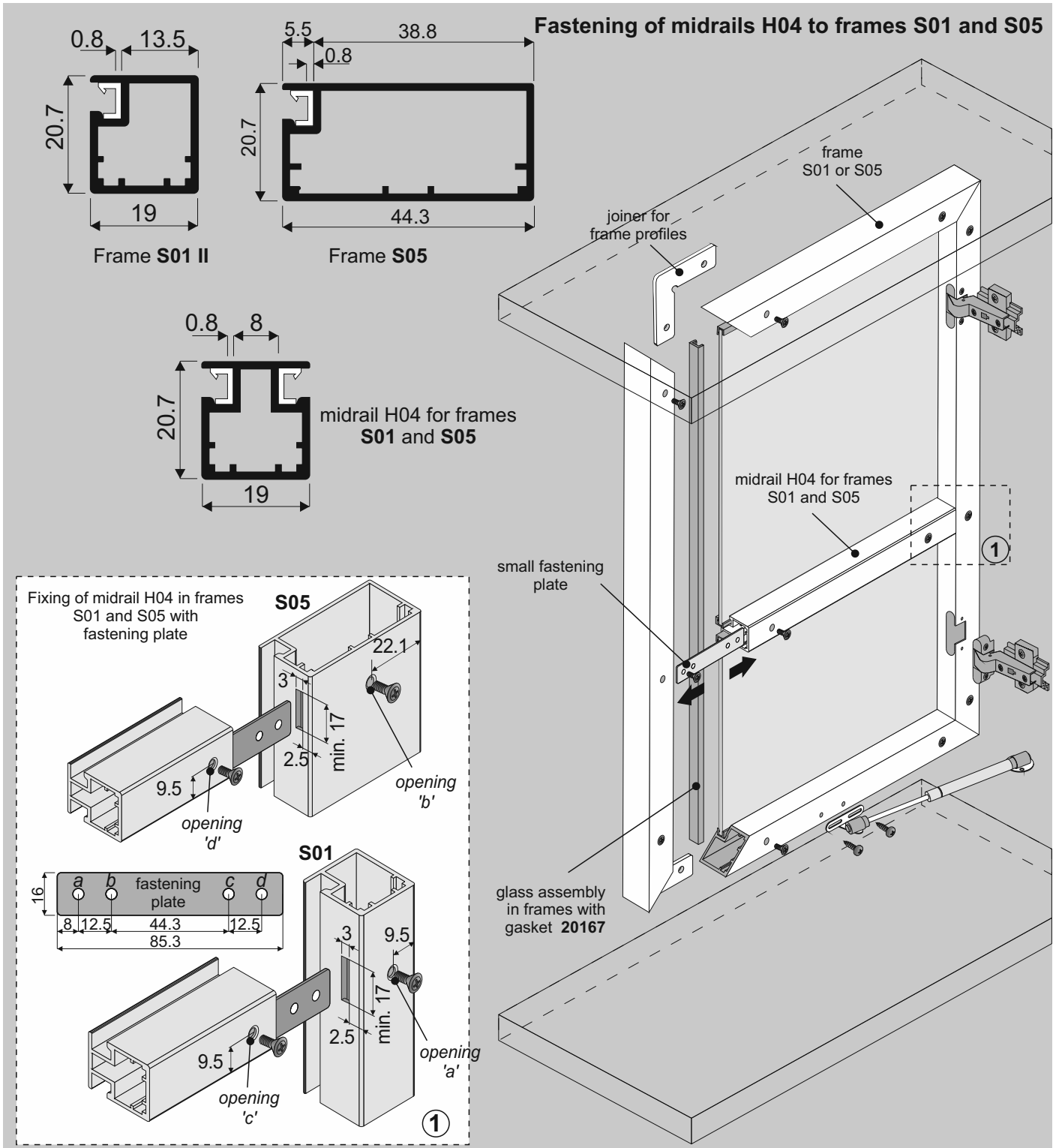
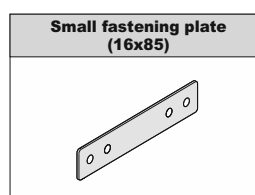
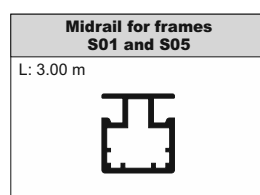
SYSTEM

DR FRAME**SEVROLL®****COMPONENTS****ATTENTION!**

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)



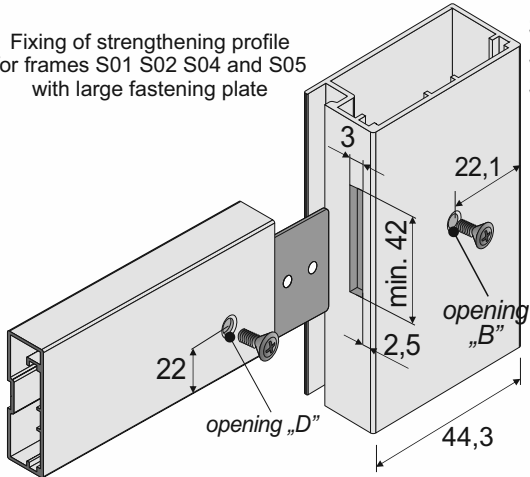
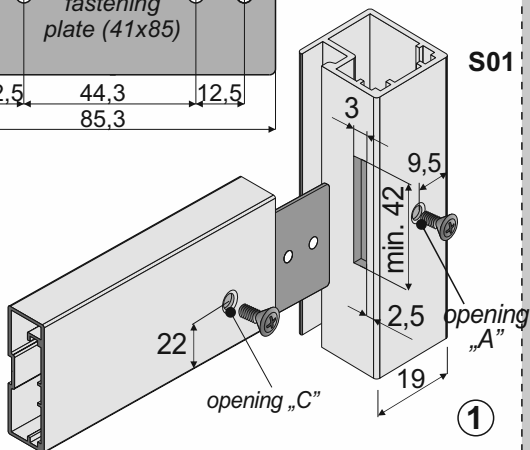
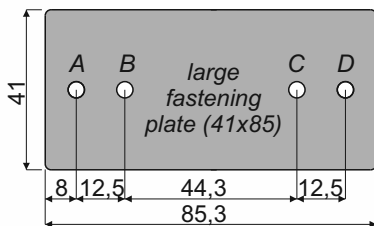
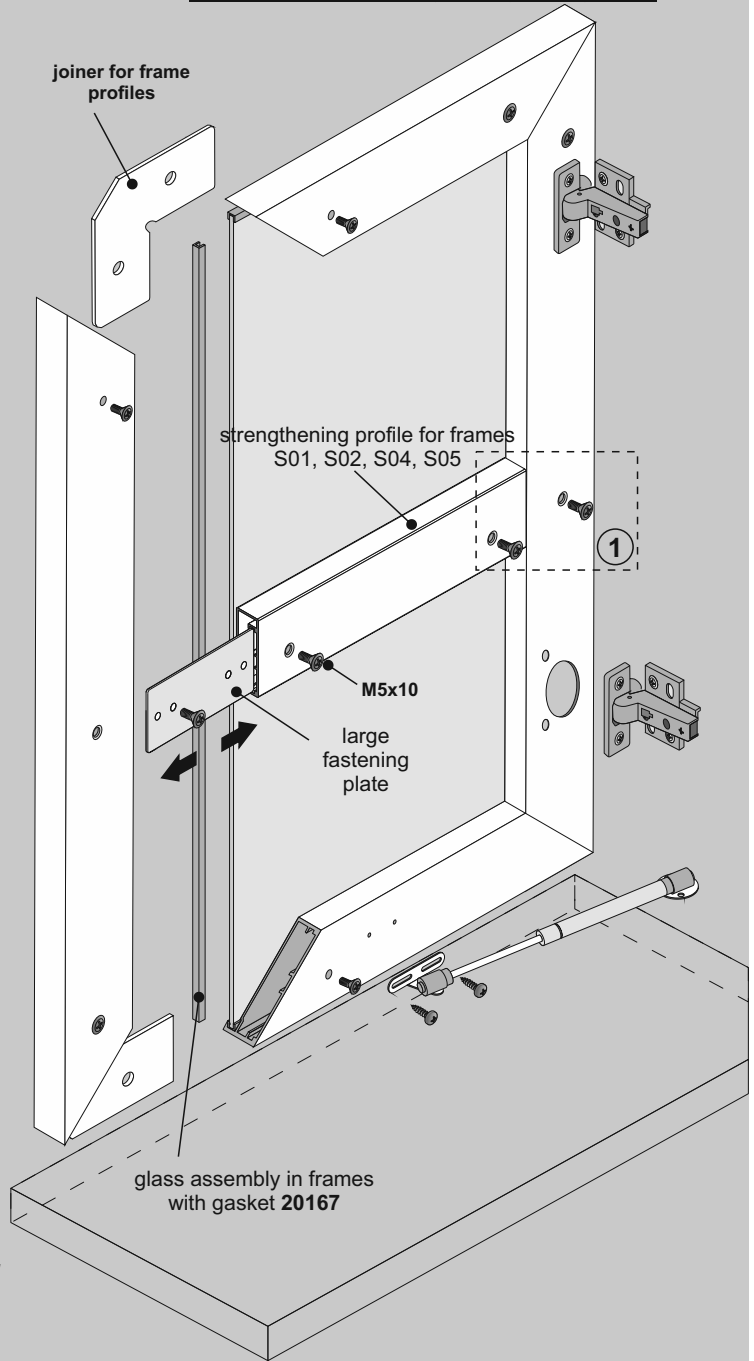
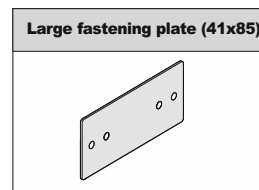
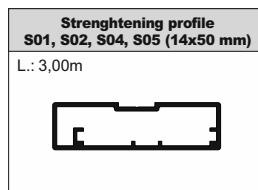
SYSTEM

DR FRAME**SEVROLL®****ADDITIONAL COMPONENTS****ATTENTION!**

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)



SYSTEM

DR FRAME**SEVROLL®****Connecting strengthening profile with frames S01, S02, S04, S05****Strengthening profile S01, S02, S04, S05 (14x50 mm)****Fixing of strengthening profile for frames S01 S02 S04 and S05 with large fastening plate****S02
S04
S05****S01****ELEMENTY DODATKOWE****ATTENTION!**

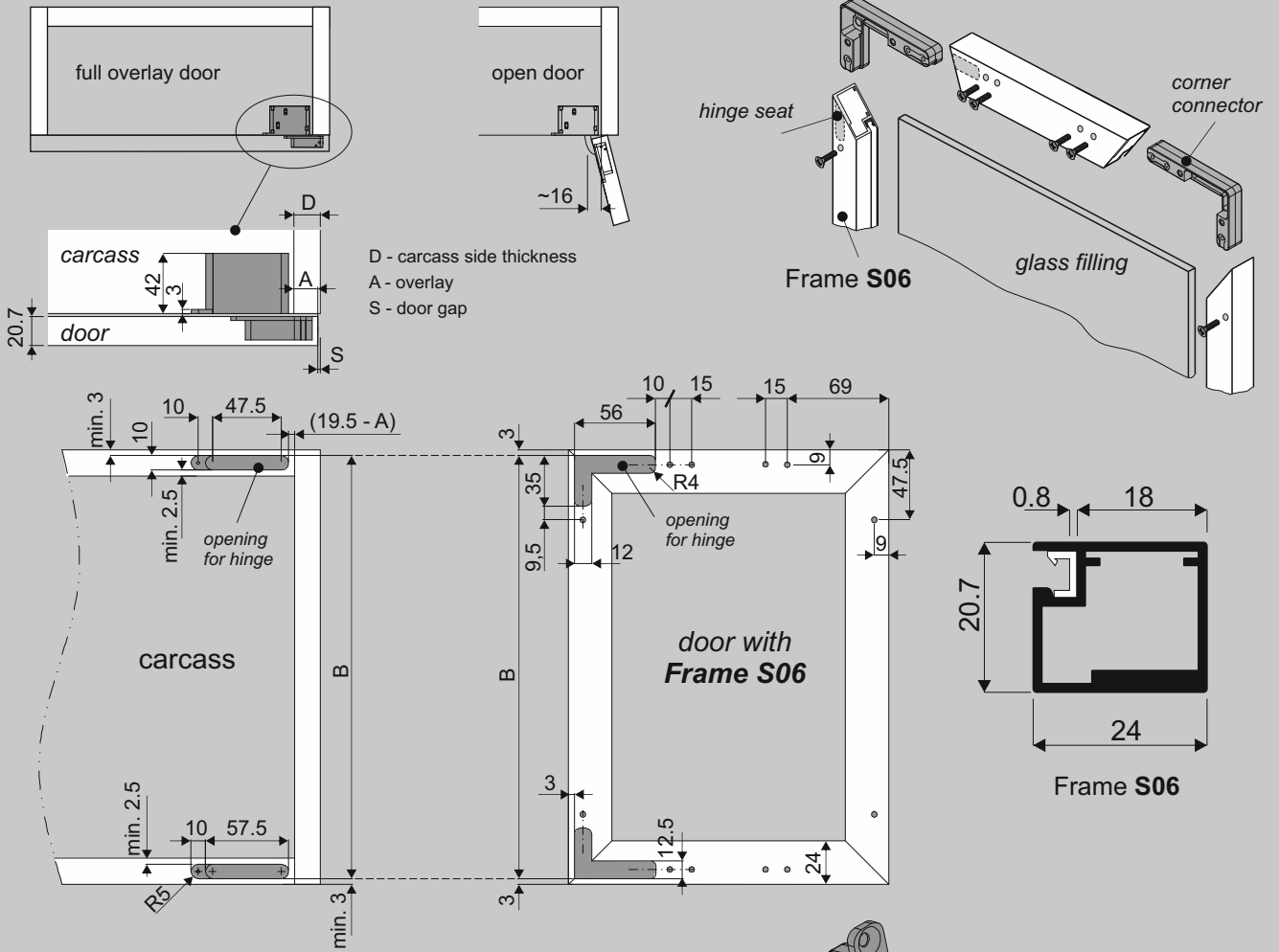
Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)



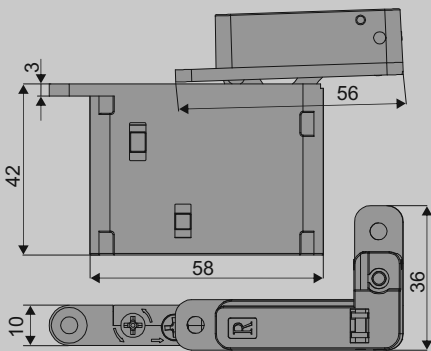
SYSTEM

DR FRAME

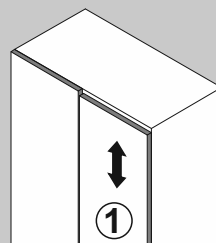
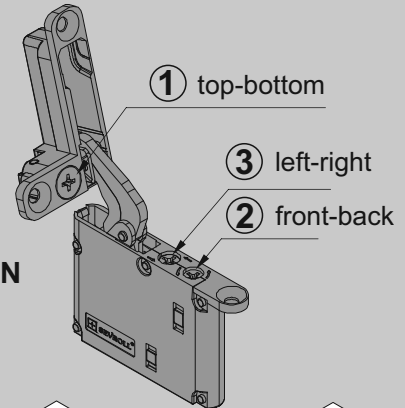
SEVROLL®



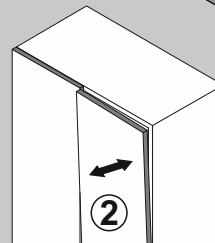
Full overlay hinge with soft-close
 Max. weight 25 kg
 Opening angle 105°



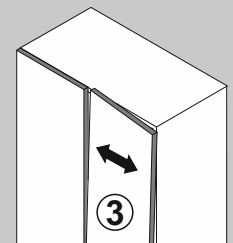
REGULATION



top-bottom
± 1.3 mm



front-back
± 2 mm



left-right
± 2 mm

COMPONENTS

Frame profile S06
 L: 4.00 m

 S06

Gasket for frame profiles type II S01, S02, S04, S05, S06

 (20167)

Aluminium frame corner connector for hinge SECRET and frame S06

 x2 x2 x12

Invisible overlay hinge SECRET for aluminium frames and wooden doors, with soft-close

 x1 x1 x6 x4



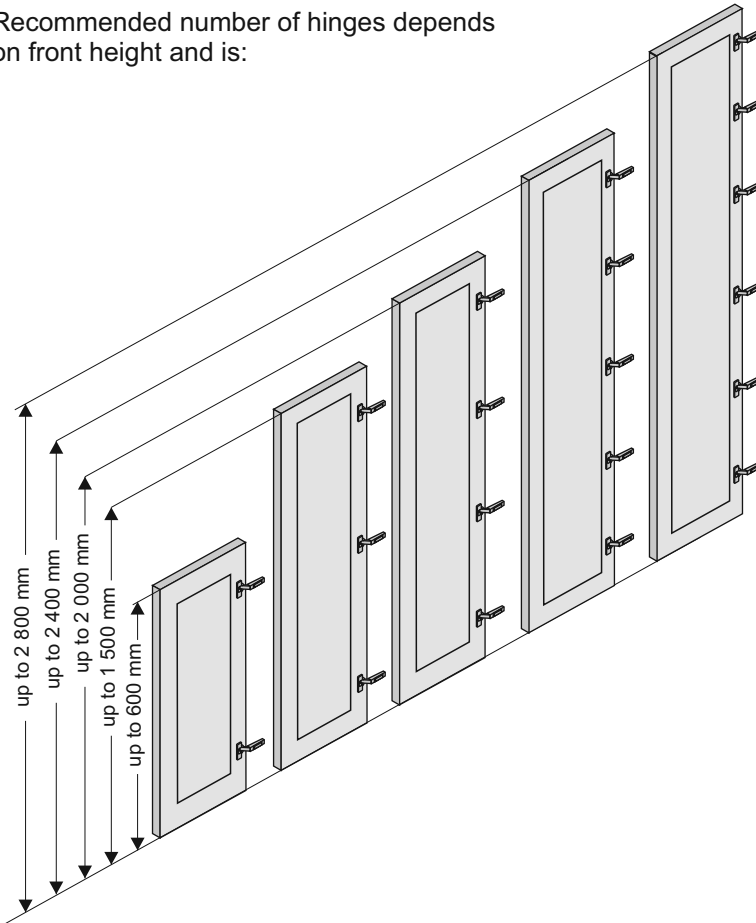
ABC of assembly for frame profiles

Frame profile	Maximum front dimensions h * d (mm)
S01	2400 x 600
S02	2800 x 600
S03	2000 x 600
S04	2800 x 600
S05	2800 x 600
S06	2000 x 450

Attention!

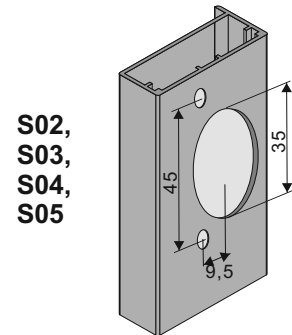
For fronts greater than standard size of 1200 * 600 it is necessary to strengthen the frame with midrail for frames S01 and S05 or strengthening profile for frames S01, S02, S04 i S05

Recommended number of hinges depends on front height and is:



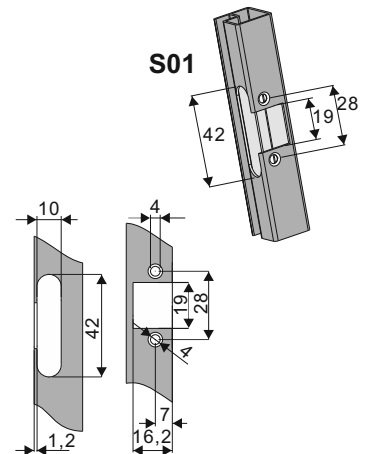
Assembly dimensions for Sevroll hinges

opening for furniture hinge



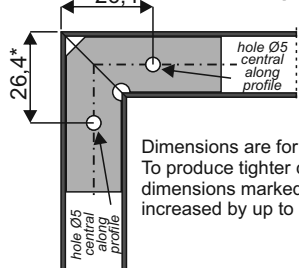
S02,
S03,
S04,
S05

opening for clip on hinge 3D for aluminium frames



S01

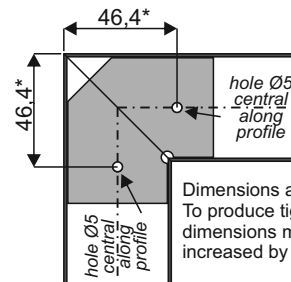
Openings for joiner S01



Countersink the openings for M5 screw

Dimensions are for guidance only. To produce tighter corners, dimensions marked with * can be increased by up to 0.5 mm

Openings for joiner S02, S03, S04, S05



Countersink the openings for M5 screw

Dimensions are for guidance only. To produce tighter corners, dimensions marked with * can be increased by up to 0.5 mm