



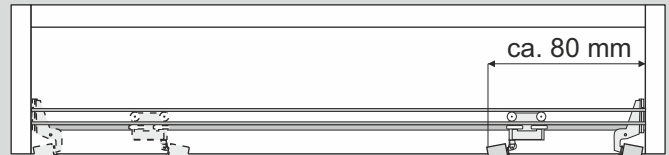
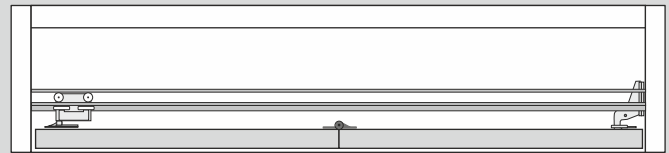
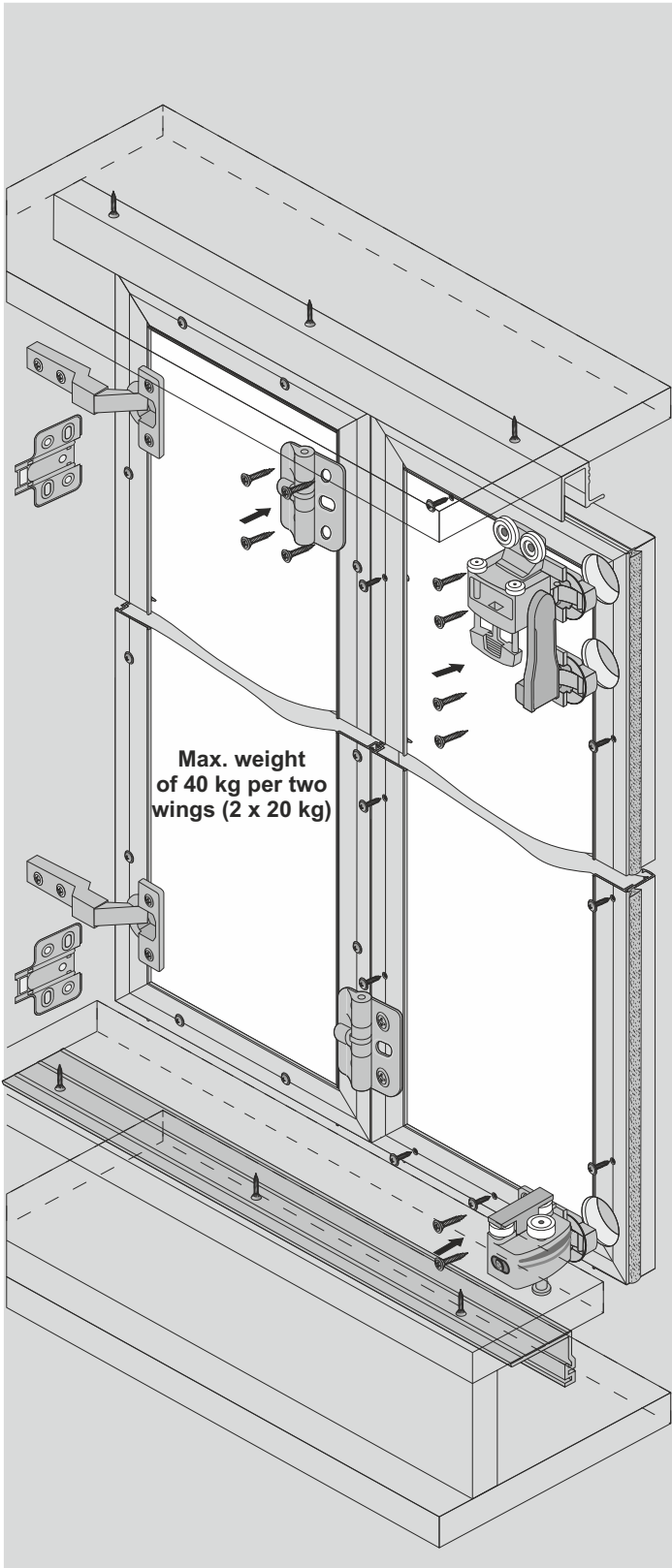
LINE

DS SECRET LINE / DS LINE

SYSTEM

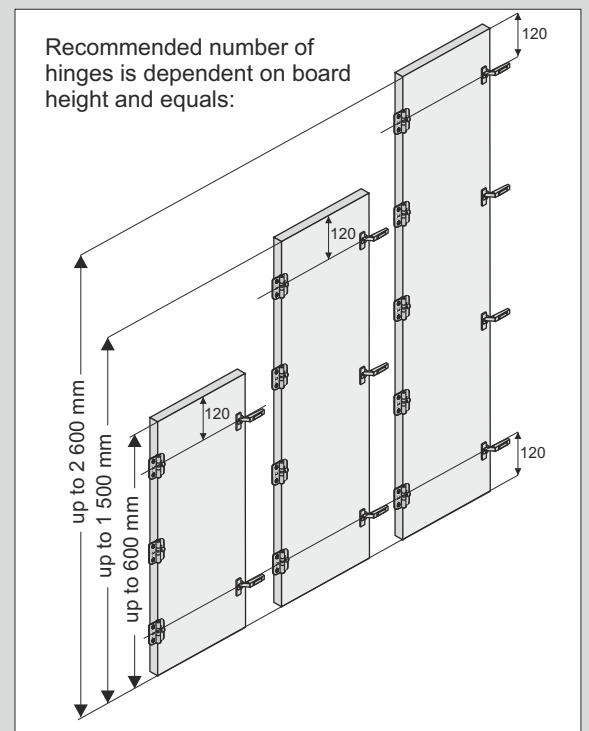


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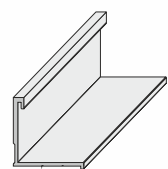


ca. 80 mm

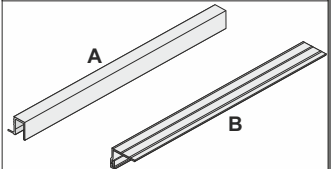
ATTENTION!
Dependent on customer needs, there are sets suitable for either left or right hinged doors.



Frame Secret Line II



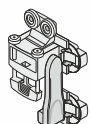
Top guiding track Line (A)
Bottom guiding track Line (B)



COMPONENTS

Set for folding doors Line - left or right

Top carriage



Bottom carriage



Clip hinge



X5

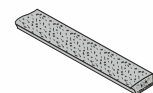
Hinge



X4

- screw 3.5x16 (hinges, carriages) - 26 pcs
- screw 4x16 (hinges) - 24 pcs
- screws 3x13 (guiding tracks) - 12 pcs
- screws 2.5x16 (handle) - 30 pcs

Textile door stop self-adhesive 4.8x4





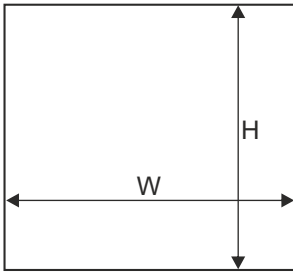
LINE

DS SECRET LINE / DS LINE

SYSTEM



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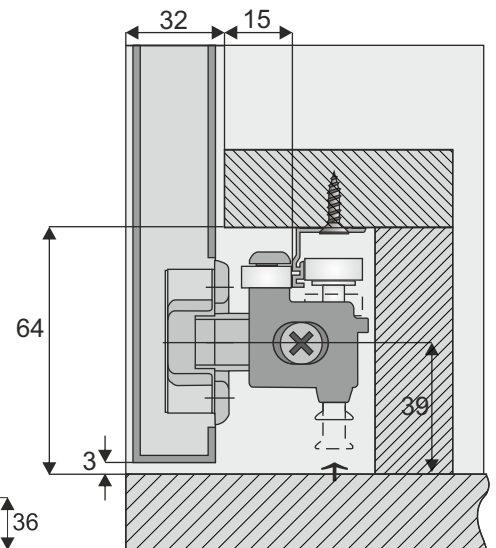
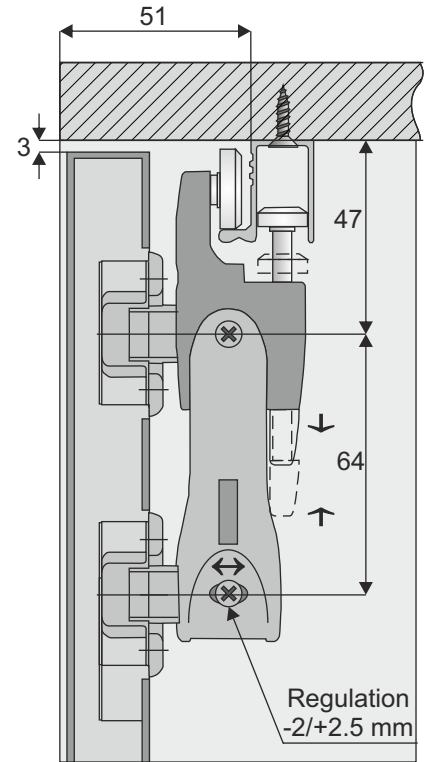
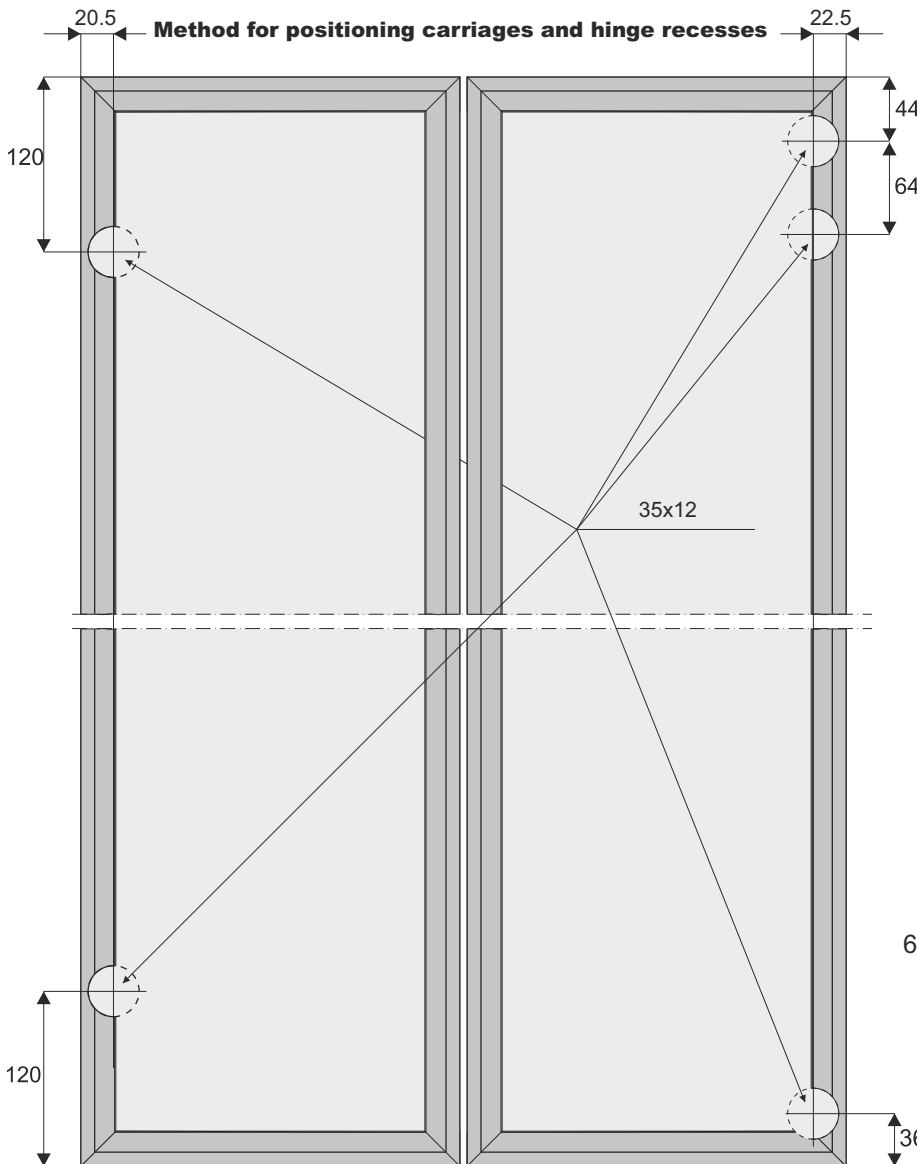
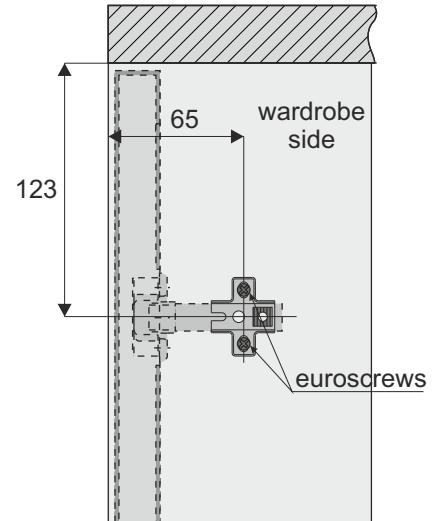
Dimensions of opening

door height	-hw	$hw = H - 6 \text{ mm}$
board height	-hb	$hb = hw - 3 \text{ mm}$
door wing width	-ww	$ww = (W - 6 \text{ mm}) : 2$
board width	-wb	$wb = Ww - 3 \text{ mm}$

Max. weight for 1 wing - 20 kg

The weight of 1 m² of 18 mm board = 13 kg

Mounting position of hinge seat





LINE

DS SECRET LINE / DS LINE

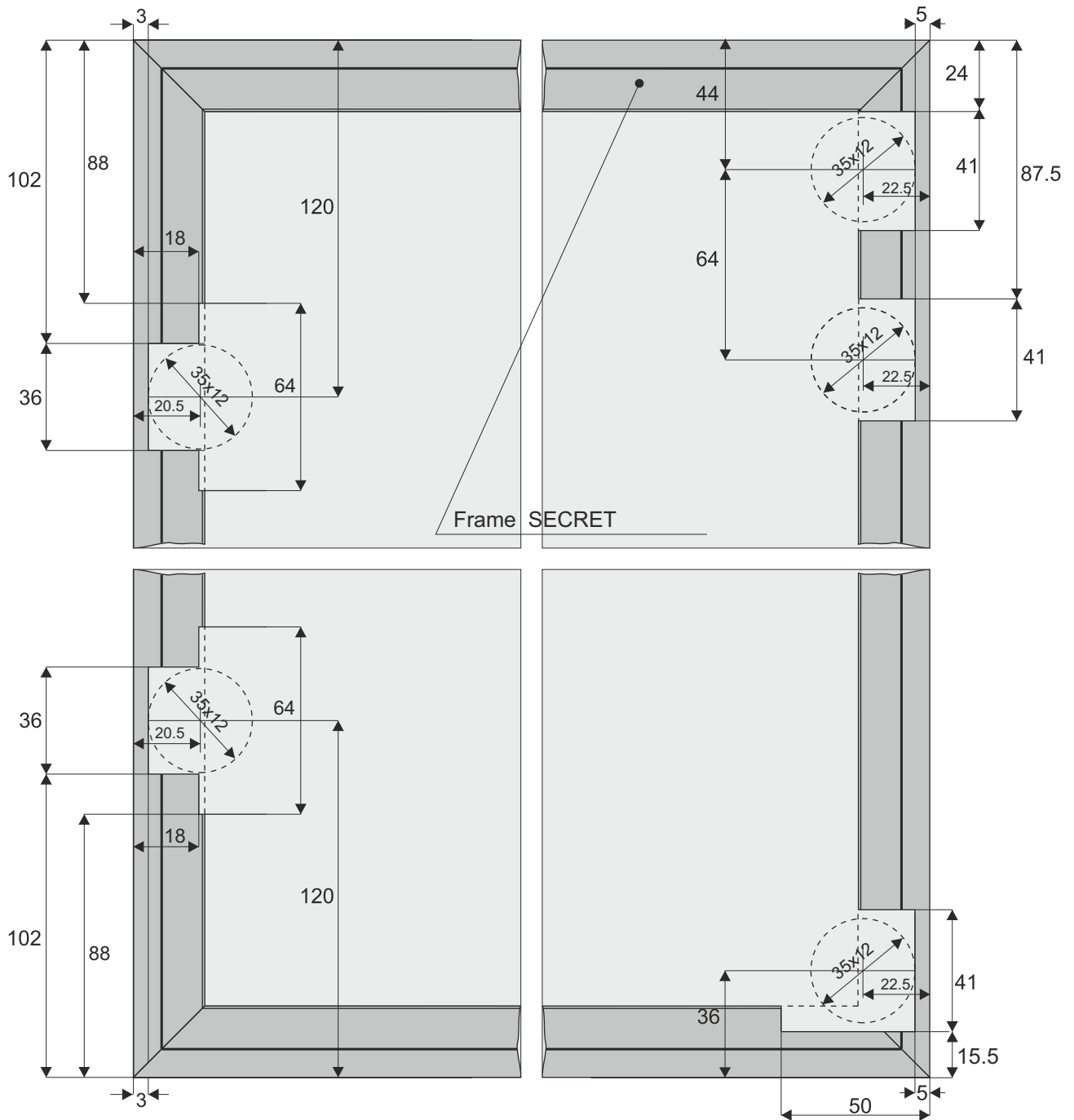
SYSTEM



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Method for positioning carriages and hinge recesses

The drawing below shows an alternative method (when it is not possible to cut $\varnothing 35$ mm openings in the aluminium profiles)





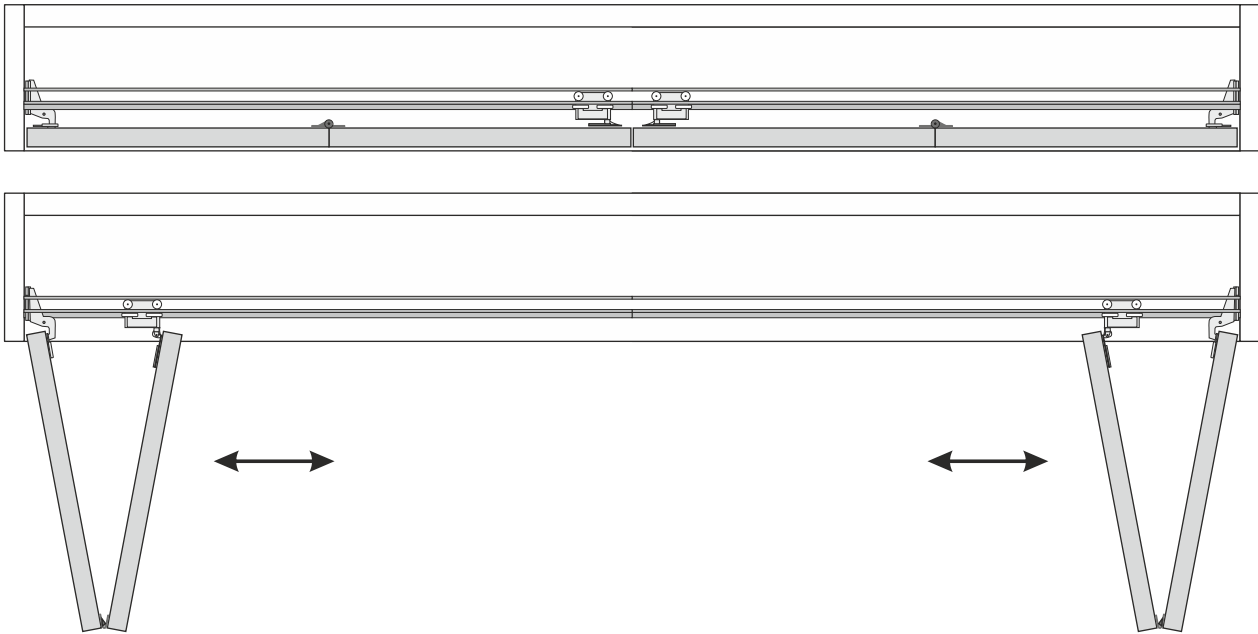
LINE

DS SECRET LINE / DS LINE

SYSTEM



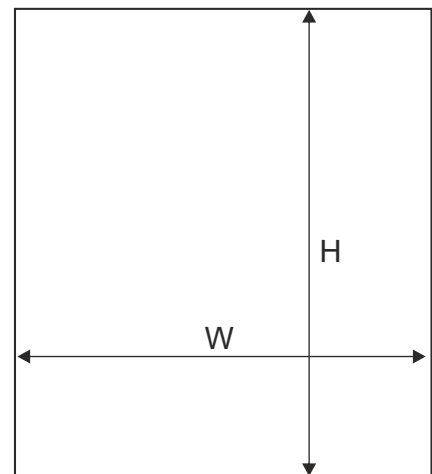
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The assembly of folding doors **SECRET LINE** opened to the right and to the left side requires the use of two sets:

1. Set LINE (right side)
2. Set LINE (left side)

Dimensions of opening



door wing height	-hw	$hw = H - 6 \text{ mm}$
board height	-hb	$hb = hw - 3 \text{ mm}$
door wing width	-ww	$ww = (W - 7 \text{ mm}) : 4$
board width	-wb	$wb = ww - 3 \text{ mm}$

ATTENTION!

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)