

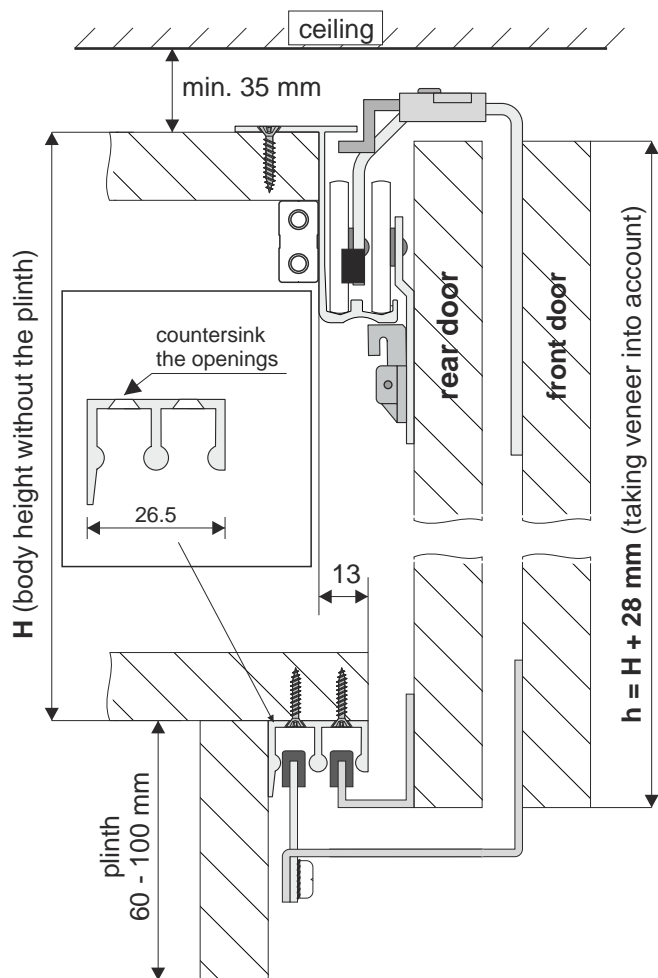


SYSTEM

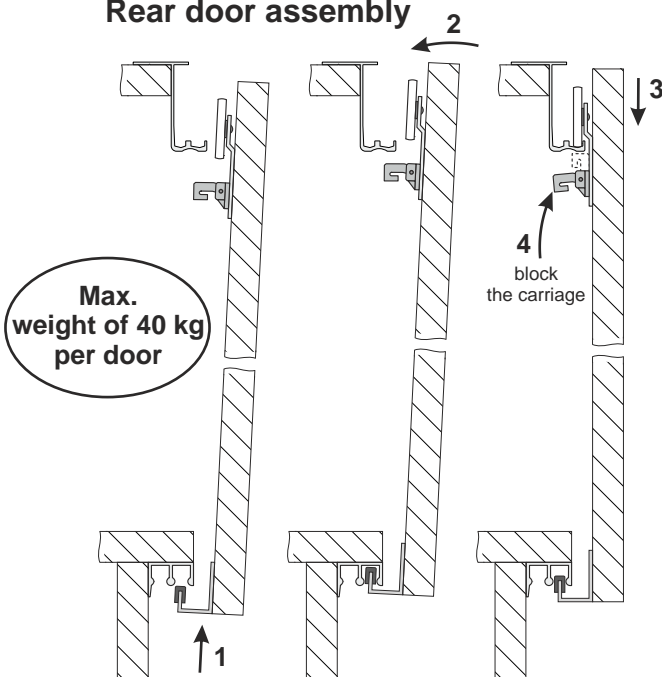
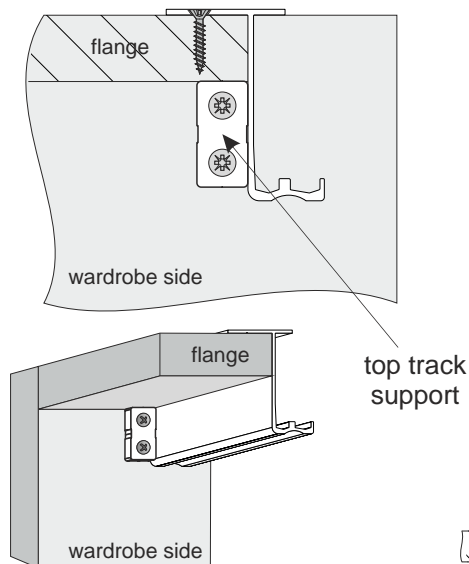
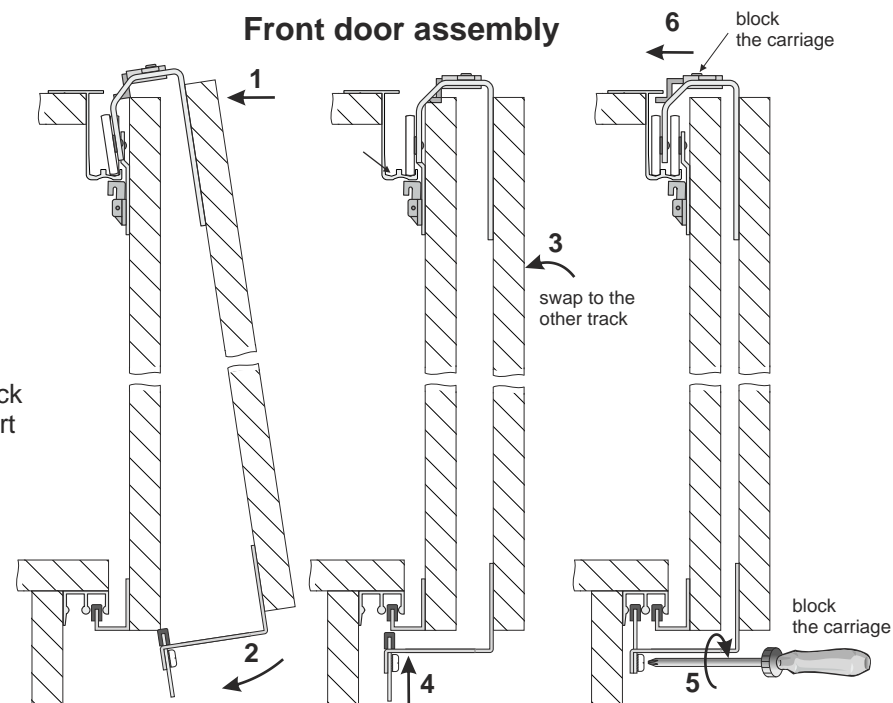
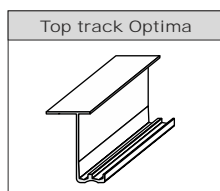
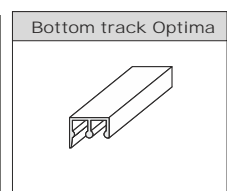
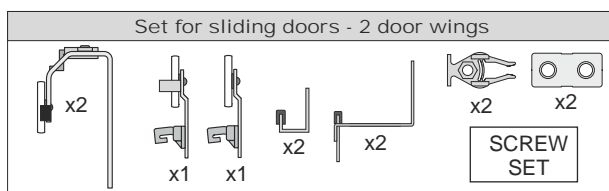
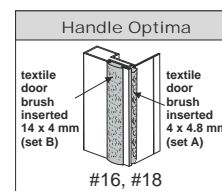
OPTIMA 18

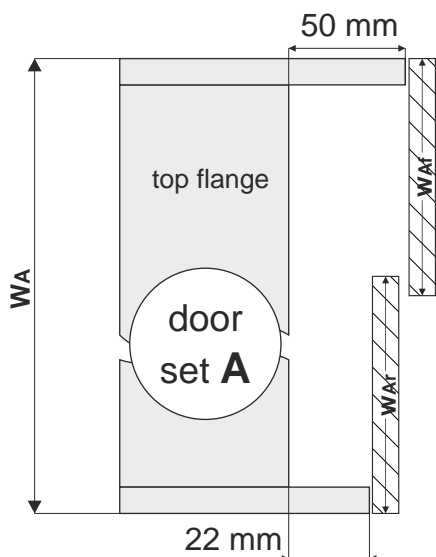
Assembly instructions for system OPTIMA 18  
for 2 wings

SEVROLL®

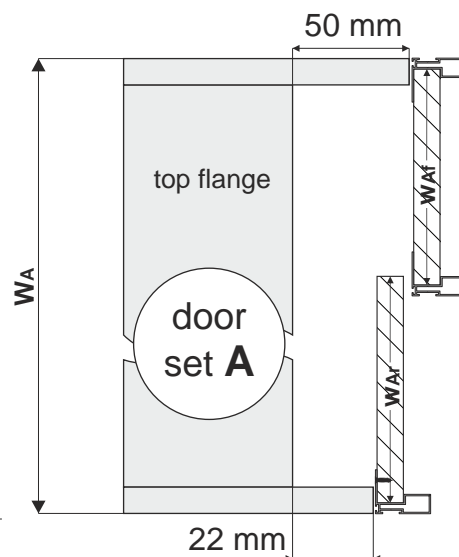
**ATTENTION**

Door height should be greater than body height (without the plinth) by exactly 28 mm.  
Top flange should be moved back by 13 mm in relation to the bottom flange and should be fastened firmly.  
Thickness of board: max. 20 mm.

**Rear door assembly****Front door assembly****COMPONENTS**Length  
2.00 m, 2.40 mLength  
2.0 m, 2.4 m**OPTION**Length  
2.4 m

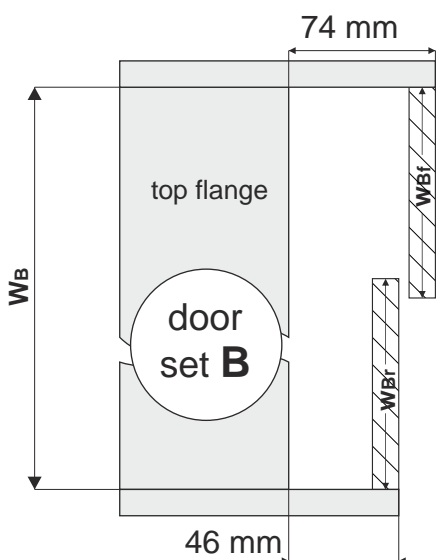
**board width calculation****door without vertical proles**  
(taking edging into account)

$$WAf = WAr = (WA + 20 \text{ mm}) : 2$$

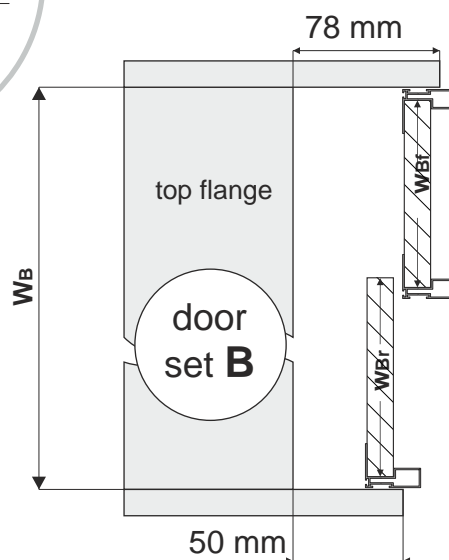
**door with vertical proles (handles)**rear door - 1 handle  
front door - 2 handles

$$WAf = [(WA + 20 \text{ mm}) : 2] - 14$$

$$WAr = [(WA + 20 \text{ mm}) : 2] - 7$$

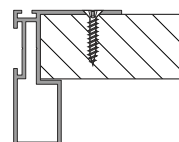
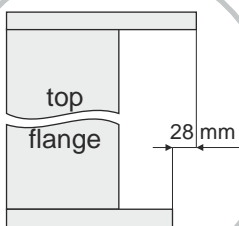


$$WBf = WBr = (WB + 20 \text{ mm}) : 2$$



$$WBf = [(WB + 20 \text{ mm}) : 2] - 14$$

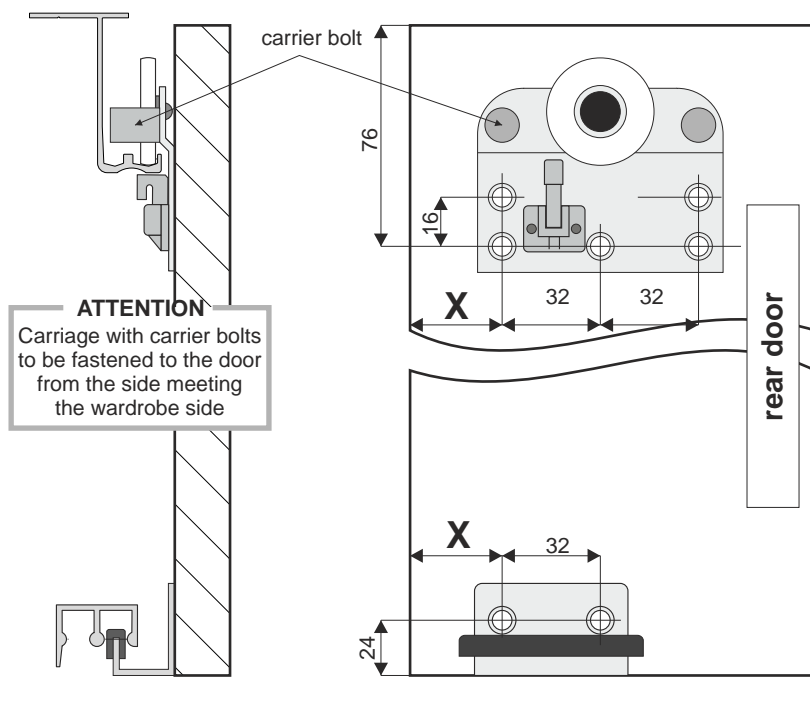
$$WBr = [(WB + 20 \text{ mm}) : 2] - 7$$



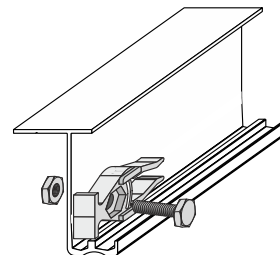
handle to be fastened with a minimum of 4 screws



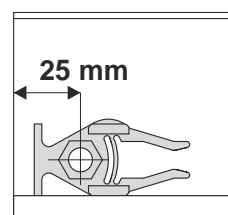
## Fastening of carriages and guides to the rear door



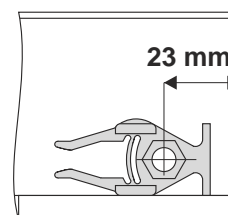
### Fastening of stopper to the top track



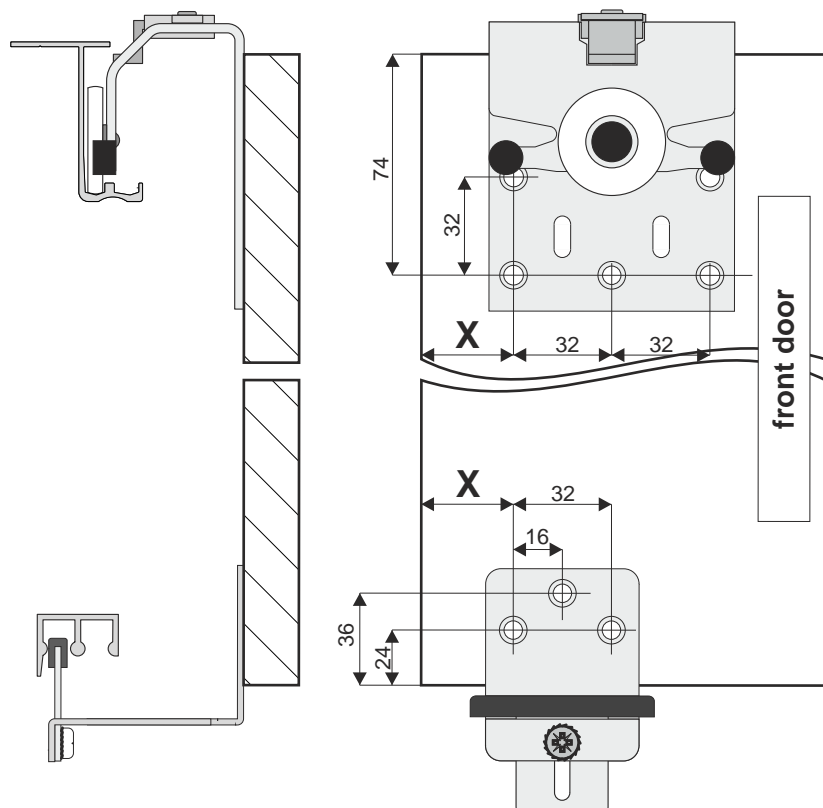
**rear door (set A and B)**  
door without and  
with vertical poles (handles)



**front door (set A and B)**  
door without and  
with vertical poles (handles)



## Fastening of carriages and guides to the front door



distance	door without vertical profiles		door with vertical profiles (handles)	
	door set A	door set B	door set A	door set B
<b>x</b>	58 mm	40 mm	51 mm	31 mm

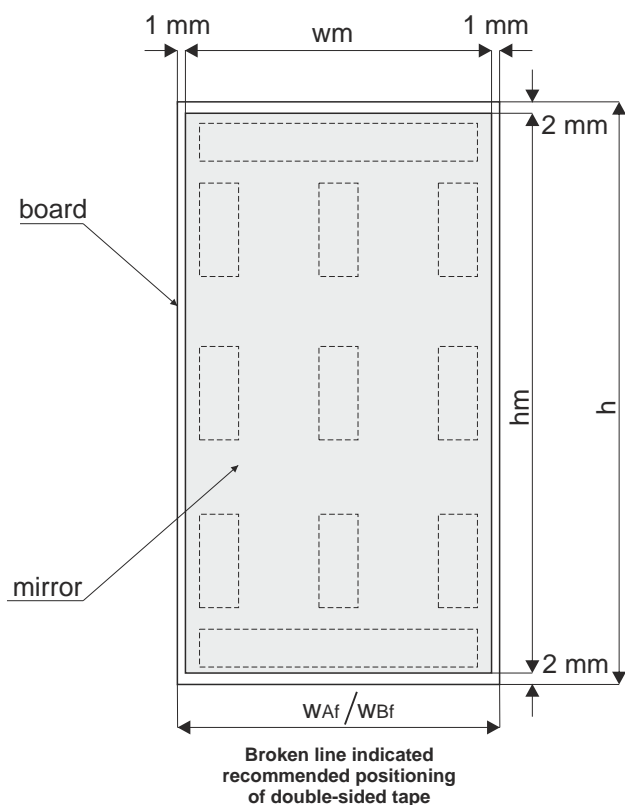


Optionally, instead of stoppers, soft-closes **Optima** can be used (purchased separately)

**Option with mirror (only available for front door wing)**  
**door set A and B****ATTENTION!**

The usage of angle section  
requires the handle to be 3 mm  
longer than board size  
(protruding by: 1.5 mm - top,  
1.5 mm - bottom)

Use angle section Mini

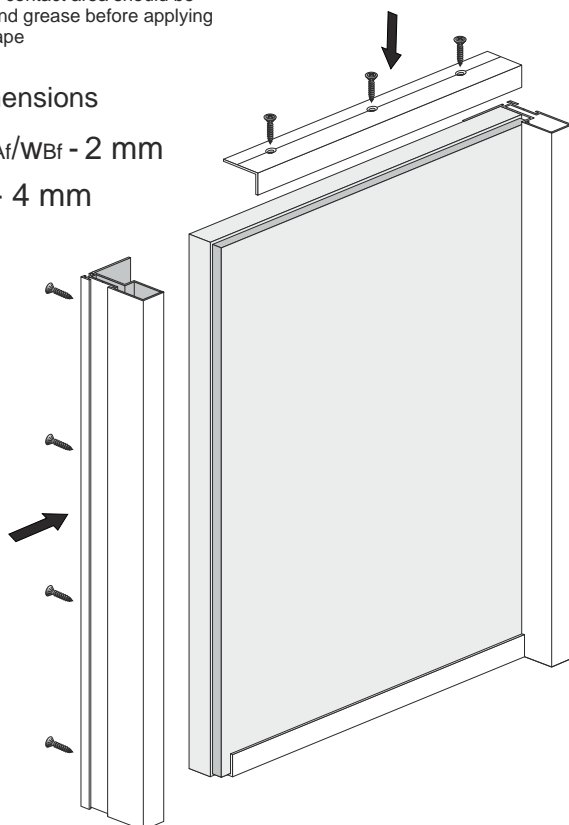
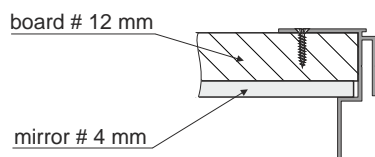
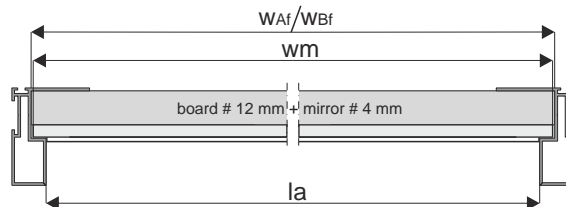
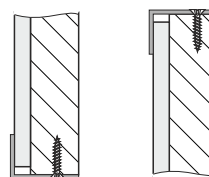
**ATTENTION :**

Board to mirror contact area should be  
free from dirt and grease before applying  
double-sided tape

mirror dimensions

$$wm = W_{Af}/W_{Bf} - 2 \text{ mm}$$

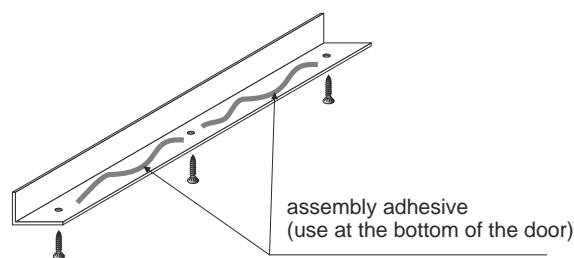
$$wm = h - 4 \text{ mm}$$

**Fitting of handle  
OPTIMA # 16****Fitting of angle section MINI**

la - angle section Mini length

$$wm = W_{Af} - 12 \text{ mm}$$

for aesthetic reasons,  
the angle section length should be  
decided after handle fitting

**ATTENTION!**

Angle section must be fastened to board  
with a minimum of 3 screws ~ 3 x 25