

COMPONENTS

<p>Handle Porto</p> <p>textile door stop (inserted) 14 mm x 4 mm</p>	<p>Top track Maxim</p> <p>83 mm</p>	<p>Bottom track Maxim II (A) Covering strip Maxim II (B)</p> <p>51 mm</p>	<p>Stopper HI-TEC</p>
<p>Guiding carriage symmetrical Maxim S</p>	<p>Upper horizontal profile Maxim</p>	<p>Lower horizontal profile Maxim II</p>	<p>Bottom carriage WD10V HI-TEC</p>

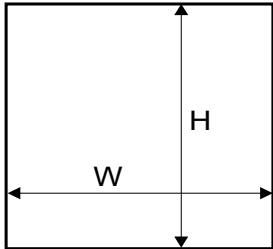
ADDITIONAL COMPONENTS

<p>Profile H18 Maxim</p>	<p>Symmetrical gasket 18/4</p>	<p>Symmetrical gasket 18/8</p>
<p>Profile H25 Maxim</p>	<p>Non-symmetrical gasket 18/4</p>	



System MAXIM 18 allows the combination of different door fillings (board + glass) simply through the use of additional components: gasket, joiner H18 MAXIM and H25 MAXIM.

Dimensions of opening



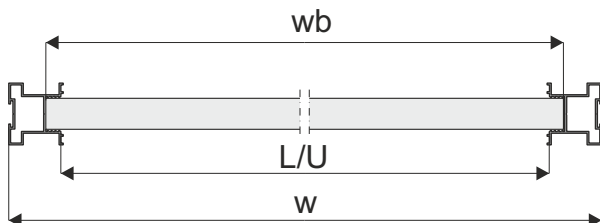
door filling:
board # 18 mm
mirror # 4 mm or safety glass

Handle length = door height

door height	- h	$h = H - 38 \text{ mm}$	
door wing height with soft-close fitted	Mini SV25/40/60, SV-25/50	$h = H - 38 \text{ mm}$	
	Top SV60/80, Central SV25/40	$h = H - 40 \text{ mm}$	
board height	- hb	$hb = h - 68 \text{ mm}$	
door width	- w	$w = (W - 3 \text{ mm} + Z) : N$	
board width	- wb	$wb = w - 41 \text{ mm}$	
horizontal profile length	- L	$L = U = w - 57.4 \text{ mm}$	
upper horizontal profile length	- U		

number of doors	- N	2	3	4	5
total overlap	- Z	30 mm	60 mm	90 mm	120 mm

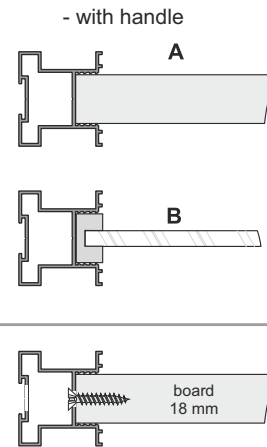
visual design – 4 wings	
	$w = (W - 3 + 90) : 4$
	$w = (W : 2 + 27) : 2$



door filling - # 4 mm mirror or glass

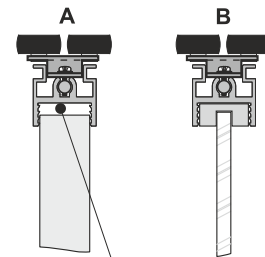
mirror height	hm	$hm = hb$
mirror width	wm	$wm = wb - 4 \text{ mm}$

Installation method for fitting 18 mm board (diag. A) and 4 mm mirror or glass (diag. B)



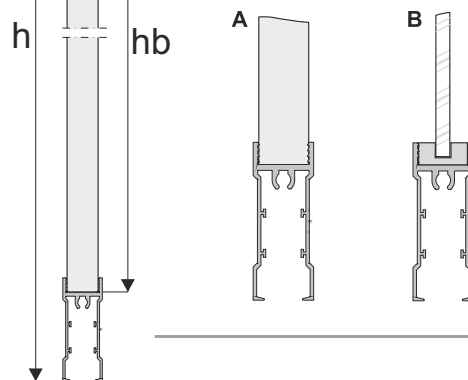
When using board, you can insert a screw (4x30) at mid-handle height for additional strength (in the same way as Maxim 18 Board system).

- with upper profile



construction clearance included in the calculation of the height of board

- with lower profile



ATTENTION!

Mirror (4 mm) should be used with a safety backing film. Safety glass (4.5 mm) comprises of two thin layers with a film in-between. Both mirror and glass need fitting gaskets.

ATTENTION! Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)