

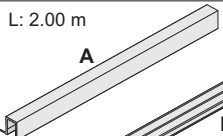
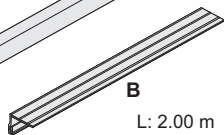
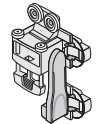

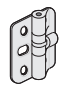
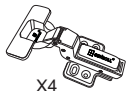




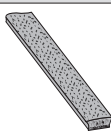
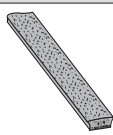


COMPONENTS

Frame Line	
L: 2.70 m	L: 2.70 m
	
SECRET LINE	SLIM LINE

Top track Line (A) Bottom track Line (B)	
L: 2.00 m	
	
A	B
	L: 2.00 m

Set for folding doors Line – left or right				
				
Top carriage	Bottom carriage	Clip hinge	Inset hinge – hole spacing 45 mm, ø35 mm clip on with soft close	
		X5	X4	
				screw 3.5x16 (hinges, carriages) - 26 pcs 
				screw 4x16 (hinges) - 24 pcs 
				screws 3x13 (guiding tracks) - 12 pcs 
				screws 2.5x16 (handle) - 30 pcs 

Textile door stop 4.8x4	
	
self-adhesive (SECRET LINE)	inserted (SLIM LINE)

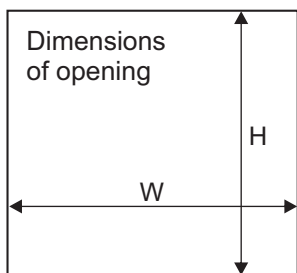


LINE

DS SECRET LINE, DS SLIM LINE / DS LINE

SYSTEM

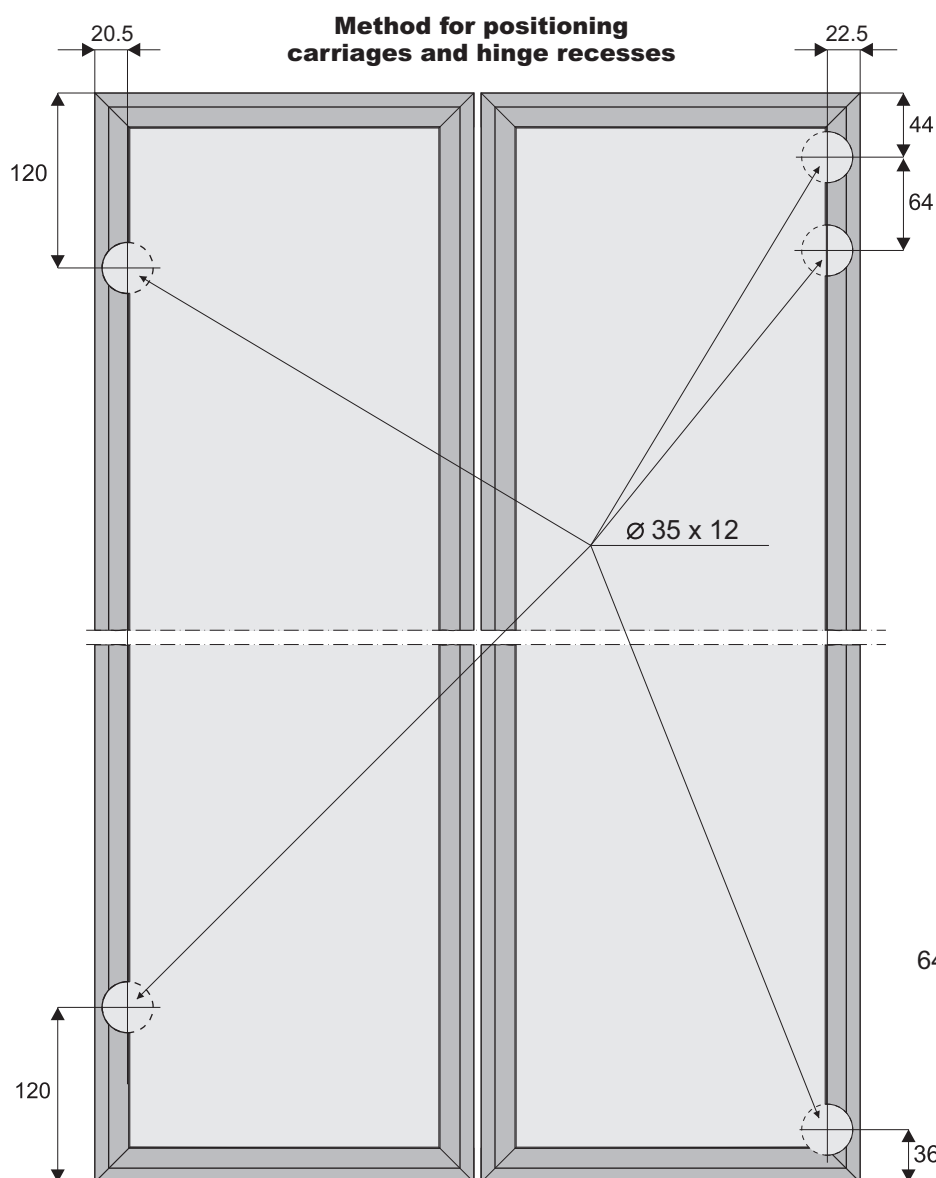
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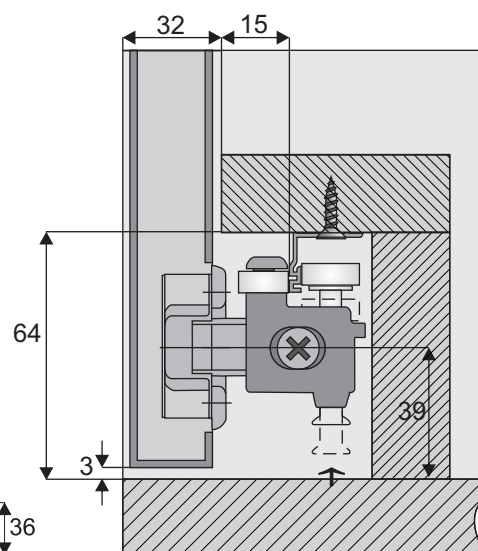
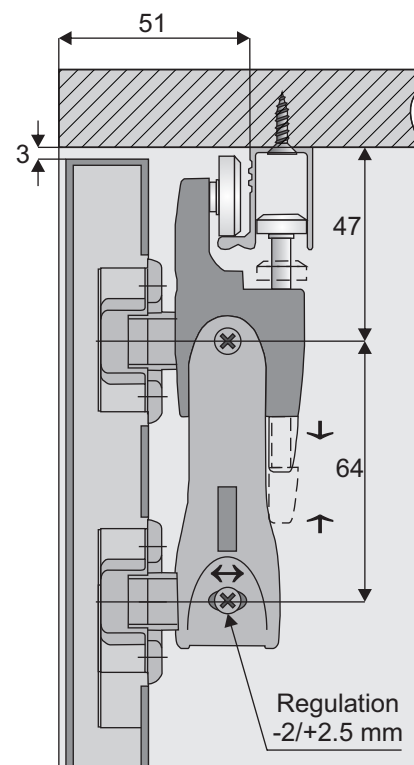
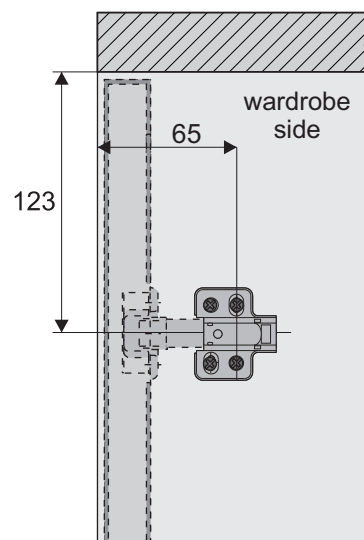
		LINE SECRET LINE	LINE SLIM LINE
door height	- hw	$hw = H - 6 \text{ mm}$	$hw = H - 6 \text{ mm}$
board height	- hb	$hb = hw - 3 \text{ mm}$	$hb = hw - 6 \text{ mm}$
door wing width	- ww	$ww = (W - 6 \text{ mm}) : 2$	$ww = (W - 6 \text{ mm}) : 2$
board width	- wb	$wb = Ww - 3 \text{ mm}$	$wb = Ww - 6 \text{ mm}$

Max. weight for 1 wing - 20 kg

The weight of 1 m² of 18 mm board = 13 kg



Mounting position of hinge seat





LINE

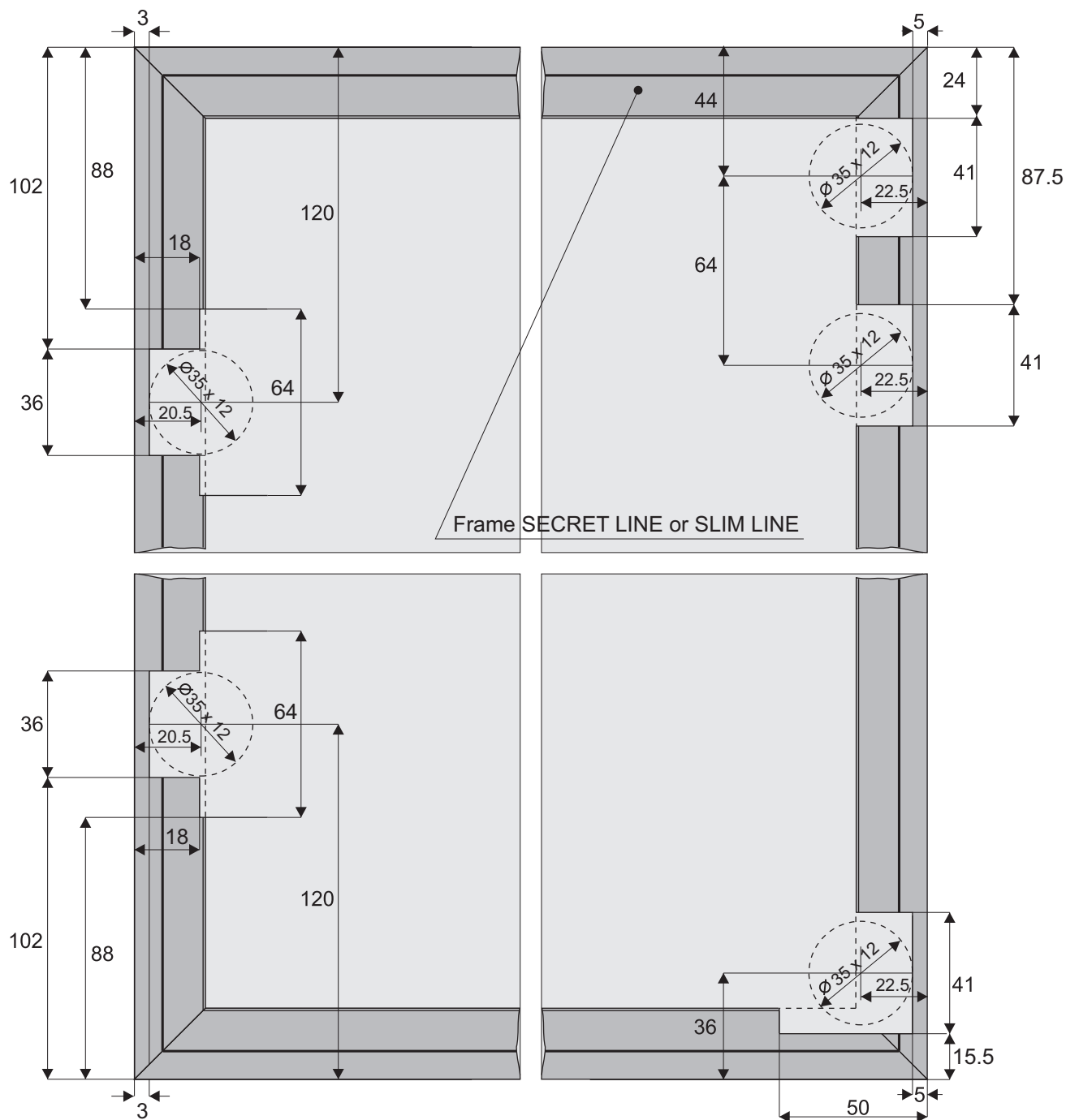
DS SECRET LINE, DS SLIM LINE / DS LINE

SYSTEM

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Method for positioning carriages and hinge recesses

The drawing below shows an alternative method
(when it is not possible to cut $\varnothing 35$ mm openings in the aluminium profiles)



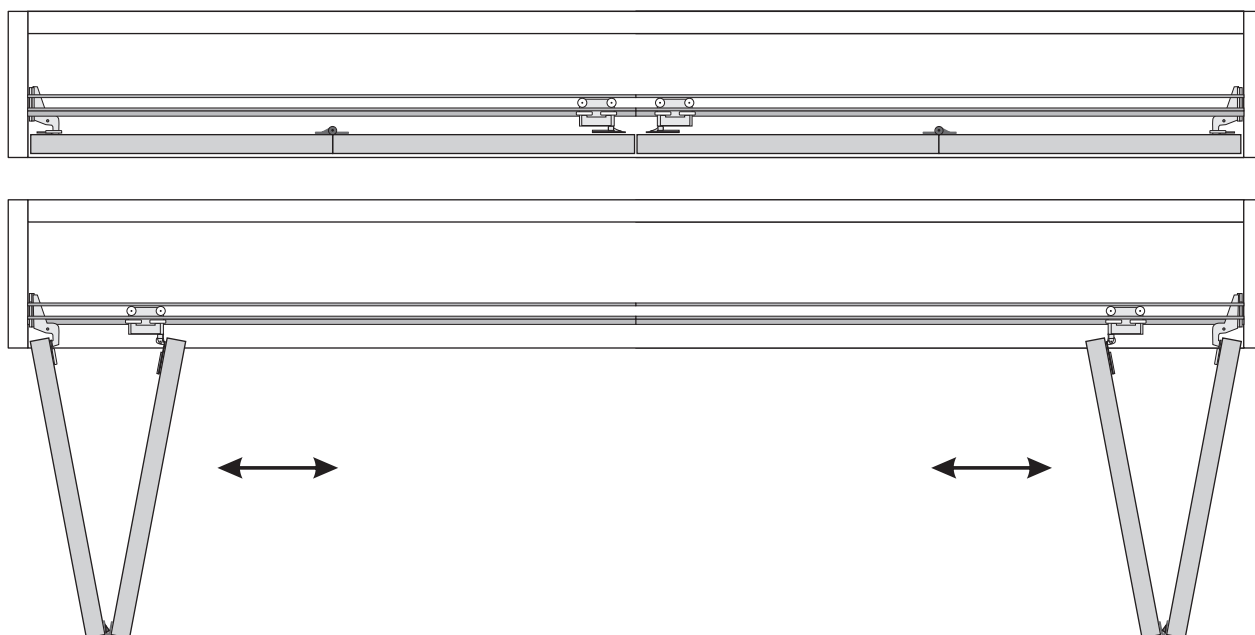


LINE

DS SECRET LINE, DS SLIM LINE / DS LINE

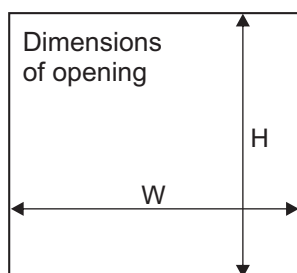
SYSTEM

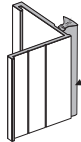
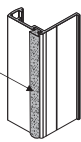
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Combining two sets of DS LINE **right + left**

The assembly of folding doors **SECRET LINE** and **SLIM LINE** opened to the right and to the left side requires the use of two sets:

1. Set LINE (right side)
2. Set LINE (left side)

Calculations for the combination of the sets **right + left**:

		LINE SECRET LINE	LINE SLIM LINE
			
		Textile door stop self-adhesive 4.8 mm x 4 mm	Textile door stop inserted 4.8 mm x 4 mm
door wing height	- hw	$hw = H - 6 \text{ mm}$	$hw = H - 6 \text{ mm}$
board height	- hb	$hb = hw - 3 \text{ mm}$	$hb = hw - 6 \text{ mm}$
door wing width	- ww	$ww = (W - 7 \text{ mm}) : 4$	$ww = (W - 7 \text{ mm}) : 4$
board width	- wb	$wb = ww - 3 \text{ mm}$	$wb = ww - 6 \text{ mm}$

ATTENTION!

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)