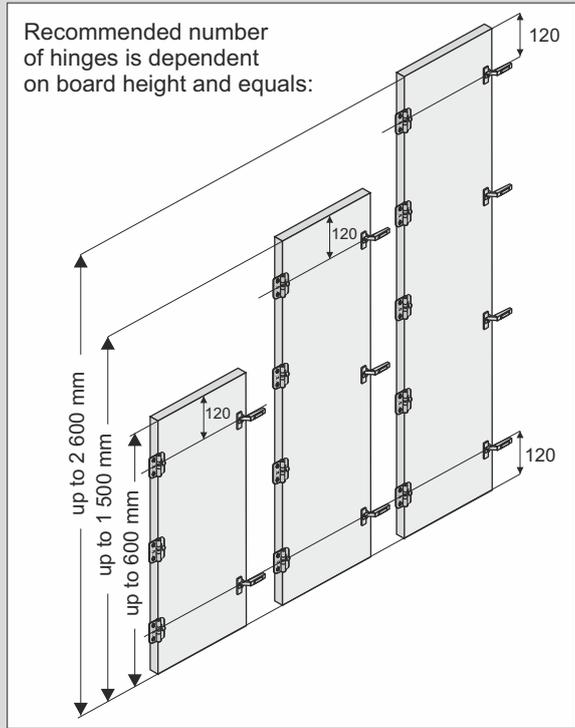


ca 80 mm

ATTENTION!

Dependent on customer needs, there are sets suitable for either left or right hinged doors.



Frame Secret Line
L: 2.70 m L: 2.70 m

SECRET LINE SLIM LINE

**Top guiding track Line (A)
Bottom guiding track Line (B)**
L: 2.00 m

A B
L: 2.00 m

COMPONENTS

Set for folding doors Line - left or right

<p>Top carriage</p>	<p>Bottom carriage</p>	<p>Clip hinge</p> <p>X5</p>	<p>Inset hinge – hole spacing 45 mm, ø35 mm clip on with soft close</p> <p>X4</p>	<p>screw 3.5x16 (hinges, carriages) - 26 pcs </p> <p>screw 4x16 (hinges) - 24 pcs </p> <p>screws 3x13 (guiding tracks) - 12 pcs </p> <p>screws 2.5x16 (handle) - 30 pcs </p>
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Textile door stop 4.8x4

self-adhesive (SECRET LINE) **inserted** (SLIM LINE)



LINE

DS SECRET LINE, DS SLIM LINE / DS LINE

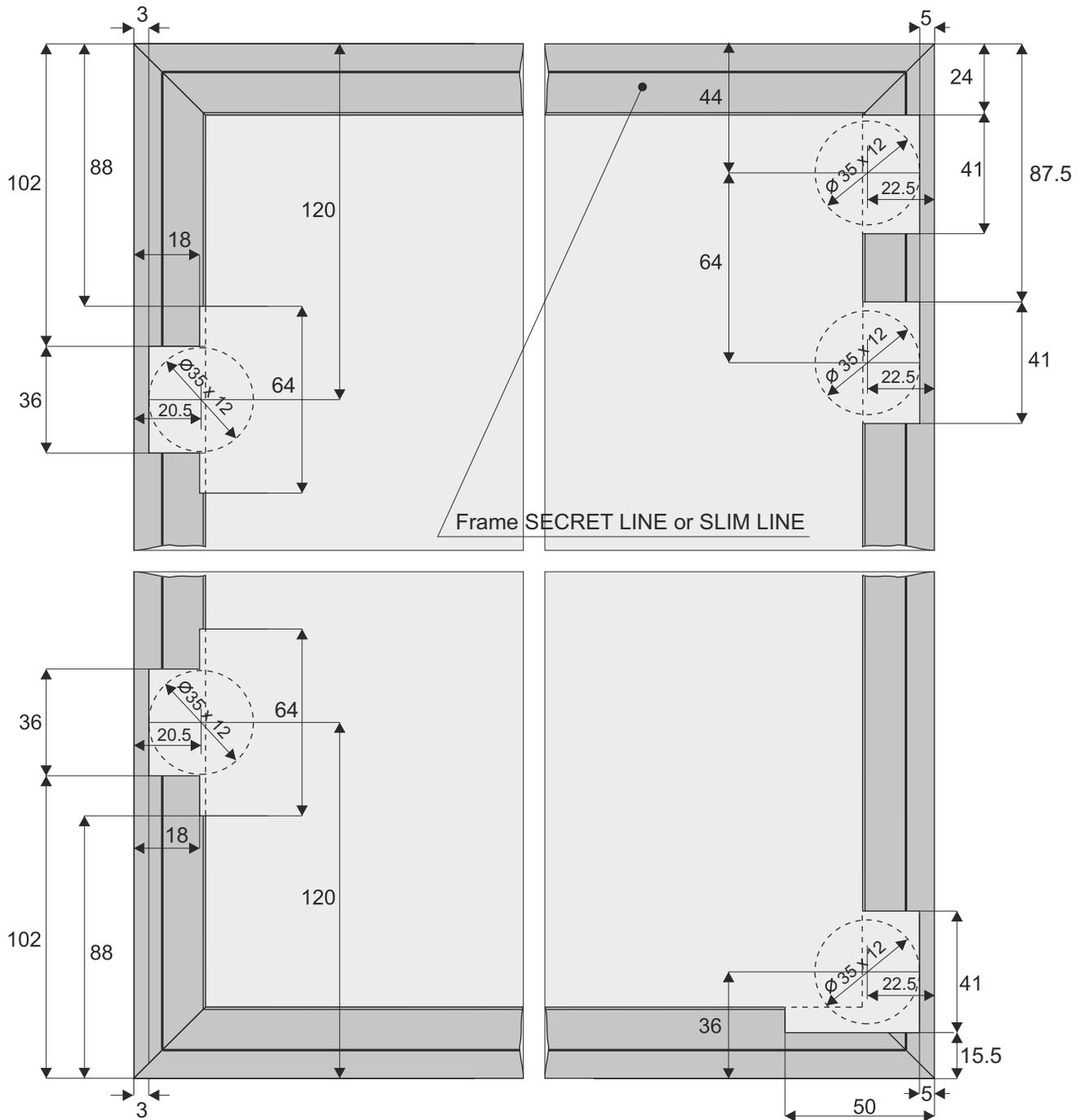
SYSTEM



SEVROLL®

Method for positioning carriages and hinge recesses

The drawing below shows an alternative method (when it is not possible to cut $\varnothing 35$ mm openings in the aluminium profiles)

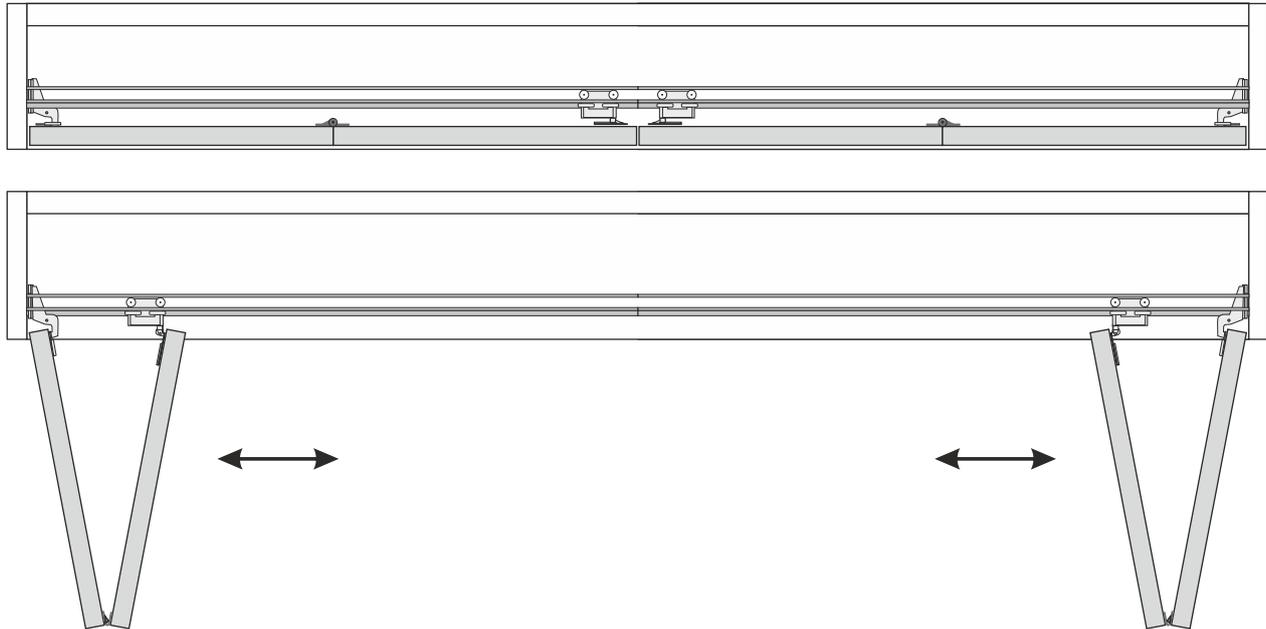




LINE

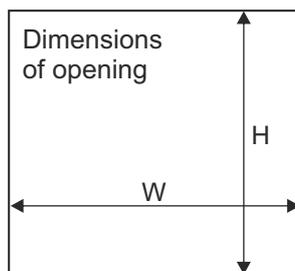
DS SECRET LINE, DS SLIM LINE / DS LINE

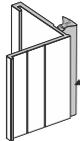
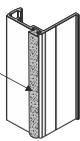
SYSTEM

Combining two sets of DS LINE **right + left**

The assembly of folding doors **SECRET LINE** and **SLIM LINE** opened to the right and to the left side requires the use of two sets:

1. Set LINE (right side)
2. Set LINE (left side)

Calculations for the combination of the sets **right + left**:

		LINE SECRET LINE	LINE SLIM LINE
			
		Textile door stop self-adhesive 4.8 mm x 4 mm	Textile door stop inserted 4.8 mm x 4 mm
door wing height	- hw	$hw = H - 6 \text{ mm}$	$hw = H - 6 \text{ mm}$
board height	- hb	$hb = hw - 3 \text{ mm}$	$hb = hw - 6 \text{ mm}$
door wing width	- ww	$ww = (W - 7 \text{ mm}) : 4$	$ww = (W - 7 \text{ mm}) : 4$
board width	- wb	$wb = ww - 3 \text{ mm}$	$wb = ww - 6 \text{ mm}$

ATTENTION!

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)