Fastening of top track
(countersink holes to prevent protrusion of screw head)

Positioner for top carriage FIX

① ② ③

1a

30

18

K L

ATTENTION
When installing the fixed mounting, it is important to situate axis L parallel to axis K (L II K)

1b

up to 7 mm

Door filling: 18 mm board

Door filling: 12 mm board + 4 mm mirror

important dimension

34

24

Max. weight of 50 kg per door

milled pocket

hole depth 5 mm

58

Ø10

45

12

Ø40

12(13*)

67(53*)
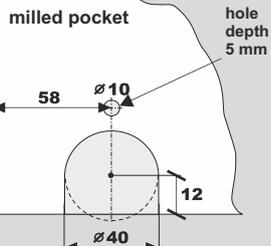
(*) - measurement to be used with 12 mm board filling

milled pocket

Ø10

32 11

38 40
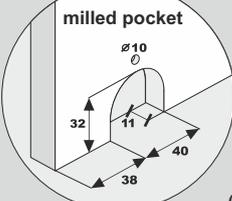
ATTENTION:
For fast and accurate routing of the bottom carriage pockets we recommend using stencil for bottom carriage WD18 HI-TEC
index 20191

Fastening of bottom track
(countersink holes to prevent protrusion of screw head)

Option: bottom track Doubler II

With **Unicomfort** set you may use bottom track *Doubler II with covering strip* along with bottom carriage WD18V HI-TEC.
Fitting measurements are not affected.

Bottom carriage WD 18 V HI-TEC

Fastening of bottom track

Stopper **HI-TEC**

COMPONENTS

Handle Unicomfort II	**Top track Comfort-Decor**	**Bottom track Comfort**
L: 2.70 m	L: 1.70 m, 2.35 m, 3.00 m, 4.05 m, 6.00 m	L: 1.70 m, 2.35 m, 3.00 m, 4.05 m, 6.00 m
textile door stop (inserted) 4.8 mm x 4 mm		
anti-dust brush (self-adhesive) 4.8 mm x 13 mm	94 mm	62 mm
#16 / #18		

Guiding carriage Comfort	**Angle section ZW**	**Bottom carriage WD 18 C HI-TEC**
	L: 1.70 m, 2.35 m, 3.00 m	
	20 mm x 18 mm	
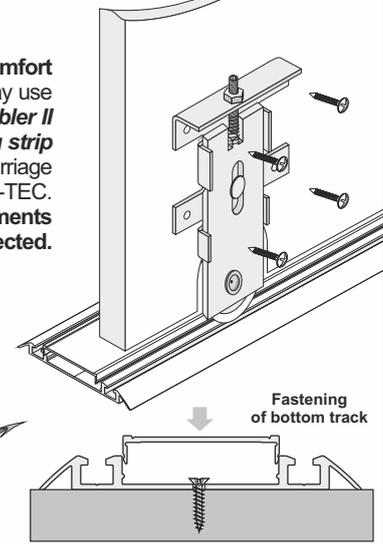
Dimensions of opening
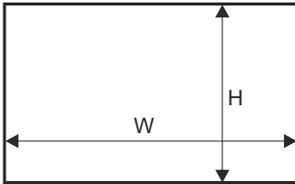
Handle length = door height		

door height	- h	h = H - 42 mm
door wing height with soft-close fitted	Mini SV25/40/60, SV-25/50	h = H - 42 mm
	Top SV60/80, Central SV25/40	h = H - 44 mm
board height	- hb	hb = h - 2 mm
door width	- w	w = (W - 3 mm + Z) : N
board width **#18**	- wb	wb = w - 40 mm
board width **#12**	- wb$_m$	wb$_m$ = w - 7 mm
angle section length	- la	this size is determined after door construction

number of doors	- N	2	3	4	5
total overlap	- Z	35 mm	70 mm	105 mm	140 mm

visual design – 4 wings	
door set up	w = (W - 3 + 105) : 4
door set up	w = (W : 2 + 32) : 2

board # 18 mm

board # 12 mm + mirror # 4 mm
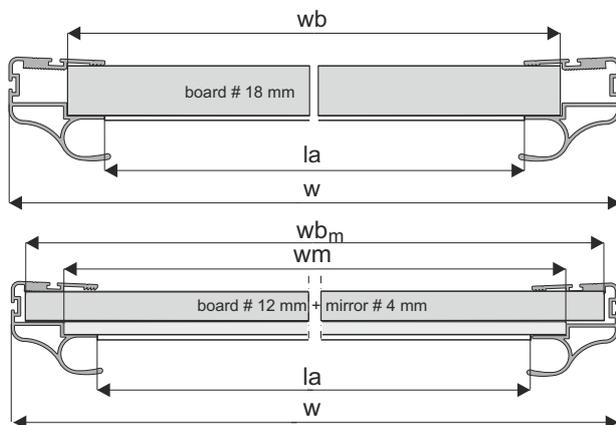
mirror dimensions

mirror height	- hm = hb - 4 mm
mirror width	- wm = wb$_m$- 36 mm

ATTENTION:
board to mirror contact area should be free from dirt and grase before applying double-sided tape

mirror
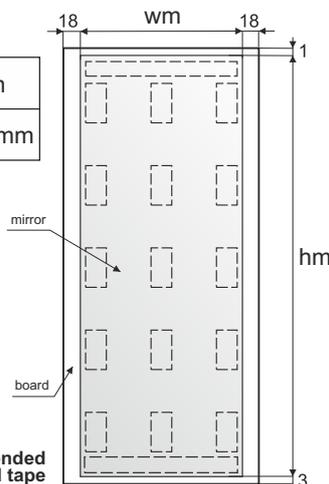
board

**Broken line indicates recommended positioning of double-sided tape**

- When fitting handle profiles, do not use assembly adhesive
- The handle should be fixed to board with fastening screws on the inner door face

**Installation method for handle and guiding carriage with # 18 mm board**
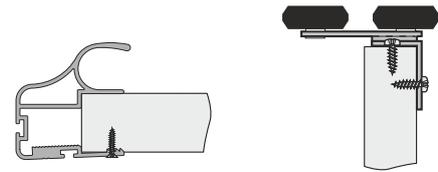
Installation method for handle and guiding carriage with # 12 mm board + # 4 mm mirror
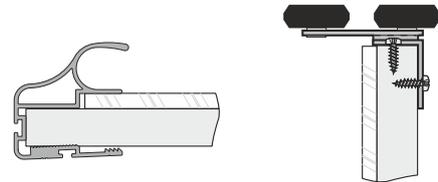
Installation method for angle section ZW (20 mm x 18 mm)

assembly adhesive (this is necessary when using mirror)
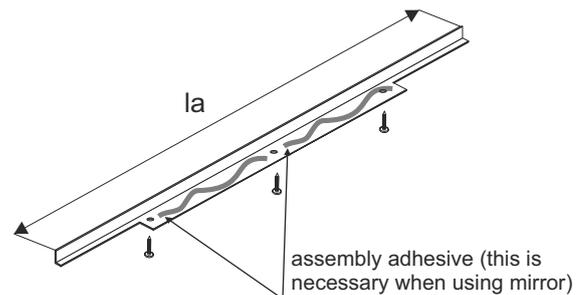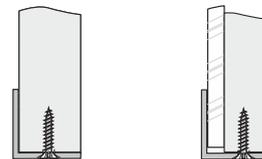
ATTENTION!

Angle section must be fastened to board with minimum 3 screws   3x25.

ATTENTION!

Handle profile should be 2 mm longer than board height.

WARNING

SEVROLL does not bear any responsibility for deformation resulting from the application of improper quality of boards (improper storage, improper humidity)

ATTENTION! Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)