

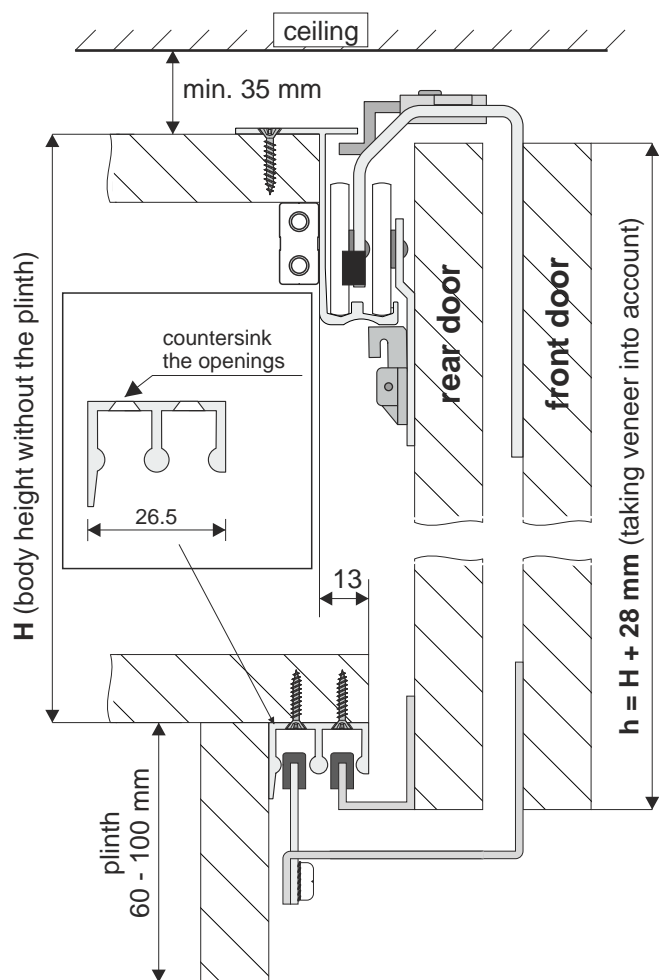


SYSTEM

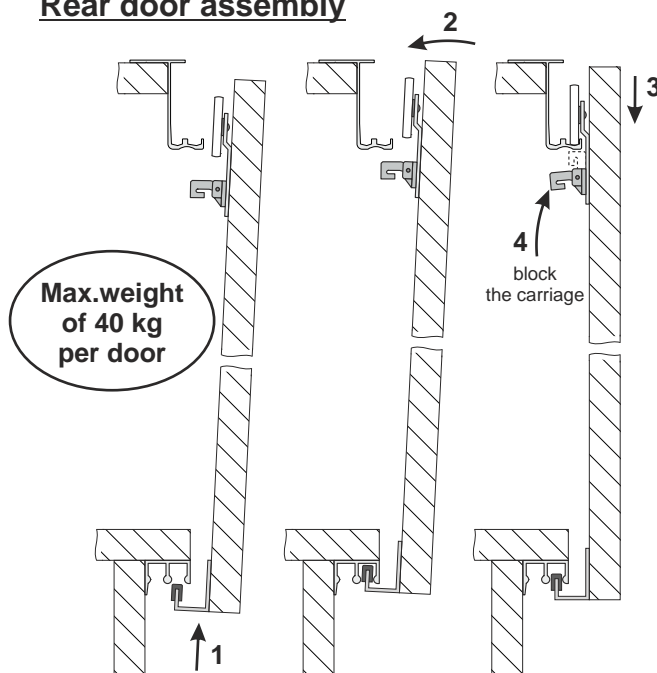
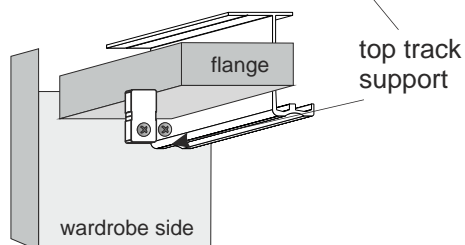
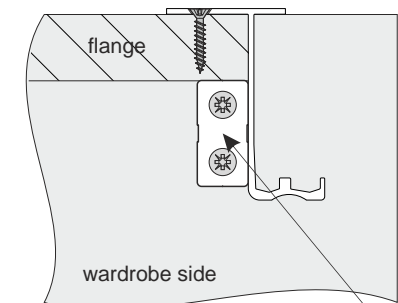
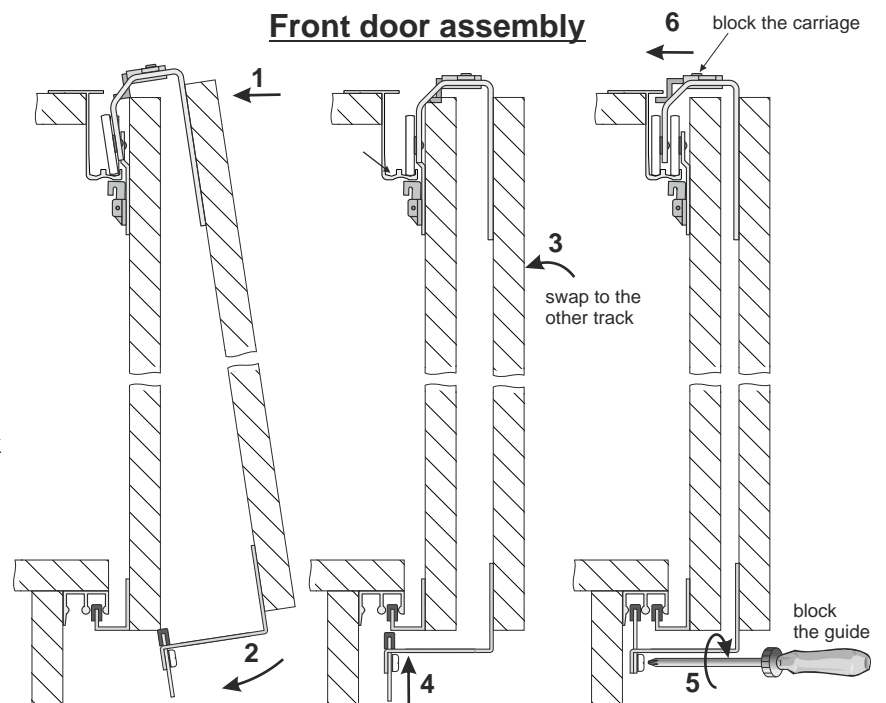
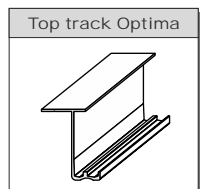
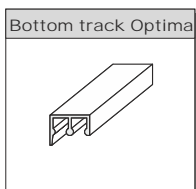
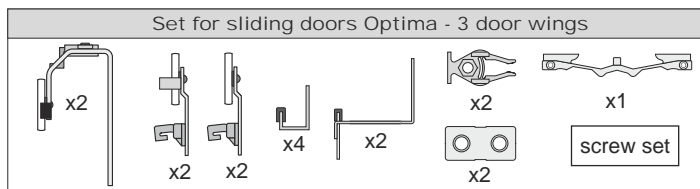
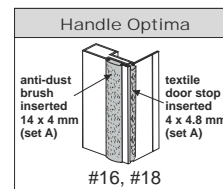
OPTIMA 18

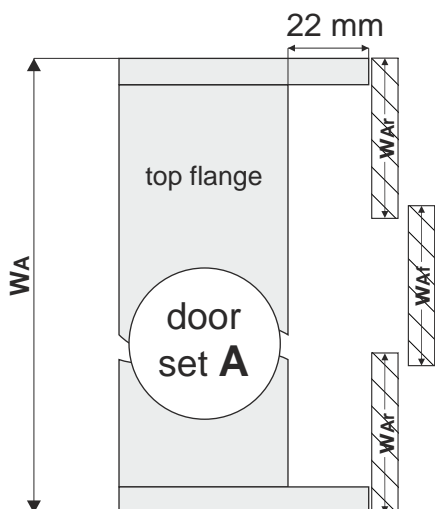
Assembly instructions for system OPTIMA 18
for 3 wings

SEVROLL®

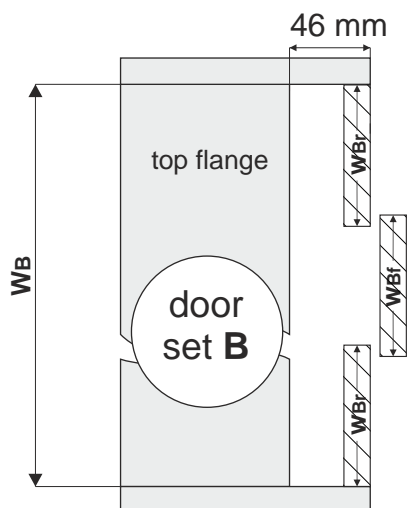
**ATTENTION**

Door height should be greater than body height (without the plinth) by exactly 28 mm.
Top flange should be moved back by 13 mm in relation to the bottom flange and should be fastened firmly.
Thickness of board: max. 20 mm.

Rear door assembly**Front door assembly****COMPONENTS**Length
2.00 m, 2.40 mLength
2.0 m, 2.4 m**OPTION**Length
2.4 m

**board width calculation****door without vertical proles
(taking edging into account)**

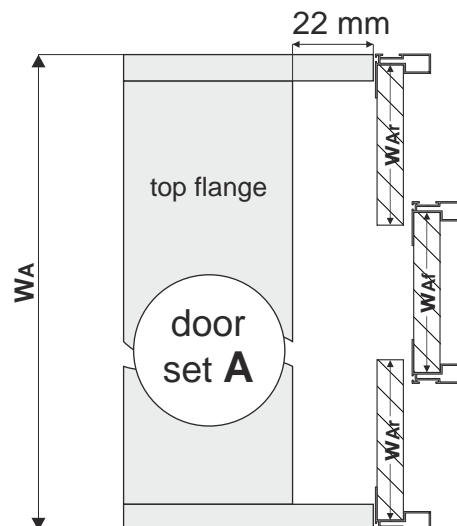
$$W_{Af} = W_{Ar} = (W_A + 40 \text{ mm}) : 3$$



$$W_{Bf} = W_{Br} = (W_B + 40 \text{ mm}) : 3$$

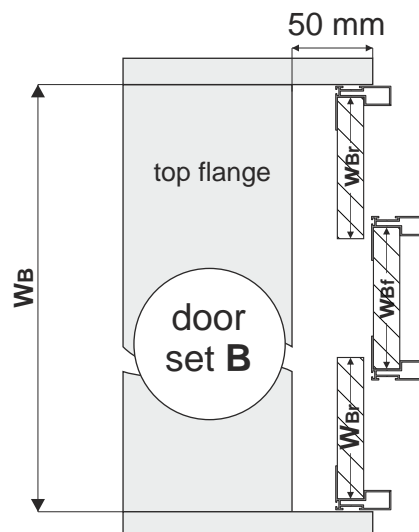
door with vertical proles (handles)

rear door - 1 handle
front door - 2 handles



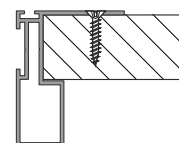
$$W_{Af} = [(W_A + 40 \text{ mm}) : 3] - 14$$

$$W_{Ar} = [(W_A + 40 \text{ mm}) : 3] - 7$$



$$W_{Bf} = [(W_B + 40 \text{ mm}) : 3] - 14$$

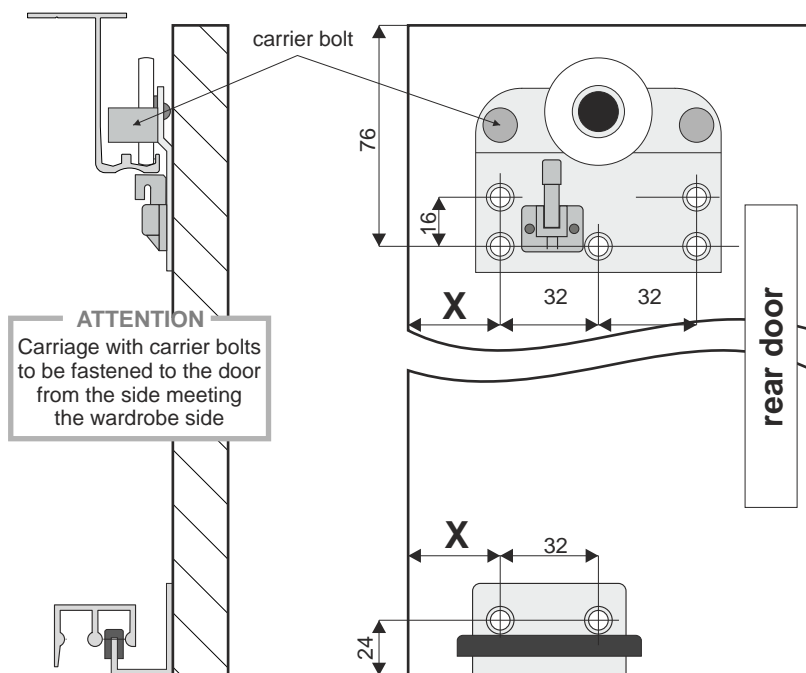
$$W_{Br} = [(W_B + 40 \text{ mm}) : 3] - 7$$



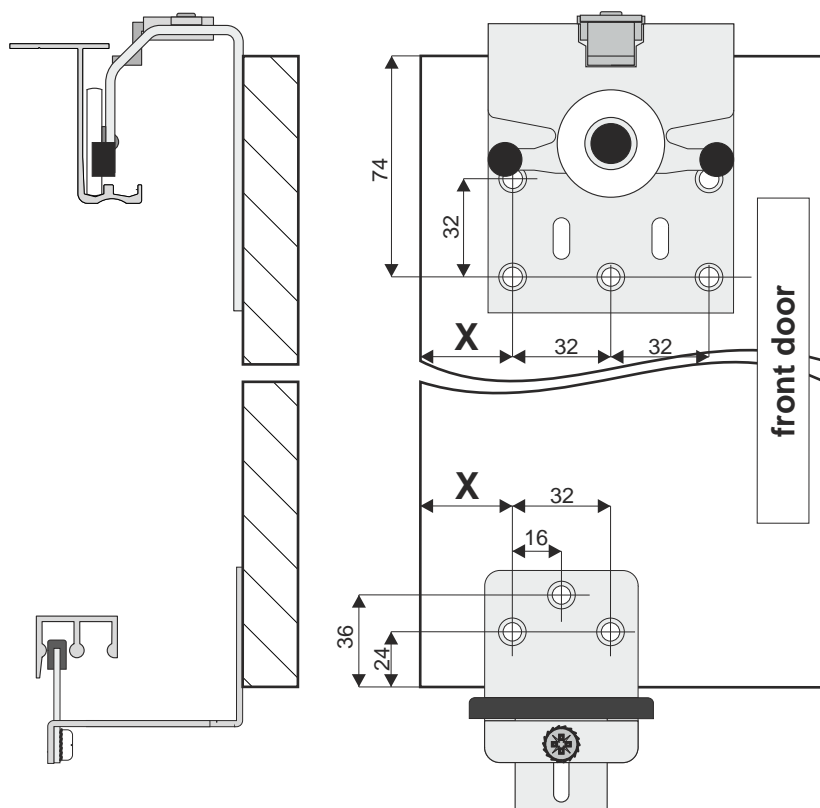
handle to be fastened with a minimum of 4 screws



Fastening of carriages and guides to the rear door

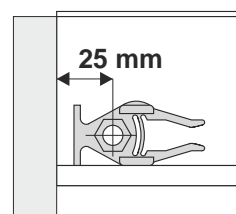
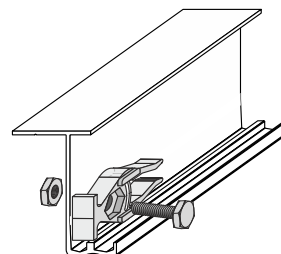


Fastening of carriages and guides to the front door

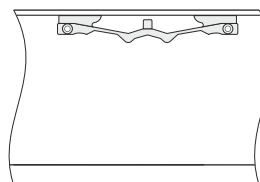
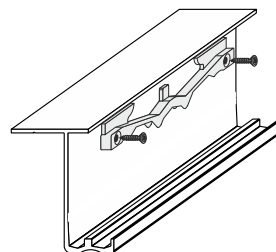


Fastening of stopper to the top track

rear door (set A and B)
door without and
with vertical proles (handles)



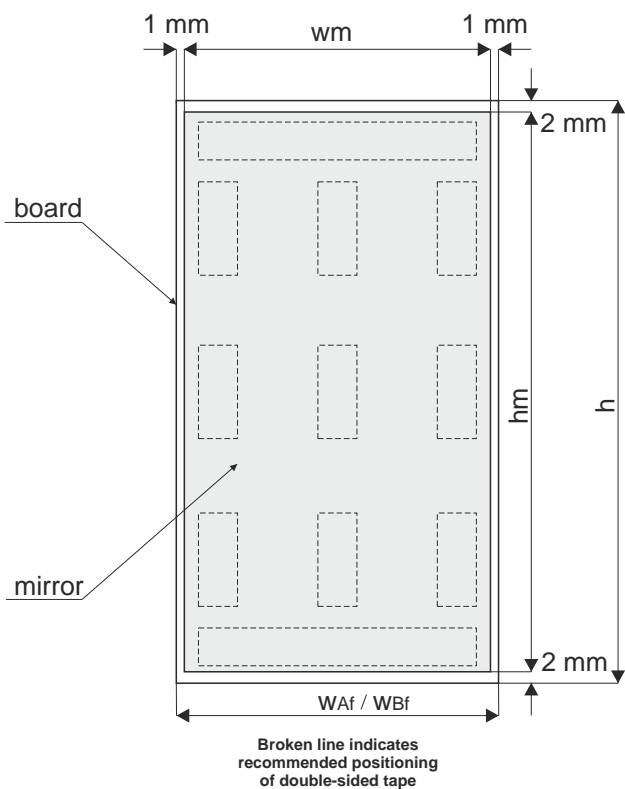
front door
(fasten after door assembly)



distance	door without vertical profiles		door with vertical profiles (handles)	
	door set A	door set B	door set A	door set B
X	58 mm	40 mm	51 mm	31 mm



Optionally, instead of stoppers, soft-closes **Optima** can be used purchased separately (only for rear door)

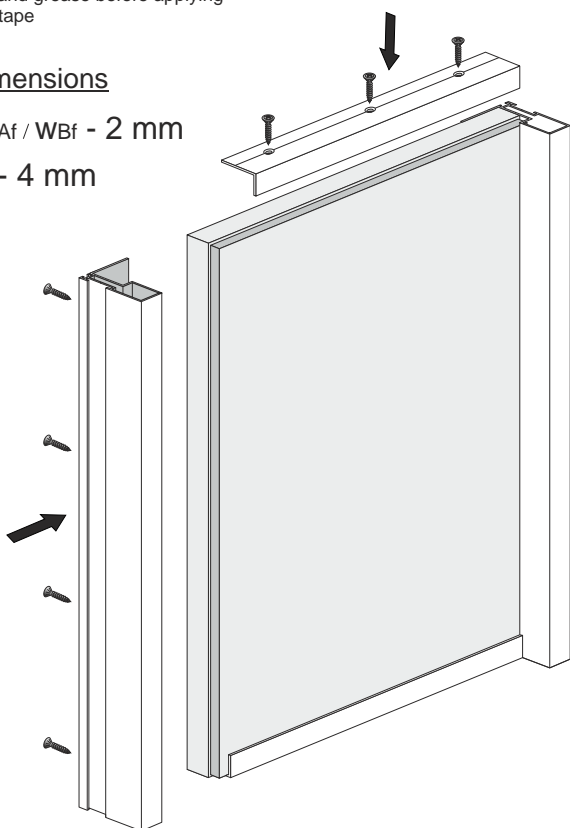
**Option with mirror (only available for front door wing)**
door set A and B

ATTENTION:
Board to mirror contact area should be free from dirt and grease before applying double-sided tape

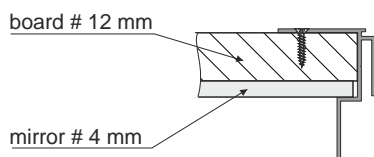
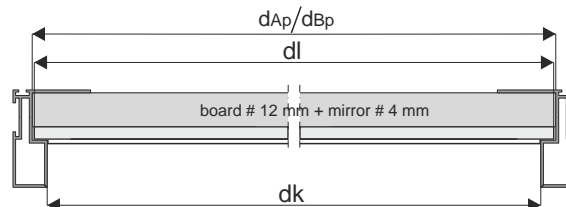
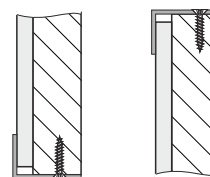
mirror dimensions

$$wm = Waf / WBf - 2 \text{ mm}$$

$$hm = h - 4 \text{ mm}$$

**ATTENTION!**

The usage of angle section requires the handle to be 3 mm longer than board size (protruding by: 1.5 mm - top, 1.5 mm - bottom)
Use angle section Mini

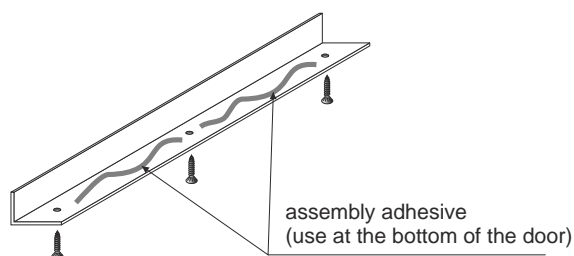
**Fitting of handle
OPTIMA # 16****Angle section MINI assembly**

la - angle section Mini length

$$la = Waf - 12 \text{ mm}$$



for aesthetic reasons, the angle section length should be decided after handle fitting

**ATTENTION!**

Angle section must be fastened to board with a minimum of 3 screws ~ 3 x 25.