Prosper II / MAXIM 18 Board

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Door fitting order 1 (2) 3 Fastening of top track (countersink holes to prevent protrusion of screw head) Positioner for top carriage FIX Important dimension Door filling: 18 mm board ²¹, Ø4 x 30 Max. weight 43 Ø10 x 3 Ø 10 x 3 of 50 kg per door 43 32 40 12 **ø**40 16 ۲ 18

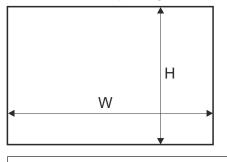
openings 3 mm do not require countersinking



COMPONENTS

Insert stopper into track prior to fastening

Dimensions of opening



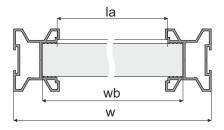
Handle length = door height

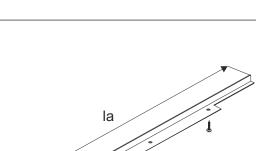
door filling – # 18 board

door height	- h	h = H - 40 mm		
door wing height with soft-close fitted	Mini SV25/40/60, SV-25/50		h = H - 40 mm	
	Top SV60/80, Central SV25/40		h = H - 44 mm	
board height	- hb	hb = h - 2 mm		
door width	- W	w = (W - 3 mm + Z) : N		
board width	- wb	wb = w - 31 mm		
angle section mini length	- la	this size is determined after door construction		

number of doors	- N	2	3	4	5
total overlap	- Z	25 mm	50 mm	75 mm	100 mm

visual design – 4 wings				
door set up	w = (W - 3 + 75) : 4			
door set up	w = (W : 2 + 22) : 2			





WARNING

SEVROLL does not bear any responsibility for deformation resulting from the application of improper quality of boards (improper storage, improper humidity)

ATTENTION!

Handle profile should be 2 mm longer than board height.

ATTENTION! Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)

- When fitting handle profiles, do not use assembly adhesive
- The tapped handle screw to the plate with screws according to instructions

