



LINE

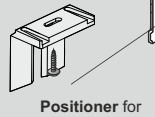
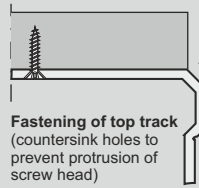
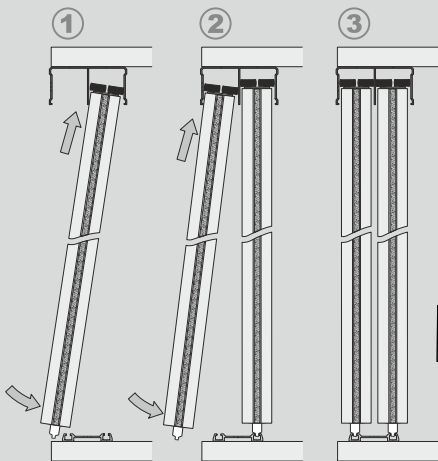
Prosper II

SYSTEM

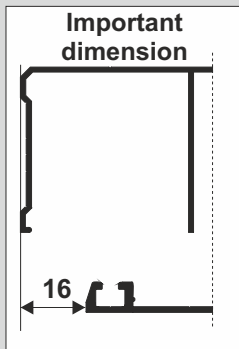
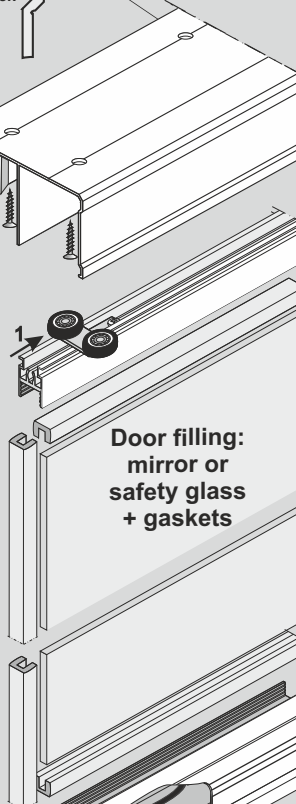
MAXIM 18



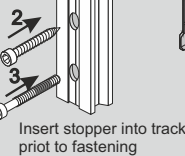
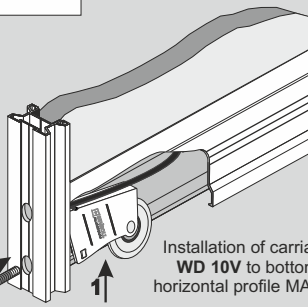
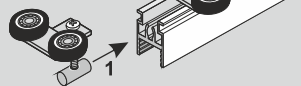
Door fitting order



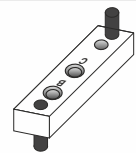
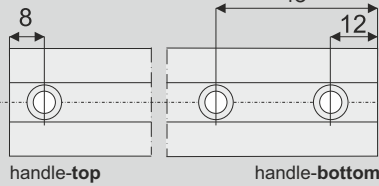
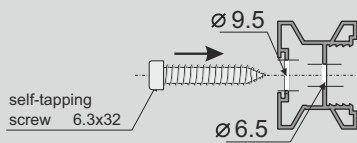
4 ↓



Installation of top carriage MAXIM to top horizontal profile



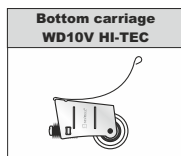
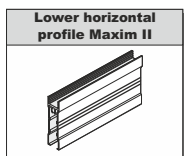
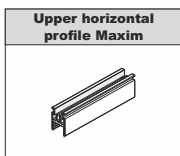
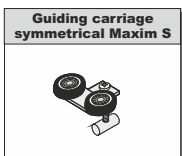
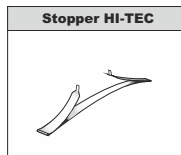
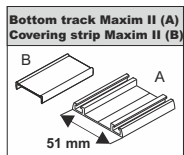
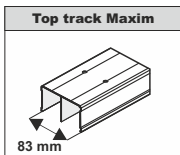
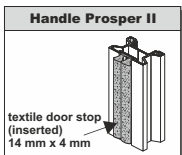
openings 3 mm do not require countersinking



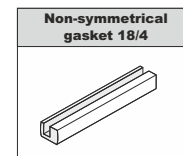
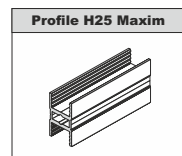
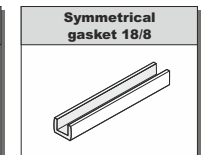
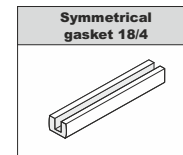
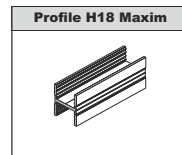
ATTENTION:
In order to drill handle holes precisely and quickly, we recommend using our drill jig

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COMPONENTS



ADDITIONAL COMPONENTS





LINE

Prosper II

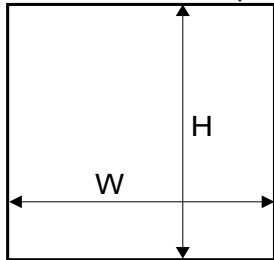
SYSTEM

MAXIM 18



System MAXIM 18 allows the combination of different door fillings (board+glass) simply through the use of additional components: gasket, joiner H18 MAXIM and H25 MAXIM.

Dimensions of opening



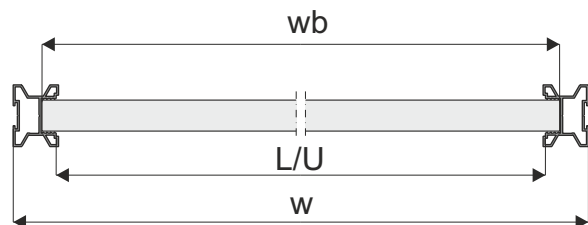
door filling:
board # 18 mm
mirror # 4 mm or safety glass

Handle length = door height

door height	- h	$h = H - 38 \text{ mm}$
door wing height with soft-close fitted	Mini SV25/40/60, SV-25/50	$h = H - 38 \text{ mm}$
	Top SV60/80, Central SV25/40	$h = H - 40 \text{ mm}$
board height	- hb	$hb = h - 68 \text{ mm}$
door width	- w	$w = (W - 3 \text{ mm} + Z) : N$
board width	- wb	$wb = w - 31 \text{ mm}$
horizontal profile length	- L	$L = U = w - 47.4 \text{ mm}$
upper horizontal profile length	- U	

number of doors	- N	2	3	4	5
total overlap	- Z	25 mm	50 mm	75 mm	100 mm

visual design - 4 wings	
	$w = (W - 3 + 75) : 4$
	$w = (W : 2 + 22) : 2$

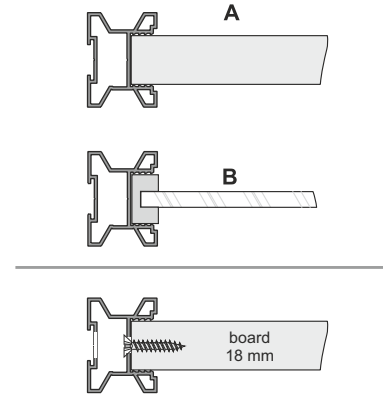


door filling - # 4 mm mirror or glass

mirror height	hm	$hm = hb$
mirror width	wm	$wm = wb - 4 \text{ mm}$

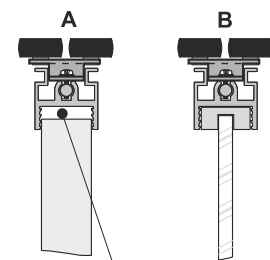
Installation method for fitting 18 mm board (diag. A) and 4 mm mirror or glass (diag. B)

- with handle



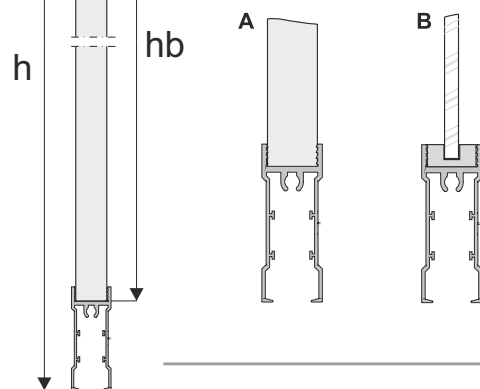
When using board, you can insert a screw (4x30) at mid-handle height for additional strength (in the same way as Maxim 18 Board system).

- with upper profile



construction clearance included in the calculation of the height of board

- with lower profile



ATTENTION!

Mirror (4 mm) should be used with a safety backing film. Safety glass (4.5 mm) comprises of two thin layers with a film in-between. Both mirror and glass need fitting gaskets.

ATTENTION!

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)