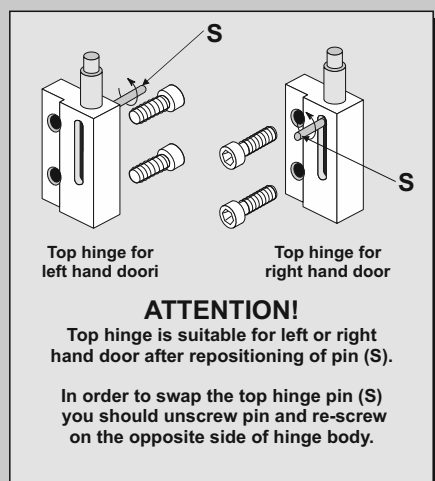
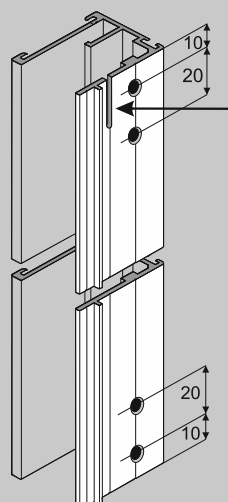
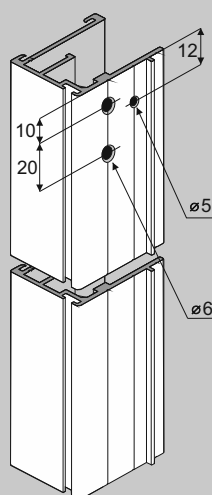
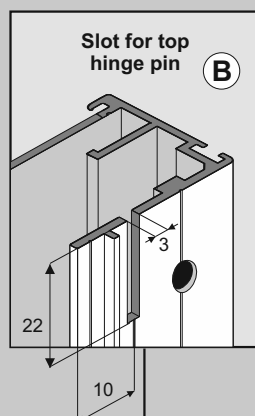


Abide by the installation order

- **1** **2** **3** **4**
- for all elements
- A** **B** **C**
- and profiles
- **I** **II**

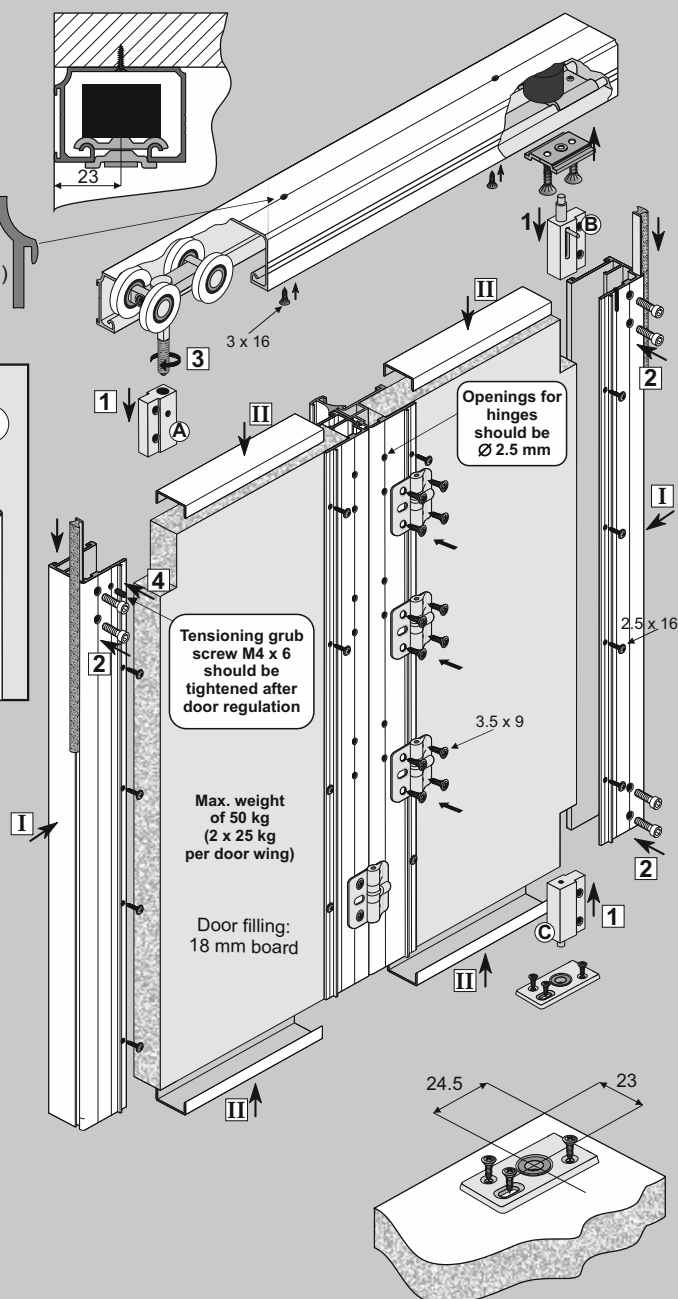


Fastening of top track
(countersink holes to prevent protrusion of screw head)



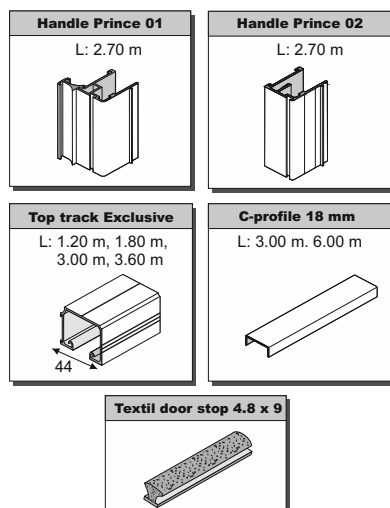
Openings spacing for fastening of top carriage body **A**

Openings spacing for fastening of top hinge and bottom hinge **C**

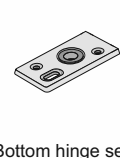
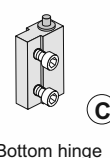
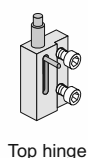
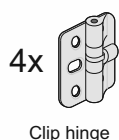
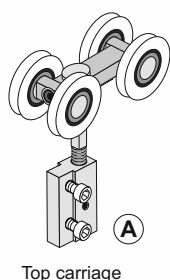


Positioning of bottom hinge seat

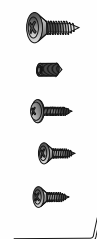
COMPONENTS



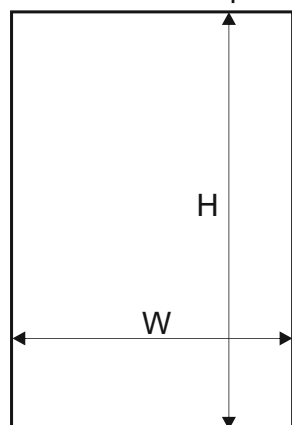
Set for folding doors ZSE-18 PLUS Prince



- Self-tapping screw 3.5 x 9.5 (clip hinge) - 16 pcs
- Screw M4 x 6 - 1 pc.
- Screw 2.5 x 16 (handle) - 16 pcs
- Screw 3.5 x 16 (bottom hinge seat) - 3 pcs
- Screw 3 x 16 (track) - 6 pcs
- Allen key 2 - 1 pc.



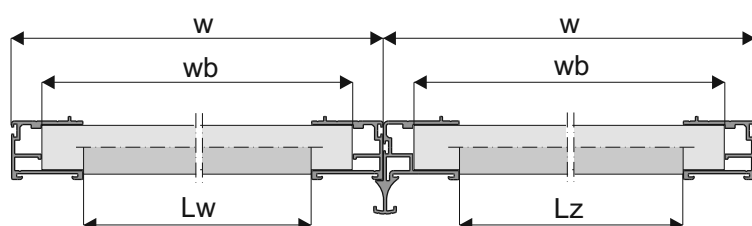
Dimensions of opening



Handle length = door height

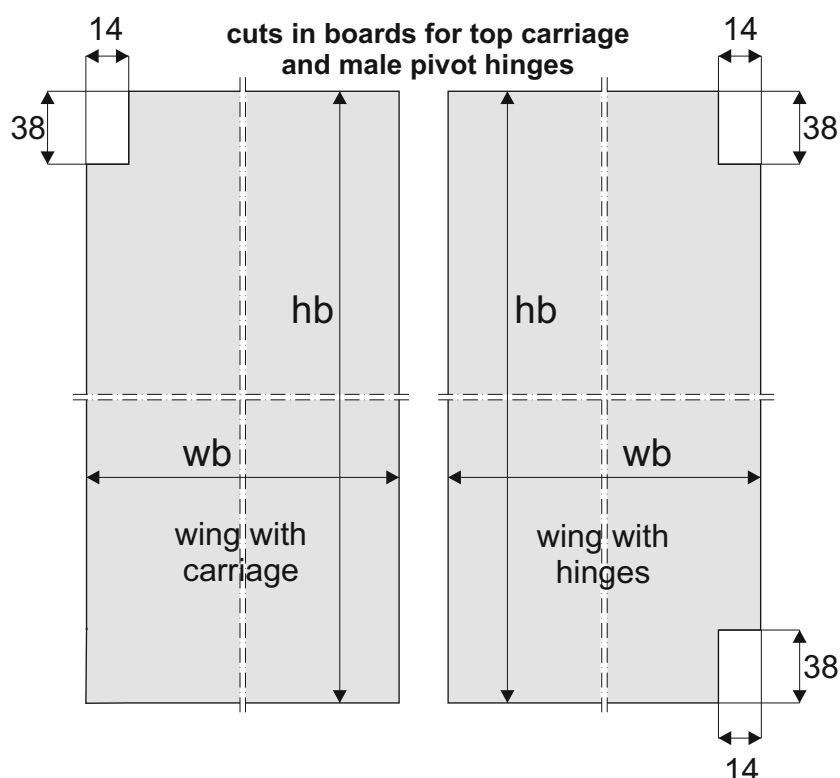
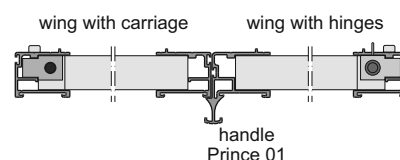
door filling - 18 mm board

door height	- h	$h = H - 46 \text{ mm}$
board height	- hb	$hb = h - 2 \text{ mm}$
door width	- w	$w = (W - 12 \text{ mm}) : 2$
board width	- wb	$wb = w - 24 \text{ mm}$
length of C-profile top/bottom	- Lz and Lw	determined after door construction

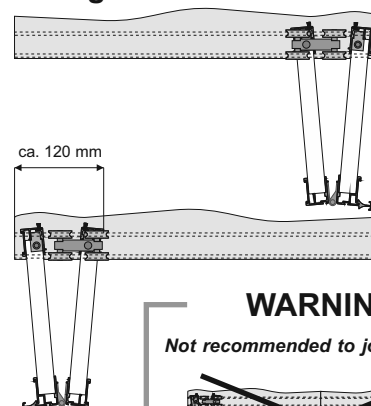


ATTENTION!

Handle PRINCE 01 should be mounted on the hinged wing.

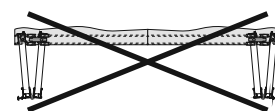


Doors opening on the right or left side.

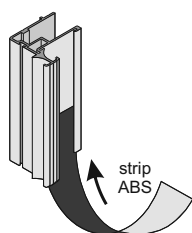


WARNING

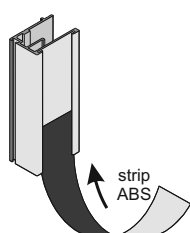
Not recommended to join two sets



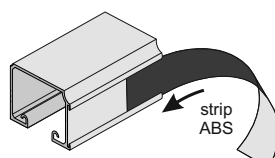
Method for inserting ABS strip into profiles



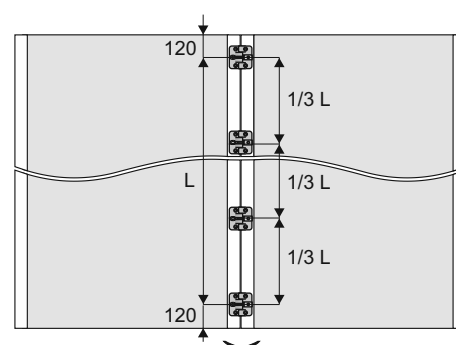
Handle Prince 01



Profile Prince 02



Top track Exclusive



When fixing hinges, doors should be touching one another. Do not use textile door stop in between the touching handles!

ATTENTION!

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)