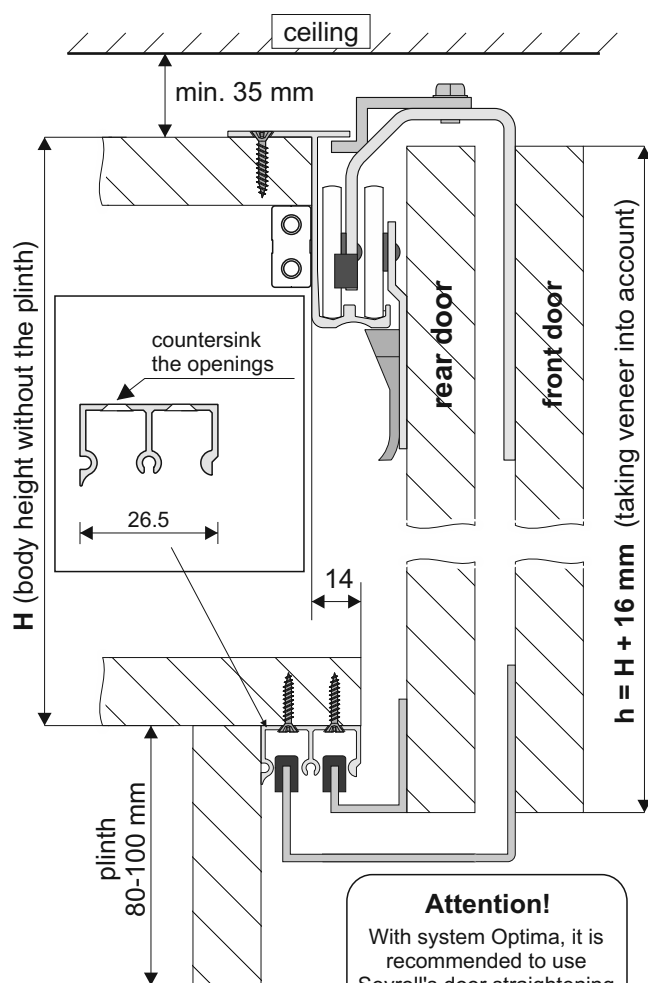
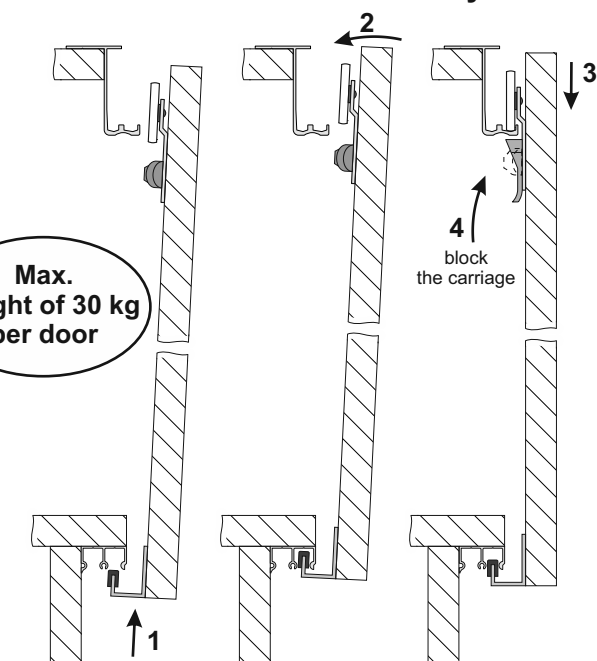




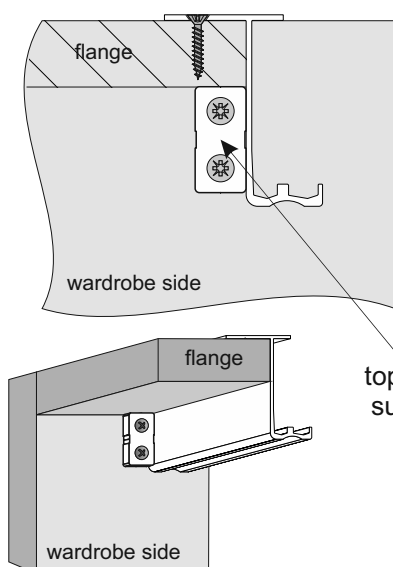
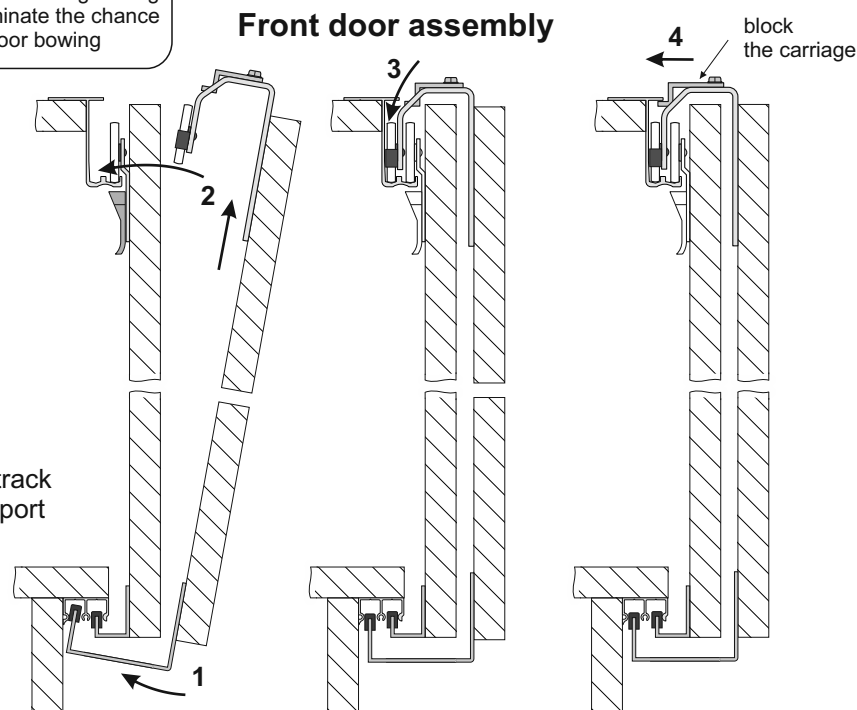
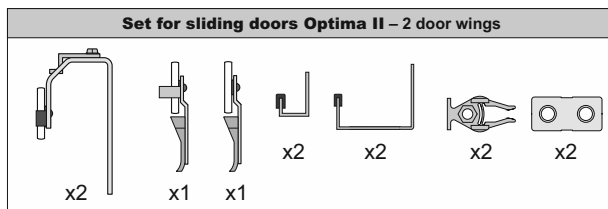
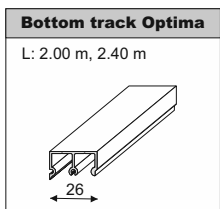
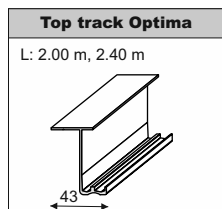
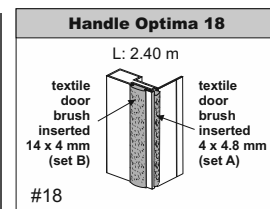
SYSTEM

OPTIMA 18 – for 2 wings **SEVROLL®****ATTENTION**

Door height should be greater than body height (without the plinth) by exactly 16 mm.
 Top flange should be moved back by 14 mm in relation to the bottom flange and should be fastened firmly.
 Thickness of board: max. 20 mm.

Rear door assembly**Attention!**

With system Optima, it is recommended to use Sevroll's door straightening kits to eliminate the chance of door bowing

Front door assembly**COMPONENTS****OPTION**

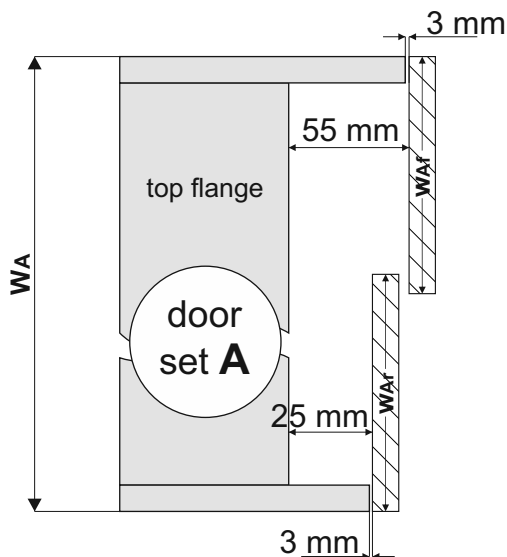


SYSTEM

OPTIMA 18 – for 2 wings **SEVROLL®**

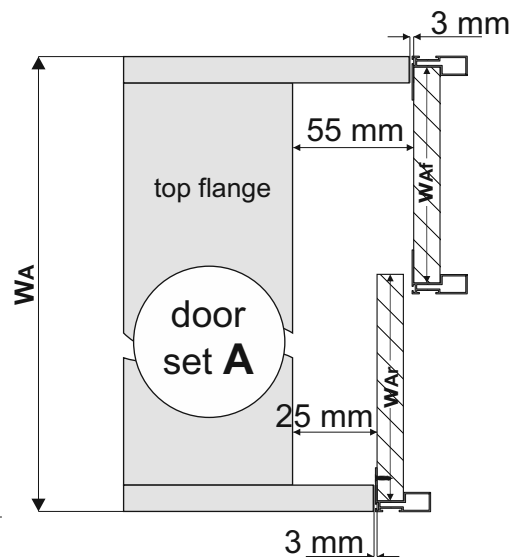
board width calculation

door without vertical profiles (taking edging into account)



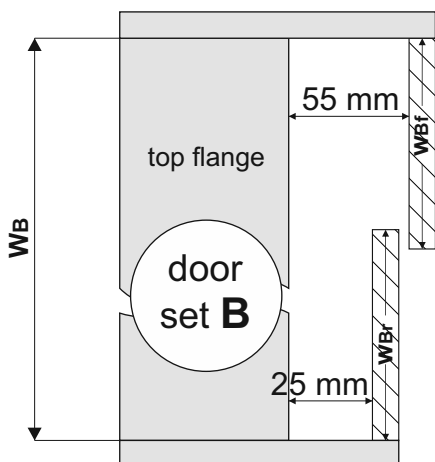
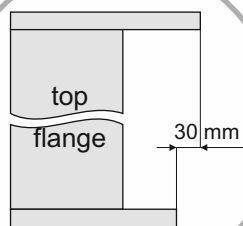
$$WAf = WAr = (WA + 20 \text{ mm}) : 2$$

door with vertical profiles (handles) rear door - 1 handle front door - 2 handles

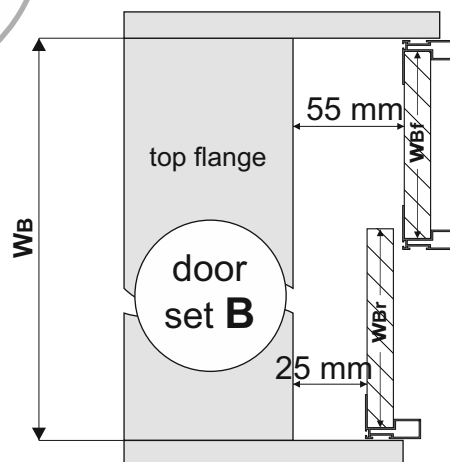


$$WAf = [(WA + 20 \text{ mm}) : 2] - 14$$

$$WAr = [(WA + 20 \text{ mm}) : 2] - 7$$

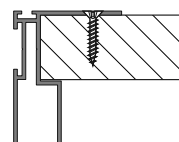


$$WBf = WBr = (WB + 20 \text{ mm}) : 2$$



$$WBf = [(WB + 20 \text{ mm}) : 2] - 14$$

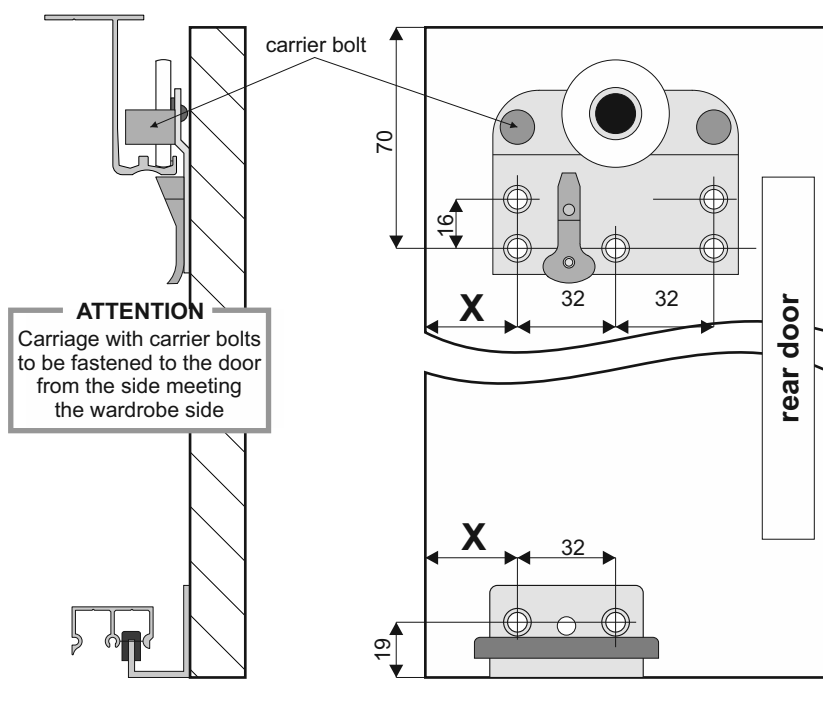
$$WBr = [(WB + 20 \text{ mm}) : 2] - 7$$



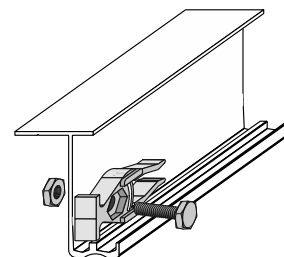
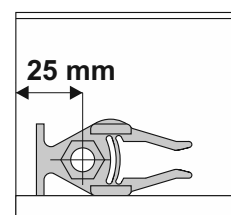
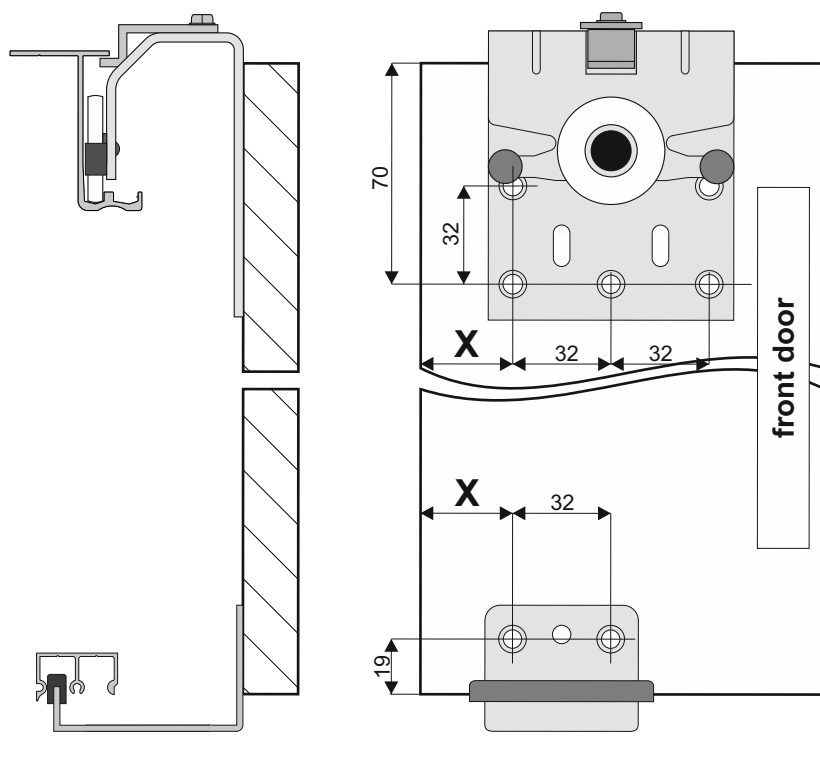
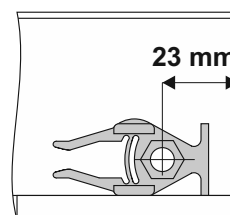
handle to be fastened with a minimum of 4 screws



SYSTEM

OPTIMA 18 – for 2 wings**Fastening of carriages and guides to the rear door**

Fastening of stopper to the top track

drill an opening in a track $\varnothing 6$ **rear door (set A and B)**door without and
with vertical profiles (handles)**Fastening of carriages and guides to the front door****front door (set A and B)**door without and
with vertical profiles (handles)

distance	door without vertical profiles		door with vertical profiles (handles)	
	door set A	door set B	door set A	door set B
x	58 mm	40 mm	51 mm	31 mm



Optionally, instead of stoppers, soft-close **Optima** can be used (purchased separately)