



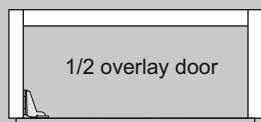
SYSTEM

DR FRAME

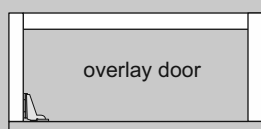
SEVROLL



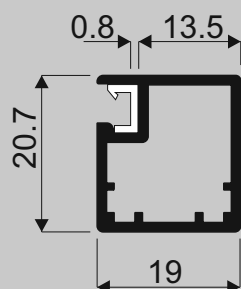
inset door



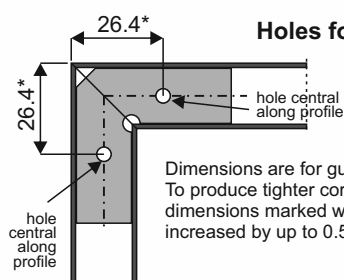
1/2 overlay door



overlay door



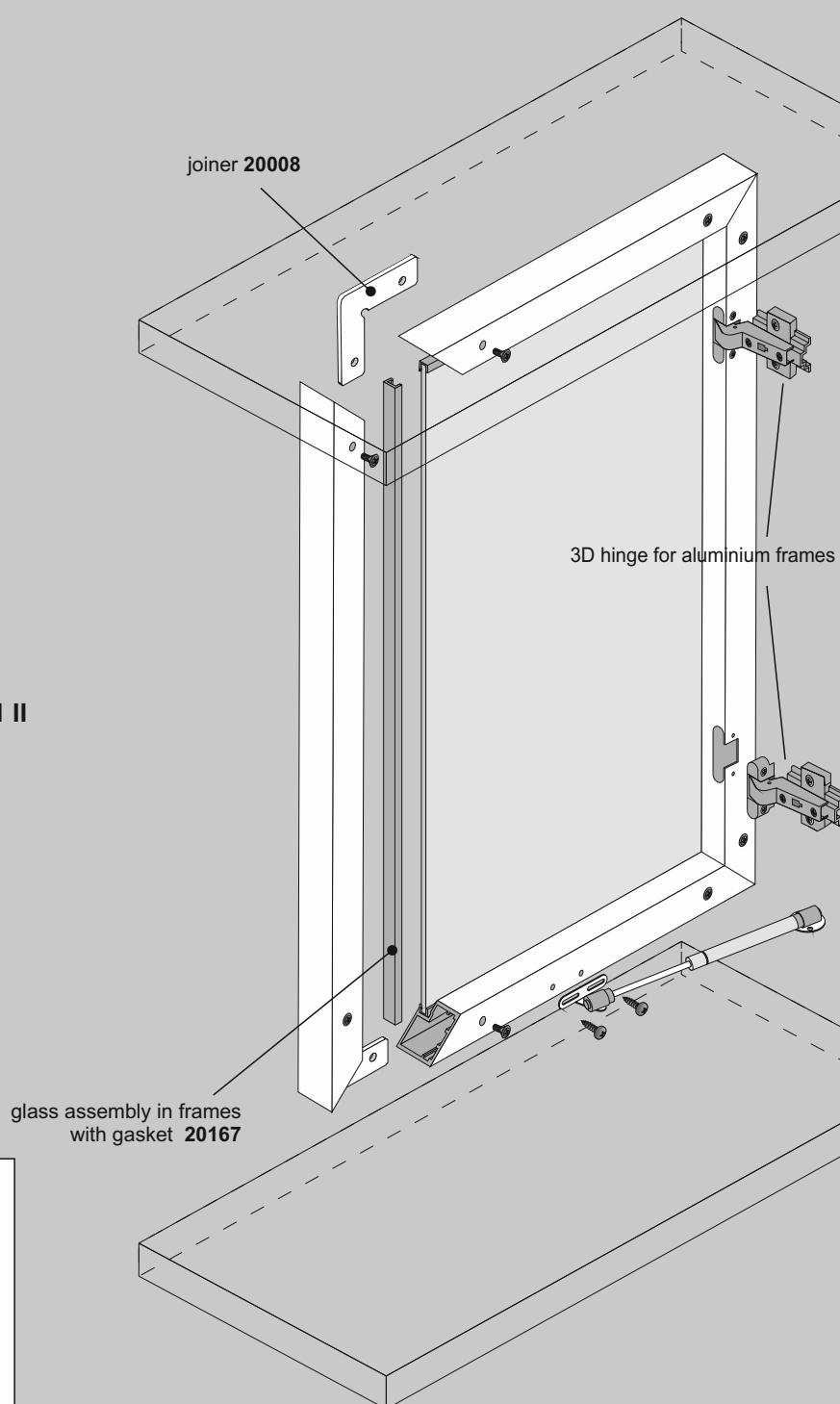
Frame S01 II



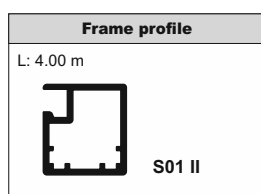
Holes for joiner S01

Countersink  
the openings  
for M5 screw

Dimensions are for guidance only.  
To produce tighter corners,  
dimensions marked with \* can  
be increased by up to 0.5 mm



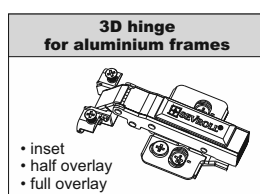
## COMPONENTS



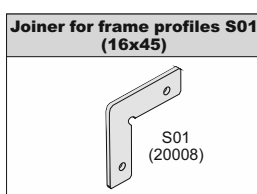
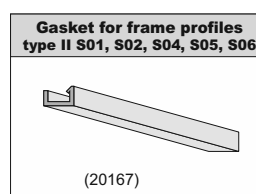
Frame profile

L: 4.00 m

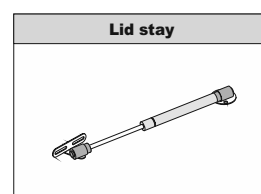
S01 II

3D hinge  
for aluminium frames

- inset
- half overlay
- full overlay

Joiner for frame profiles S01  
(16x45)S01  
(20008)Gasket for frame profiles  
type II S01, S02, S04, S05, S06

(20167)



Lid stay

## ATTENTION!

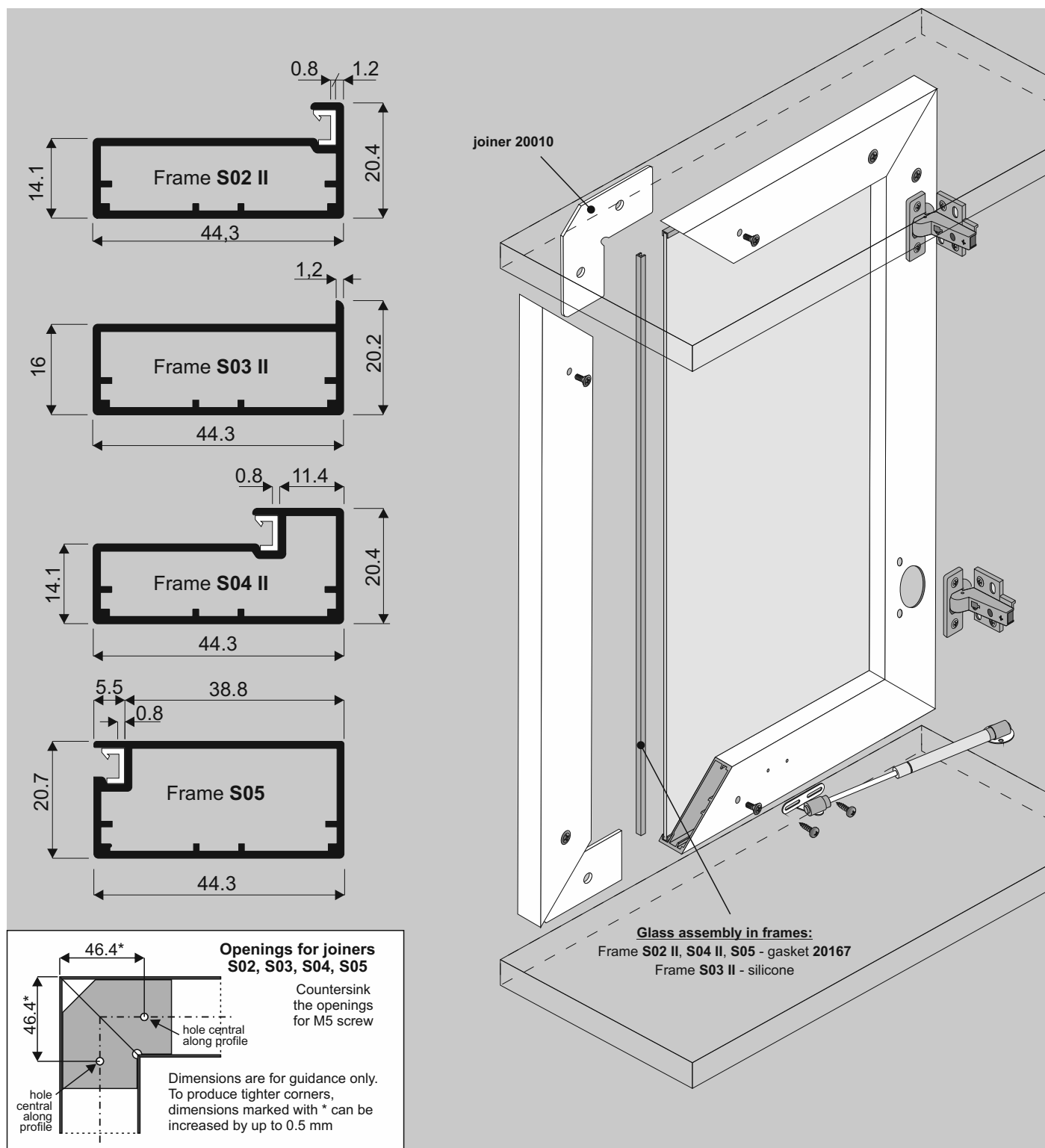
Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size.  
Film removal will reveal quality issues (eg. scratches)



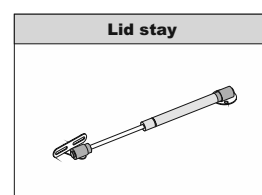
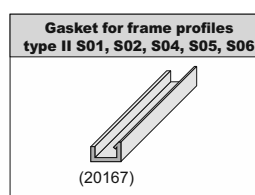
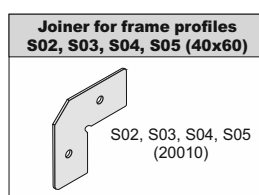
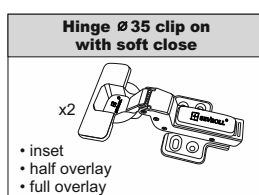
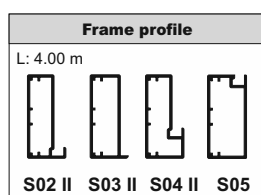
SYSTEM

DR FRAME

SEVROLL



## COMPONENTS



## ATTENTION!

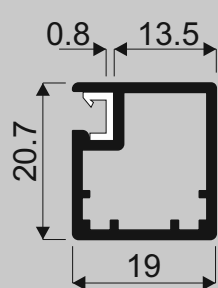
Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)



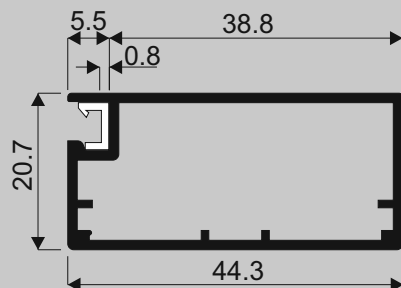
SYSTEM

DR FRAME

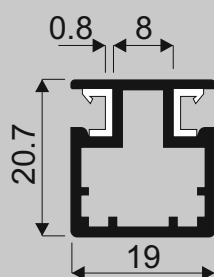
SEVROLL



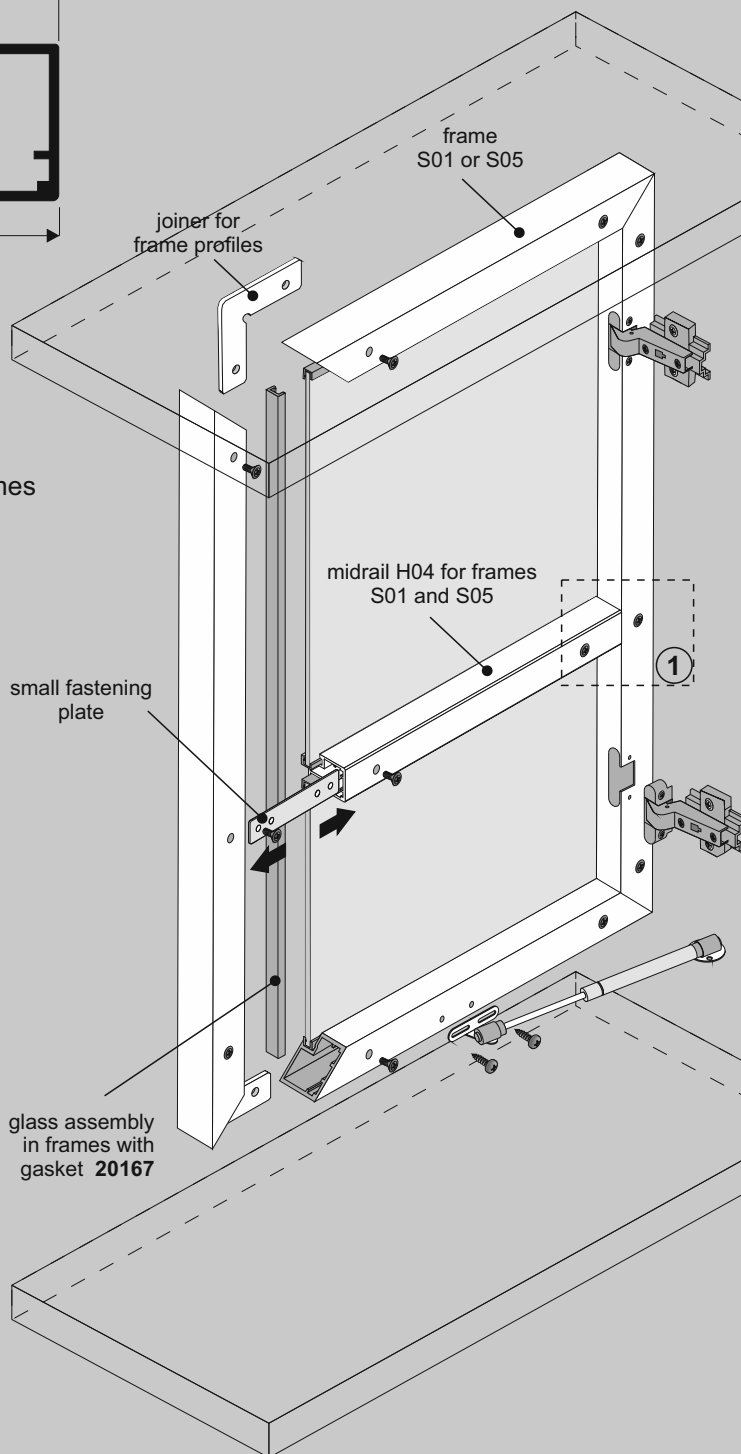
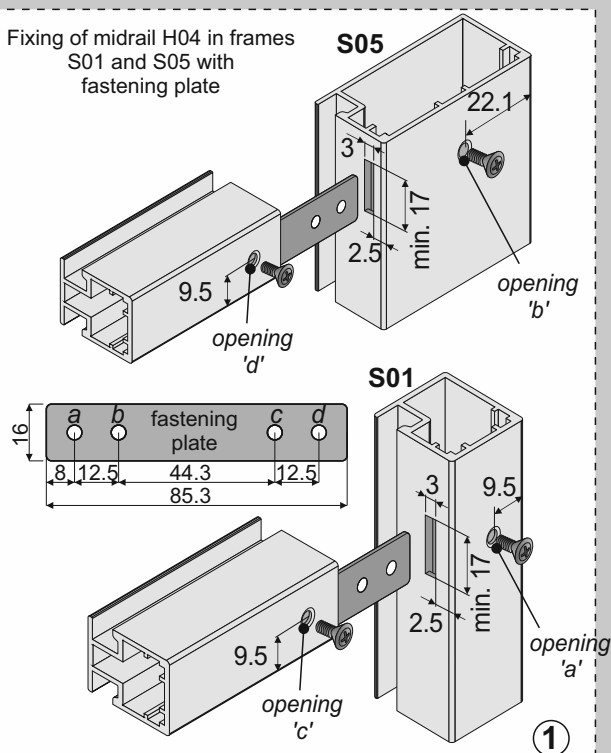
Frame S01 II



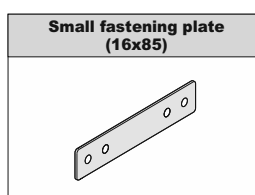
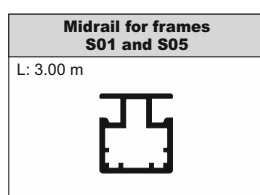
Frame S05

midrail H04 for frames  
S01 and S05

## Fastening of midrails H04 to frames S01 and S05

Fixing of midrail H04 in frames  
S01 and S05 with  
fastening plate

## ADDITIONAL COMPONENTS



## ATTENTION!

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)



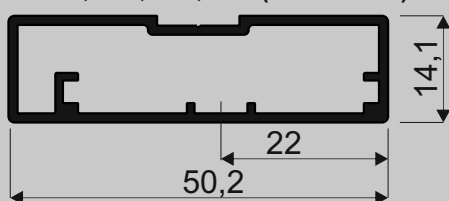
SYSTEM

DR FRAME

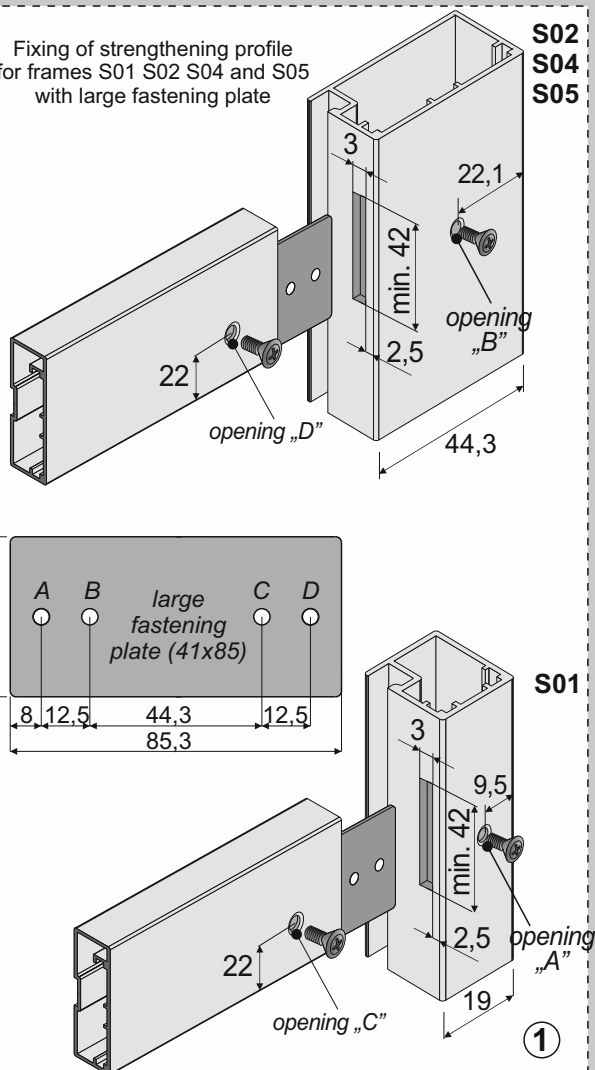
SEVROLL

### Connecting strengthening profile with frames S01, S02, S04, S05

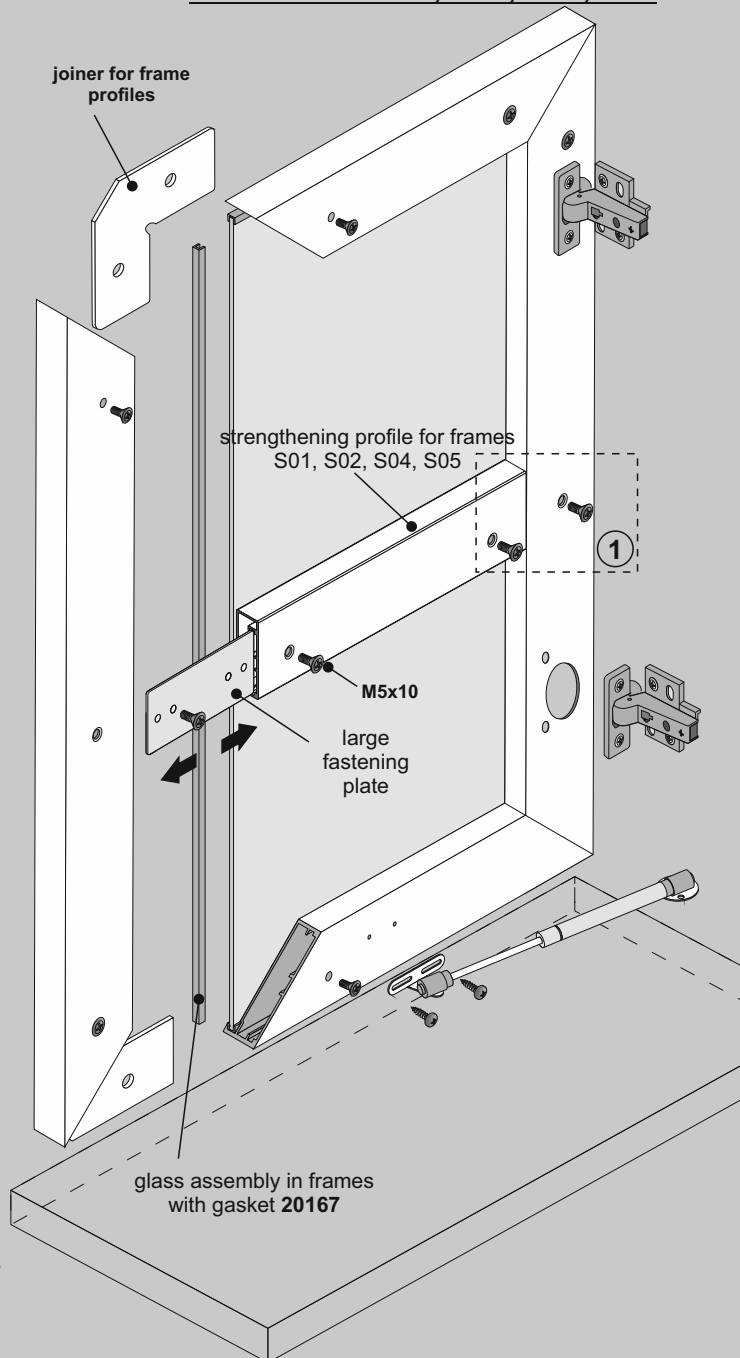
Strengthening profile  
S01, S02, S04, S05 ( 14x50 mm )



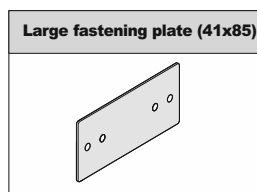
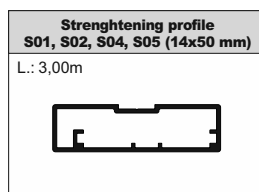
Fixing of strengthening profile  
for frames S01 S02 S04 and S05  
with large fastening plate



joiner for frame  
profiles



### ELEMENTY DODATKOWE



### ATTENTION!

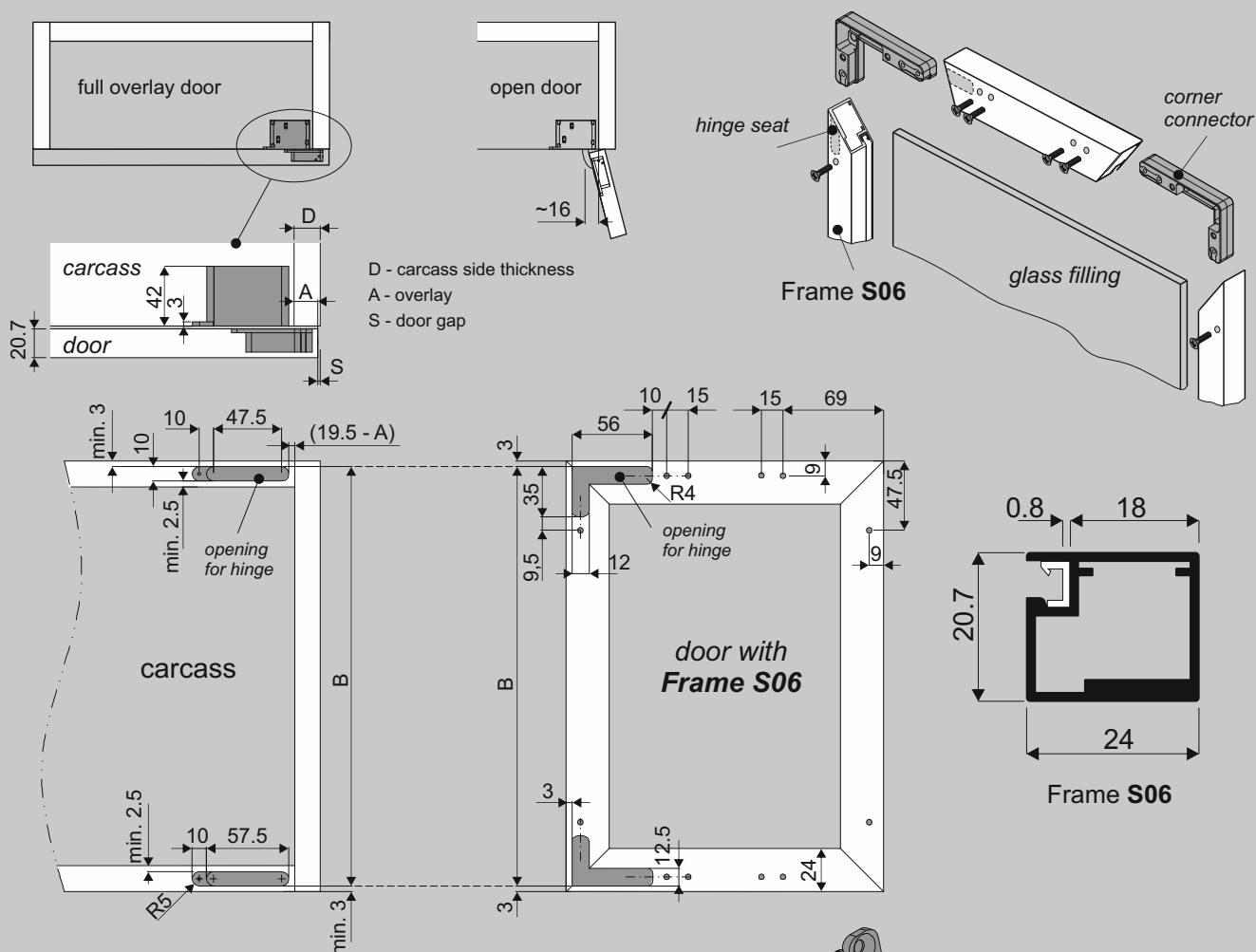
Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)



SYSTEM

DR FRAME

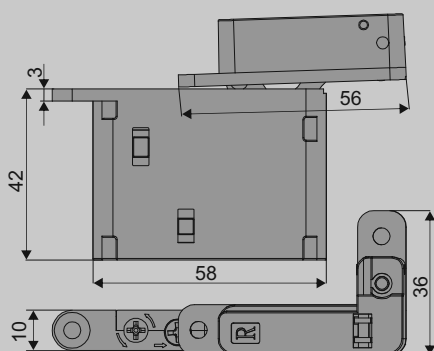
SEVROLL



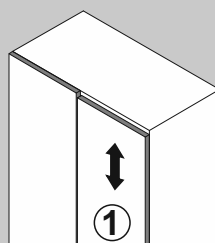
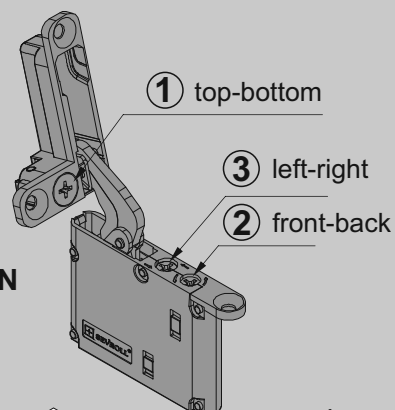
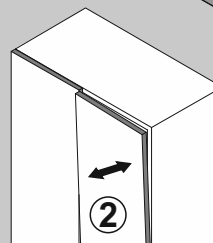
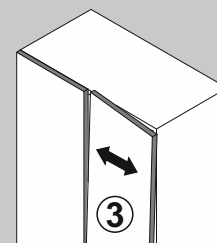
Full overlay hinge with soft-close

Max. weight 25 kg

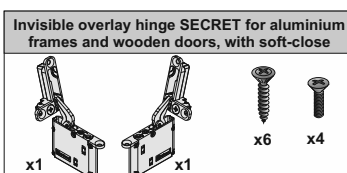
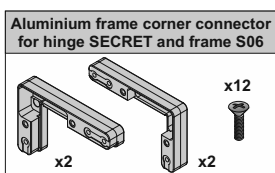
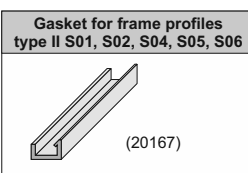
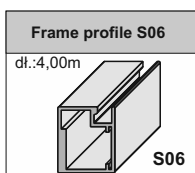
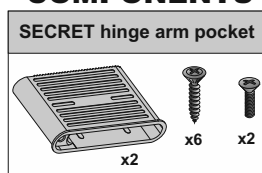
Opening angle 105°



## REGULATION

top-bottom  
± 1.3 mmfront-back  
± 2 mmleft-right  
± 2 mm

## COMPONENTS

ADDITIONAL  
COMPONENTS



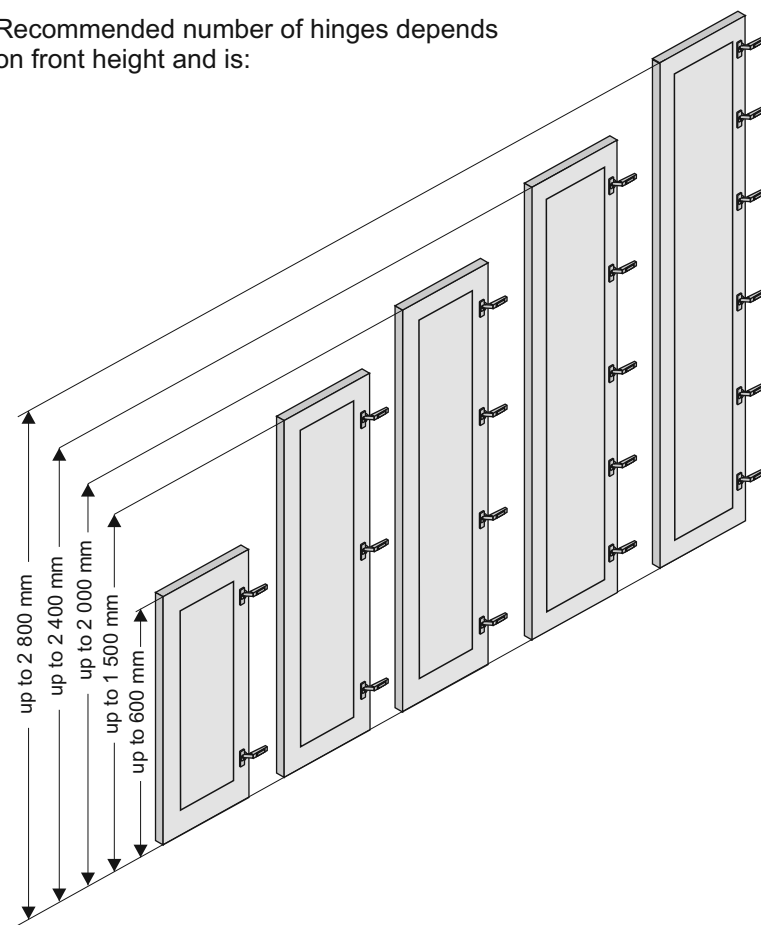
## ABC of assembly for frame profiles

Frame profile	Maximum front dimensions h * d (mm)
S01	2400 x 600
S02	2800 x 600
S03	2000 x 600
S04	2800 x 600
S05	2800 x 600
S06	2000 x 450

**Attention!**

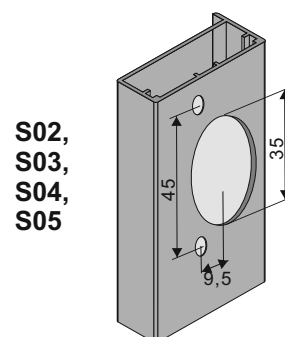
For fronts greater than standard size of 1200 \* 600 it is necessary to strengthen the frame with midrail for frames S01 and S05 or strengthening profile for frames S01, S02, S04 i S05

Recommended number of hinges depends on front height and is:



## Assembly dimensions for Sevroll hinges

opening for furniture hinge



opening for clip on hinge 3D for aluminium frames

