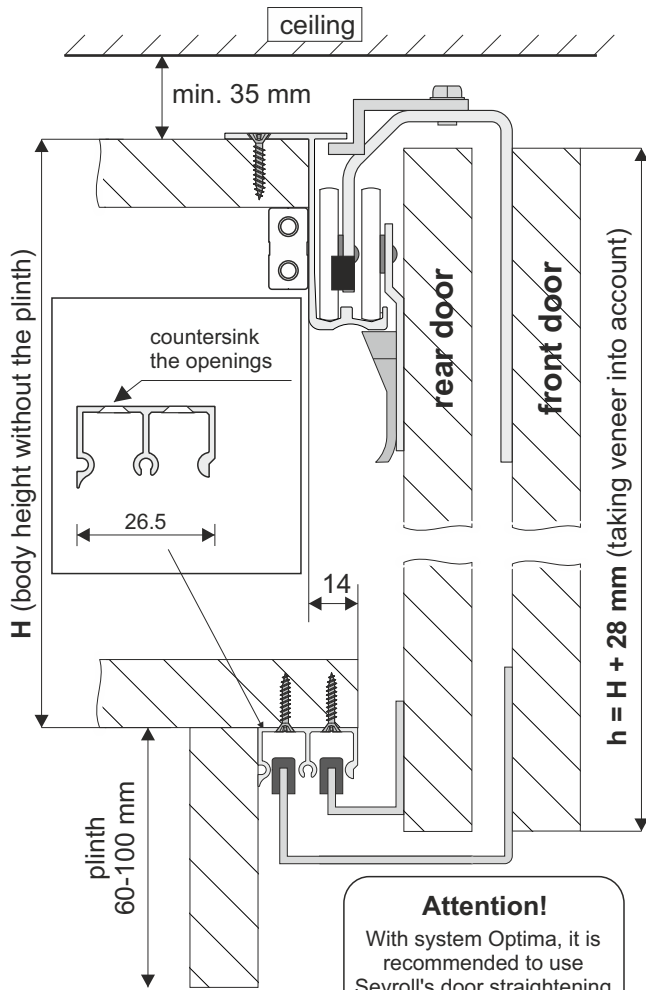




SYSTEM

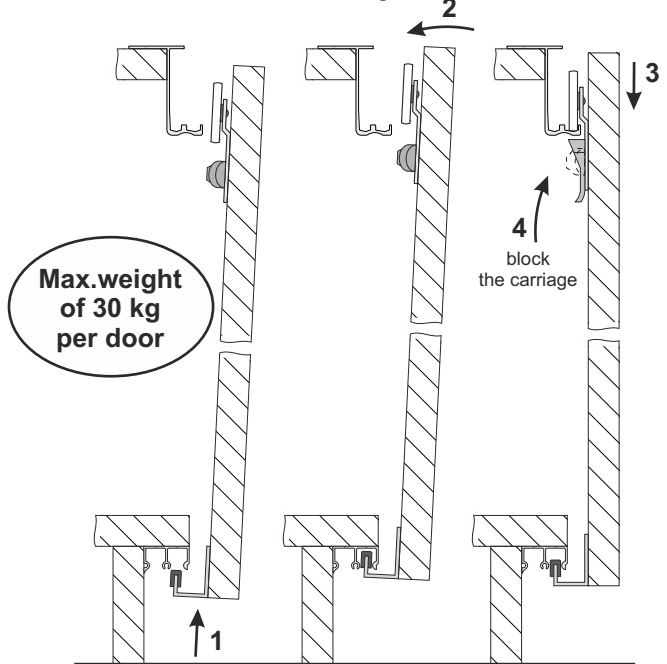
OPTIMA 18 – for 3 wings



ATTENTION

Door height should be greater than body height (without the plinth) by exactly 28 mm.
 Top flange should be moved back by 13 mm in relation to the bottom flange and should be fastened firmly.
 Thickness of board: max. 20 mm.

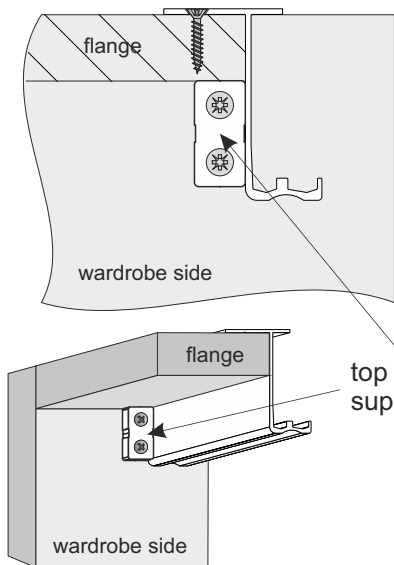
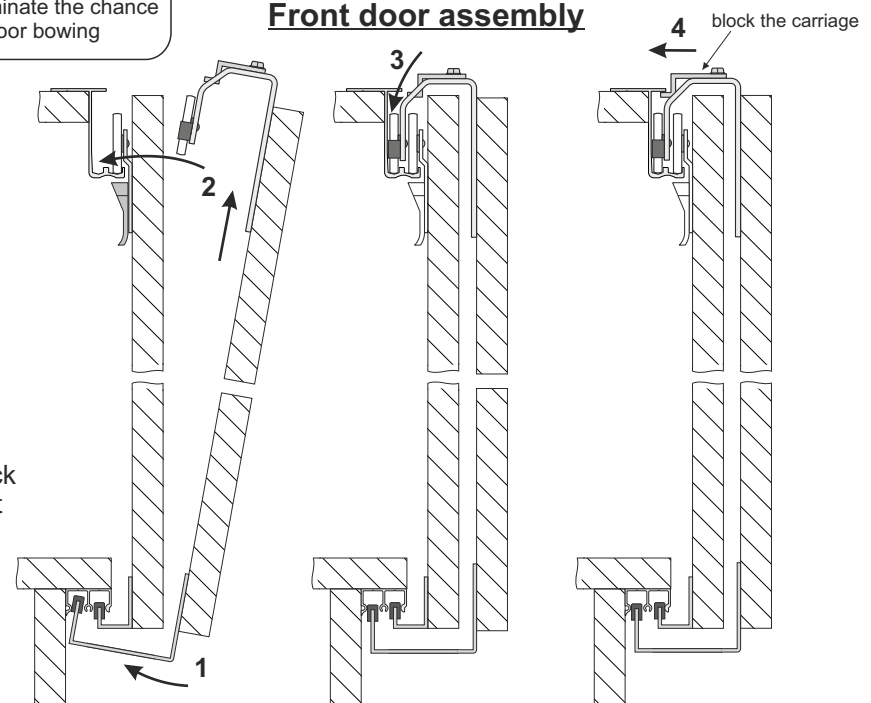
Rear door assembly



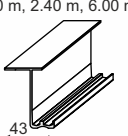
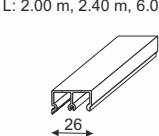
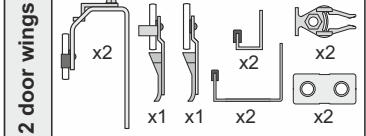
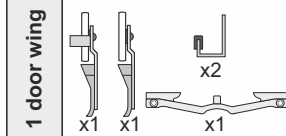
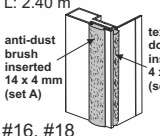
Attention!

With system Optima, it is recommended to use Sevroll's door straightening kits to eliminate the chance of door bowing

Front door assembly



COMPONENTS

COMPONENTS		OPTION	
Top track Optima L: 2.00 m, 2.40 m, 6.00 m 	Bottom track Optima L: 2.00 m, 2.40 m, 6.00 m 	Set for sliding doors Optima II - 3 door wings 2 door wings:  + 1 door wing: 	Handle Optima L: 2.40 m  anti-dust brush inserted 14 x 4 mm (set A) textile door stop inserted 4 x 4.8 mm (set A) #16, #18



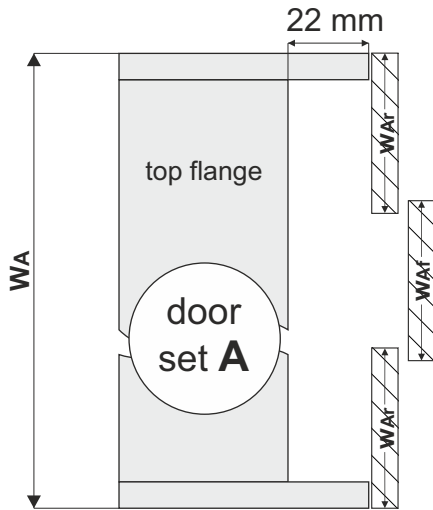
SYSTEM

OPTIMA 18 – for 3 wings



board width calculation

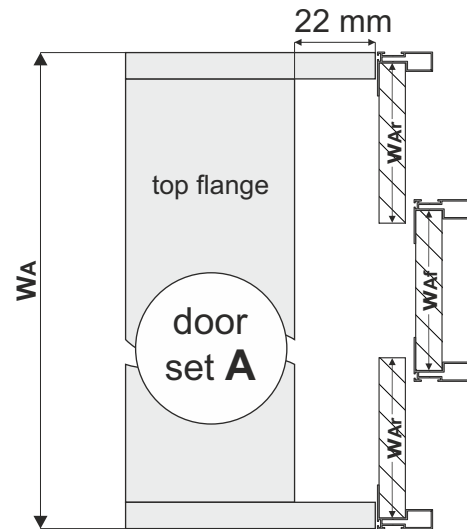
door without vertical proles (taking edging into account)



$$w_{Af} = w_{Ar} = (W_A + 40 \text{ mm}) : 3$$

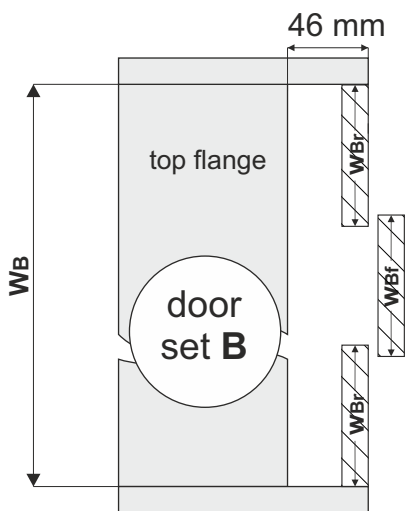
door with vertical proles (handles)

rear door - 1 handle
front door - 2 handles

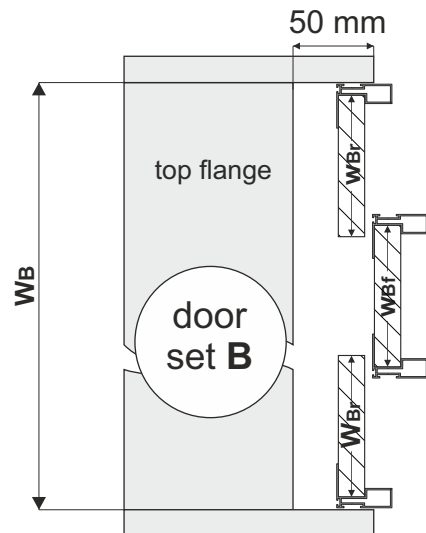


$$w_{Af} = [(W_A + 40 \text{ mm}) : 3] - 14$$

$$w_{Ar} = [(W_A + 40 \text{ mm}) : 3] - 7$$

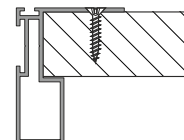


$$w_{Bf} = w_{Br} = (W_B + 40 \text{ mm}) : 3$$



$$w_{Bf} = [(W_B + 40 \text{ mm}) : 3] - 14$$

$$w_{Br} = [(W_B + 40 \text{ mm}) : 3] - 7$$



handle to be fastened with a minimum of 4 screws

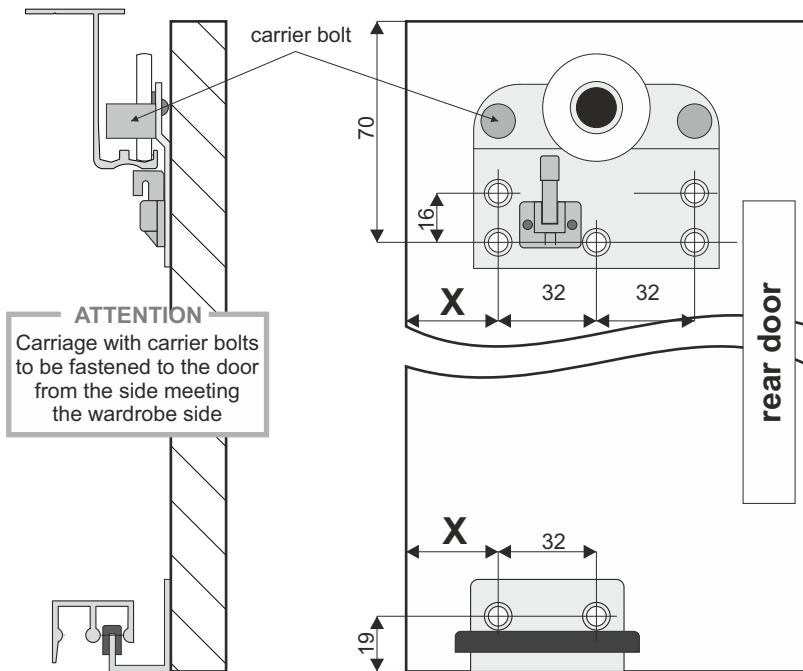


SYSTEM

OPTIMA 18 – for 3 wings

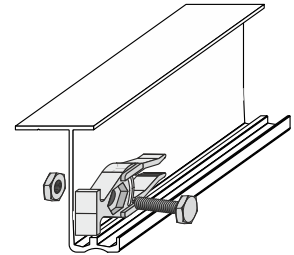


Fastening of carriages and guides to the rear door

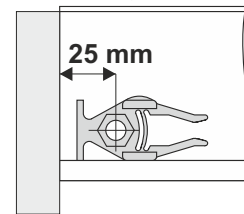


Fastening of stopper to the top track

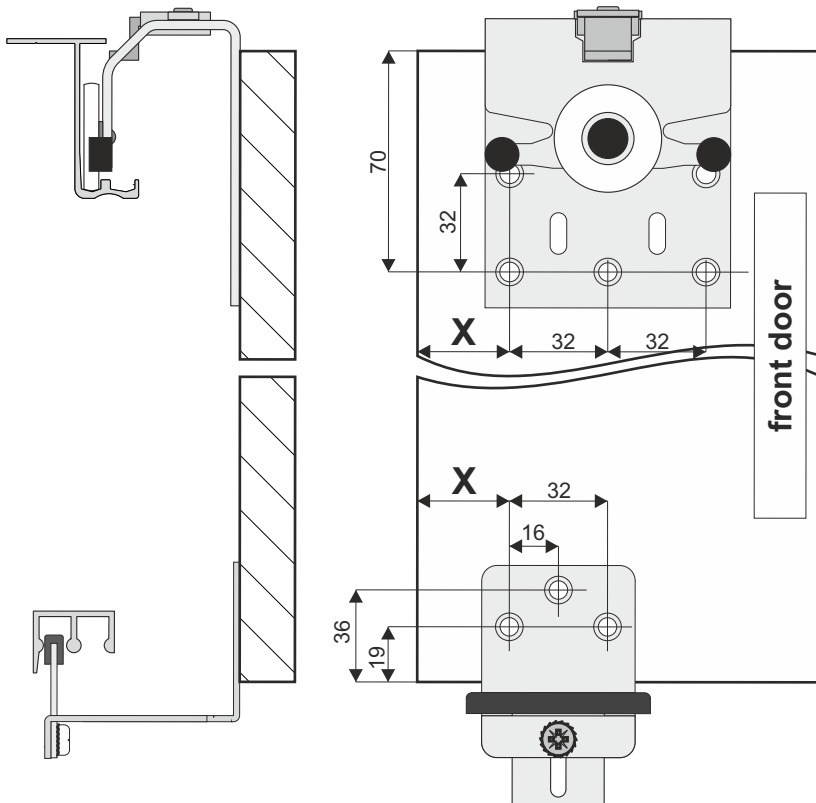
rear door (set A and B)
door without and with vertical proles (handles)



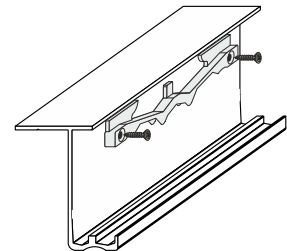
drill opening in track $\varnothing 6$



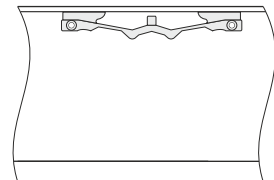
Fastening of carriages and guides to the front door



front door
(fasten after door assembly)



use self-tapping screw $\varnothing 3.5$
or drill opening in track $\varnothing 2.5$
and use Unix screw $\varnothing 3.5$



distance	door without vertical profiles		door with vertical profiles (handles)	
	door set A	door set B	door set A	door set B
X	58 mm	40 mm	51 mm	31 mm



Optionally, instead of stoppers, soft-closes **Optima** can be used purchased separately (only for rear door)

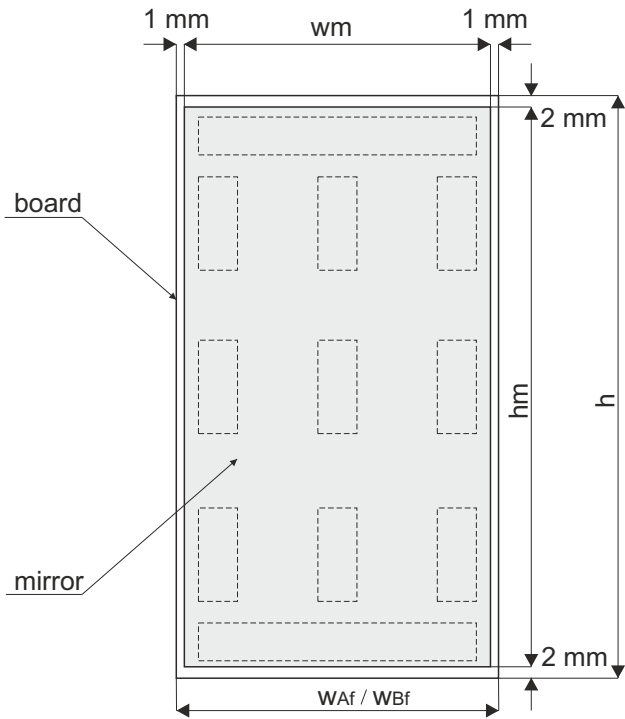


SYSTEM

OPTIMA 18 – for 3 wings



Option with mirror (only available for front door wing)
door set A and B



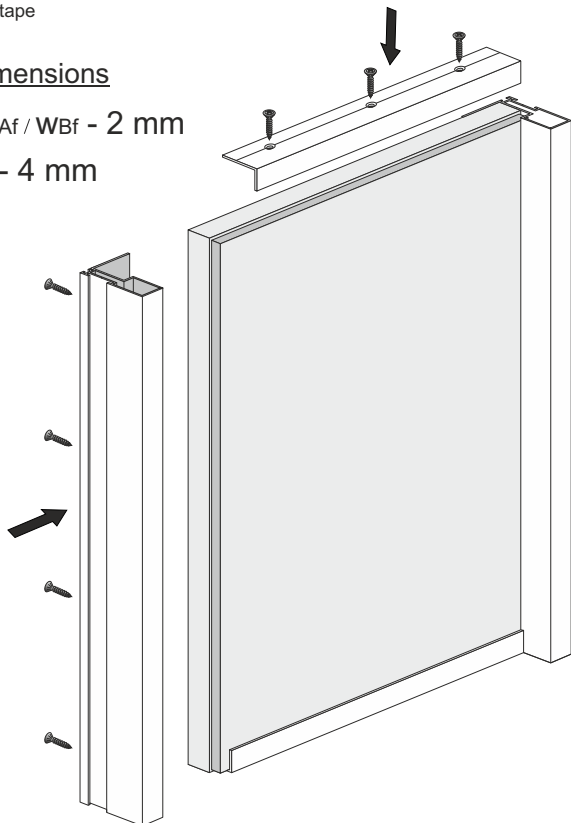
Broken line indicates recommended positioning of double-sided tape

ATTENTION:
Board to mirror contact area should be free from dirt and grease before applying double-sided tape

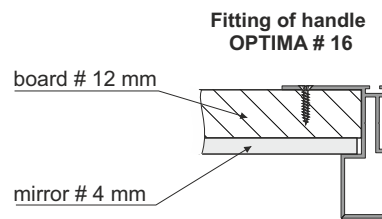
mirror dimensions

wm = $W_{af} / W_{bf} - 2 \text{ mm}$

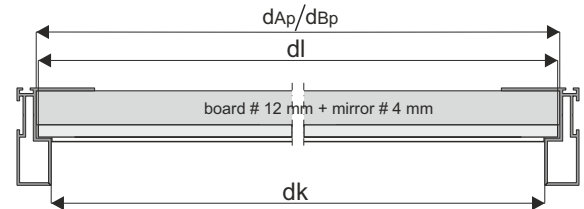
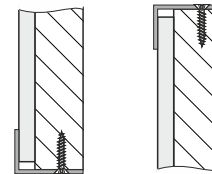
hm = $h - 4 \text{ mm}$



ATTENTION!
Use angle section MINI
The usage of angle section requires the handle to be 3 mm longer than board size (protruding by: 1.5 mm - top, 1.5 mm - bottom)



Angle section MINI assembly

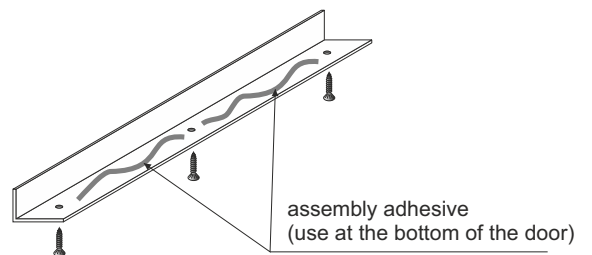


la - angle section MINI length

la = $W_{af} - 12 \text{ mm}$



for aesthetic reasons, the angle section length should be decided after handle fitting



ATTENTION!

Angle section must be fastened to board with a minimum of 3 screws 3 x 25.