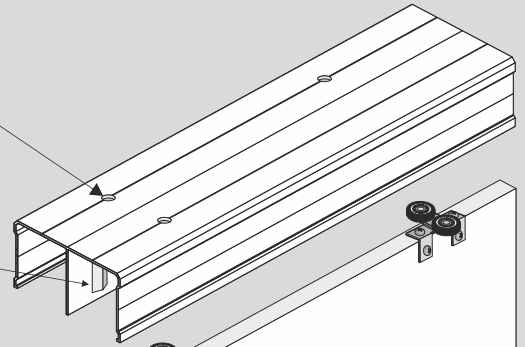
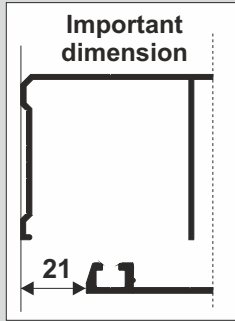
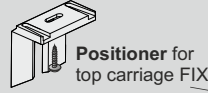
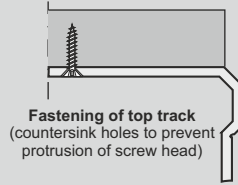
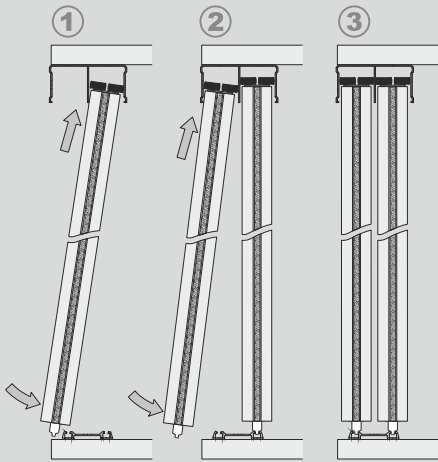


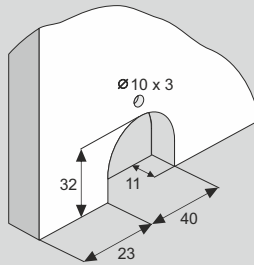
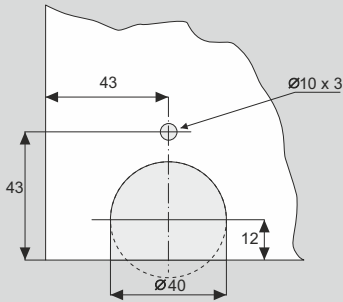


Door fitting order

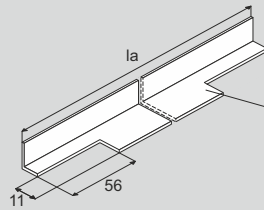
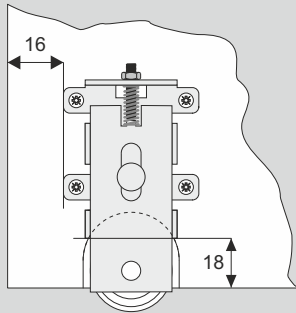


Door filling:
18 mm board

Max. weight
of 50 kg per door



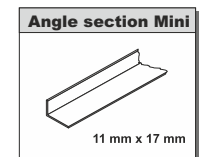
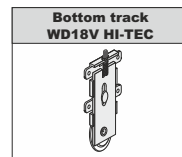
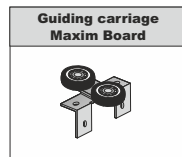
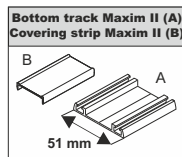
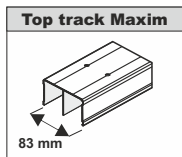
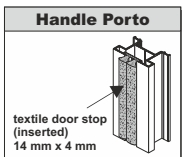
Ø4 x 30



Insert stopper into track prior to fastening

openings 3 mm
do not require countersinking

COMPONENTS





LINE

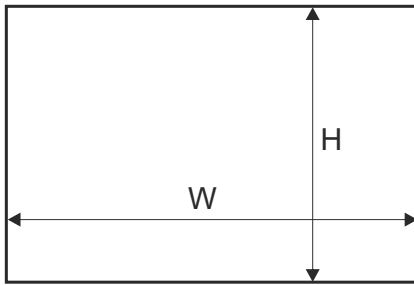
Porto

SYSTEM

MAXIM 18 Board



Dimensions of opening



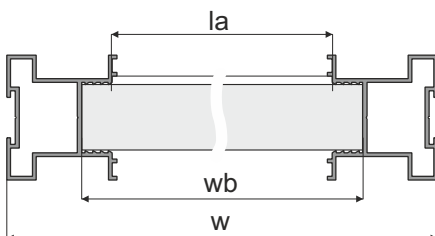
Handle length = door height

door filling - # 18 board

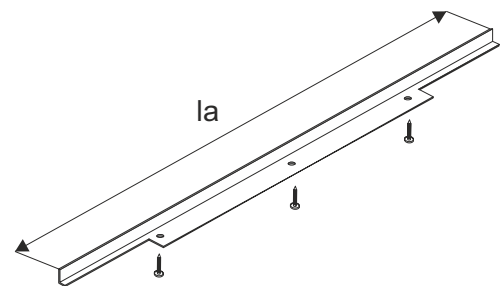
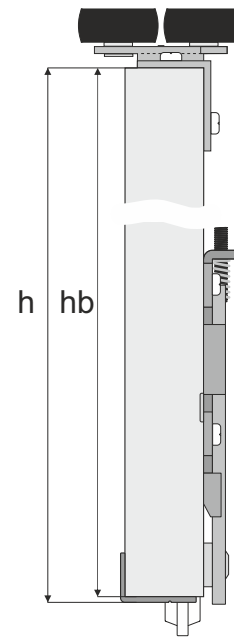
door height	- h	$h = H - 40 \text{ mm}$	
door wing height with soft-close fitted	Mini SV25/40/60, SV-25/50	$h = H - 40 \text{ mm}$	
	Top SV60/80, Central SV25/40	$h = H - 44 \text{ mm}$	
board height	- hb	$hb = h - 2 \text{ mm}$	
door width	- w	$w = (W - 3 \text{ mm} + Z) : N$	
board width	- wb	$wb = w - 41 \text{ mm}$	
angle section mini length	- la	this size is determined after door construction	

number of doors	- N	2	3	4	5
total overlap	- Z	30 mm	60 mm	90 mm	120 mm

visual design – 4 wings	
	$w = (W - 3 + 90) : 4$
	$w = (W : 2 + 27) : 2$



- When fitting handle profiles, do not use assembly adhesive
- The tapped handle screw to the plate with screws according to instructions

**ATTENTION!**

Handle profile should be 2 mm longer than board height.

WARNING

SEVROLL does not bear any responsibility for deformation resulting from the application of improper quality of boards (improper storage, improper humidity)

ATTENTION!

Remove protective film from aluminium elements (handles, tracks, connectors, etc.) prior to cutting them to the desired size. Film removal will reveal quality issues (eg. scratches)